

National Occupational and Process Safety Conference

Safety Awards Program





AFPM congratulates all of this year's award recipients on their outstanding achievements.

Best wishes for a safe 2025.

AFPM Safety Awards Program

The presentation of the AFPM Safety Award plaques is part of a comprehensive safety awards program which the Association's Safety & Health Committee has developed to promote safety performance achievements in the petroleum refining, petrochemical manufacturing, and contracting industries and to publicly recognize the excellent record of safety in operations which the industries and contractors have achieved.

AFPM Safety Awards are based on records kept for employees in accordance with OSHA record keeping requirements as defined by law and entered on the OSHA 300A summary form and API RP 754, Process Safety Performance Indicators for the Refining and Petrochemical Industries.

Distinguished Safety Award

The highest honor, the Distinguished Safety Award (DSA) represents the top sites in industry that have demonstrated exemplary, long-term sustainable safety performance, program innovation, and leadership.

Elite Platinum Safety Award

The second highest honor, the Elite Platinum award recognizes the top sites with outstanding safety performance, program innovation and safety leadership that received a DSA interview.

Elite Gold Safety Award

The Elite Gold Award, recognizes facilities with safety performances in the top five percentile and that have demonstrated superior and consistent safety performance, program innovation and leadership.

Elite Silver Safety Award

The Elite Silver recipients recognize the top 10% in industry that have attained top industry safety performance for the application year and have demonstrated excellent program innovation and leadership over time.

Innovation Award

The Innovation Awards to recognize refineries, petrochemical facilities, and their contractors that have unique and innovative programs or practices that effectively improve the site's safety performance for either occupational or process safety.

AFPM Safety Award Recipients

The 33rd Annual Safety Awards honors 37 regular member companies, 45 refineries, 64 petrochemical plants with 165 awards. Twenty-four associate member companies with 329 awards in their efforts in 120 facilities.

LvondellBasell Industries

LyondellBasell Industries

Louisiana Integrated

PolyEthylene JV LLC

Bayport Polymer Plant BYO

Distinguished Safety Award Finalists

(Winners announced at Banauet)

ExxonMobil Product Solutions Company **Baton Rouge Plastics Plant**

ExxonMobil Product Solutions Company **Beaumont Chemical Plant**

Elite Gold Safety Award Winners

Cheniere Energy Sabine Pass Liquefaction

ExxonMobil Product Solutions Company **Baton Rouge Polyolefins Plant**

ExxonMobil Product Solutions Company **Baytown Olefins Plant**

Corpus Christi Liquefaction

Pasadena Plastics Complex

Cheniere Energy

Chevron Phillips

Chevron Phillips

Port Arthur Site

Chevron Phillips

Sweeny, Clemens,

Old Ocean Facility

Chemical Company, LP

Chemical Company, LP

Chemical Company, LP

ExxonMobil Product Solutions Company **Beaumont Refinery**

ExxonMobil Product Solutions Company **Mont Belvieu Plastics Plant**

HF Sinclair Corporation Sonneborn - Petrolia Plant

Elite Silver Safety Award Winners

ExxonMobil Product Solutions Company Gulf Coast Growth Ventures

HF Sinclair Corporation **Casper Refinery**

HF Sinclair Corporation **Cheyenne Refinery**

HF Sinclair Corporation **Tulsa Refinery**

HF Sinclair Corporation Woods Cross Refinery

Innovation Award Winners (Occupational Safety)

Chevron Phillips Chemical Company, LP Port Arthur Site

Flint Hills Resources, LLC **Corpus Christi Complex**

Innovation Award Honorable Mentions (Occupational Safety)

Flint Hills Resources, LLC* **Corpus Christi Complex** *this site won in 2 categories

LyondellBasell Industries Matagorda Complex MTO

Refined Technologies Inc.

LyondellBasell Industries **Clinton Complex CLO** LyondellBasell Industries

Matagorda Complex MTO

Monroe Energy, LLC **Trainer Refinery**

Marathon Petroleum

Marathon Petroleum

Corporation

Corporation

Kenai Refinery

El Paso Refinery

Phillips 66 **Ferndale Refinery**

INVISTA **Orange Site**

LyondellBasell Industries Corpus Christi **Operations CCO**

Marathon Petroleum Corporation **Catlettsburg Refinery**

PBF Energy Inc. Martinez Refinery

Innovation Award Winners (Process Safety)

Cheniere Energy **Corpus Christi Liquefaction**

Cheniere Energy Sabine Pass Liquefaction

Innovation Award Honorable Mentions (Process Safety)

Marathon Petroleum Corporation Corporate

Delek US **El Dorado Refinery**

Flint Hills Resources, LLC **Pine Bend Refinery**

Phillips 66

Rodeo Renewable Energy Complex

Valero Energy Corporation Houston Refinerv

Marathon Petroleum

Michigan Refining Division

Corporation

Valero Energy Corporation Memphis Refinery

Valero Energy Corporation **Three Rivers Refinery**

Phillips 66 **Billings Refinery**

Phillips 66 Los Angeles Refinery

Valero Energy Corporation Meraux Refinery

Valero Energy Corporation **Texas City Refinery**

Valero Energy Corporation Wilmington Asphalt Plant





Distinguished Safety Award

Screening Criteria

In order to qualify for the DSA, a facility must first pass the screening criteria as described below:

- 1. A location must achieve the following requirements for the calendar year:
 - a. an employee total recordable incidence rate (TRIR) of 0.30 or less,
 - b. a contractor total recordable incidence rate (TRIR) of 0.30 or less,
- A location must have had no employee workplace related fatalities and no non-employee (contractor, visitor, etc.) workplace related fatalities for the previous five consecutive years.

A location must answer **no** to the following questions:

- Did the location experience a community evacuation or sheltering event, or worker/ contractor hospitalization (admitted for treatment) during the evaluation period?
- 2. Did the location experience a recordable injury where any of the following caused or contributed to the injury during the evaluation year?
- Failure to isolate hazardous energy
- Opening process equipment improperly prepared for maintenance
- Improperly prepared or hazardous confined space
- Improperly prepared or hazardous excavation
- Any falls from height (>4 feet)
- Any Tier 1 or 2 PSE
- Contact/exposure to hazardous materials
 - HH2S/HF/hydrocarbon/corrosives/electricity/radiation
- Crane or rigging failure
- Caught by machinery or struck by debris, equipment, or falling objects
- Electrical work or hot work on equipment not verified as hydrocarbon free
- · Failure to verify work permit
- Failure in PPE chosen for the task or the incorrect PPE for the task
- Use of the correct tool incorrectly or use of incorrect tool for the task
- Deliberately bypassing safeguards or interlocks
- · Community evacuation or sheltering event
- 3. Did the location have any API RP Tier 1 Process Safety Events (PSE) that **required** notification to the National Response Center during the evaluation year?

Selection Criteria

After passing the screening criteria, the candidate facility's overall safety performance record will be evaluated by the selection committee based on the applicant's written application. Those sites that are in the running for the DSA and Elite Platinum awards participate in in-person interviews with representatives of the DSA Selection Committee.

Safety Achievement Award

Screening Criteria

In order to qualify for the **Safety Achievement Award**, a facility must first pass the following screening criteria.

- 1. A location must have had no employee workplace related fatalities and no non-employee (contractor, visitor, etc.) workplace related fatalities for the reporting year.
- A location must answer NO to the following questions to pass the screening criteria and be eligible to apply for the Safety Achievement Award:
- 2. Did the location experience an injury to an employee and/ or contractor that required hospitalization (admitted for treatment) during the evaluation period?
- 3. Did the location experience a employee and/or contractor recordable injury where any of the following caused or contributed to the injury during the evaluation year?
- · Failure to isolate hazardous energy
- Opening process equipment improperly prepared for maintenance
- Improperly prepared or hazardous confined space
- Improperly prepared or hazardous excavation
- Any falls from height (>4 feet)
- Any Tier 1 or 2 PSE
- Contact/exposure to hazardous materials
 - H2S/HF/hydrocarbon/corrosives/electricity/radiation
- Crane or rigging failure
- Caught by machinery or struck by debris, equipment, or falling objects
- Electrical work or hot work on equipment not verified as hydrocarbon free
- Failure to verify work permit
- Failure in PPE chosen for the task or the incorrect PPE for the task
- Use of the correct tool incorrectly or use of incorrect tool for the task
- Deliberately bypassing safeguards or interlocks
- No community evacuation or sheltering event
- 4. Did the location experience a community evacuation or sheltering event during the evaluation period?
- 5. Did the location have any API RP Tier 1 Process Safety Events (PSE) that **required** notification to the National Response Center during the evaluation year?

Safety Achievement Award (Operating Members)

American Refining Group, Inc.

American Refining Group

BASF Corporation

- Freeport Site
- Pasadena CPN
- Port Arthur Plant

Big West Oil, LLC

• Big West Oil

Cenovus U.S. Corporation

- Ohio Refining Company
- Superior Refinery

Cheniere Energy

- Corpus Christi LNG, LLC
- Sabine Pass LNG, LLC

Chevron Phillips Chemical Company LP

- Bartlesville-Research and Technology Center
- Borger Plant
- Drilling Specialties Conroe Plant
- Orange Plant
- Pasadena Plastics Complex
- Port Arthur Plant
- Sweeny, Old Ocean, and Clemens Facility

Chevron U.S.A. Inc.

- El Segundo Refinery
- Pasadena Refinery
- Salt Lake Refinery

CITGO Petroleum Corporation

Lemont Refinery

Countrymark Cooperative Holding Corporation

Mt. Vernon Refinery

Delek US

- Big Spring Refinery
- El Dorado Refinery

Enterprise Products Operating LLC

Mont Belvieu Complex

Ergon, Inc.

Ergon West Virginia Inc. - Newell Refinery

ExxonMobil Product Solutions Company

- Beaumont Refinery
- Joliet Refinery

ExxonMobil Product Solutions Company

- Baton Rouge Plastics Plant
- Baton Rouge Polyolefins Plant
- Baytown Olefins Plant
- Beaumont Chemical Plant
- Gulf Coast Growth Ventures
- Mont Belvieu Plastics Plant

HF Sinclair Corporation

- Casper Refinery
- Cheyenne Refinery
- Tulsa Refinery
- Woods Cross Refinery

Hunt Refining Company

Sandersville Refinery

Huntsman Corporation

- Arlington Site
- East Lansing Site
- Freeport Plant
- Geismar Plant
- Houston Terol
- Los Angeles Site
- Merrimack Site
- Ringwood Site
- Rock Hill Site

INEOS Olefins & Polymers USA

- Battleground Manufacturing Complex
- Bayport Plant
- Carson Polypropylene Plant
- Decatur Plant
- INEOS ABS USA Plant
- Lima Chemical Plant
- Texas City Plant

INVISTA

Flint Hills Resources, LLC

- Corpus Christi Complex
- Pine Bend Refinery

INVISTA

- Houston Chemical
- Longview Polypropylene Facility
- Orange Site

Ketjen Corporation

- Bayport Plant
- Pasadena Plant

Safety Achievement Award (Operating Members)

LyondellBasell Industries

- Bayport Choate Plant
- Bayport Polymer Plant BYO
- Bayport Underwood Plant
- Channelview Chemical Complex
- Chocolate Bayou Polymers Plant
- Clinton Complex CLO
- Corpus Christi Operations CCO
- Edison Plant
- Lake Charles Polymers Plant
- Louisiana Integrated PolyEthylene JV LLC
- Matagorda Complex MTO
- Morris Complex
- Victoria Plant

Marathon Petroleum Corporation

- Catlettsburg Refining, LLC
- El Paso Refinery
- Kenai Refinery
- Michigan Refining Division
- Robinson Illinois Refinery
- Salt Lake City Refinery

Monroe Energy, LLC

Trainer Refinery

Motiva Enterprises LLC

Port Arthur Chemicals

Nalco Water

Fresno Plant

OQ Chemicals Corporation

Bay City Plant

Par Pacific Holdings, Inc

Par Hawaii Refining

PBF Energy Inc.

- Martinez Refinery
- Toledo Refining Company LLC

Phillips 66

- Billings Refinery
- Ferndale Refinery
- Los Angeles Refinery
- Ponca City Refinery
- Rodeo Renewable Energy Complex
- Santa Maria Refinery
- Wood River Refinery

Placid Refining Company

Placid Refining Company LLC

TPC Group

- LCO Site
- Port Neches Operations

Trecora

- Trecora Hydrocarbons LLC
- Trecora Wax LLC

Valero Energy Corporation

- Ardmore Refinery
- Benicia Refinery
- Houston Refinery
- McKee Refinery
- Memphis Refinery
- Meraux Refinery
- Texas City Refinery
- Three Rivers Refinery
- Wilmington Asphalt Plant

Vertex Energy

Mobile Refinery

W. R. Grace & Co.

Lake Charles Site

Westlake Corporation

- Aberdeen Plant
- Calvert City Plant
- Longview Plant (TX)
- Longview Plant (WA)
- Westlake Epoxy Deer Park
- Westlake Petrochemical Plant
- Westlake Polymers Plant

Contractor Safety Achievement Award

This award recognizes maintenance contractors working a minimum of 20,000 hours per calendar year at a regular member facility.

Section 1: Injury & Illness Data

The contractor company at the location submits this information for data analysis only: **Total Hours Worked** Total Fatalities (G) Cases with Days Away From Work (H) Cases with Job Transfer or Restriction (I) Other Recordable Cases (J) Days Away From Work (K) Days with Transfer or Restriction (L) DART Total Recordable Incident Rate

Section 2: Incident Severity Screening Criteria

The contractor company at the location must answer **no** to the following questions to be eligible for the award:

Did the contractor company at the location experience an event where an employee was hospitalized (admitted for treatment) during the evaluation period? Yes No Did the contractor company at the location experience

an event where an employee had an amputation during the evaluation period? No Yes

Did the contractor company at the location experience an event that resulted in a workplace fatality? No Yes

Did the contractor company at the location experience a recordable injury where any of the following caused or contributed to the injury during the evaluation period: Yes No

- Failure to verify hazardous energy isolation (lockout/tag out)?
- Opening process equipment not properly prepared for maintenance?
- Improperly prepared or hazardous confined space?
- Improperly prepared or hazardous excavation?
- Any falls from height (>4 feet)?
- Contact/exposure to hazardous materials (physical and chemical) such as: H2S, HF, Hydrocarbons, Corrosives, Electricity, Radiation, Excessive Heat, Etc.?
- Any crane or rigging failure?

Section 3: Participation and Best Practices

The contractor company at the location must meet a minimum score of 50 points to be eligible to apply for the award

Site Safety Processes / Initiatives (Contractor Safety Forums, Focus Teams, etc.)

- Implements timely with an active participation level in the development/deployment = 10 Implements as required with no additional involvement = 5 Doesn't support or promote with minimal required participation = 0 Audit Process / Employee Observation Most employees and supervisors are involved and = 10 follow-ups are completed with action plans Good involvement but no formal follow-up = 5 • No program in place = 0 Short Service Worker / Mentoring Process
- Formal mentorship program/process for new employees = 10 Informal mentoring process = 5 = 0
- No program in place

Near Miss Reporting Program

۰	Actively reports near misses with a reporting process the	at	
	includes high potential and significant events	=	10
•	Informal near miss reporting process	=	5

= 0 No program in place

Frontline Leadership Program

 Formal Frontline Leadership/Supervisor Development = 10 Program = 5 Informal Frontline Leadership Program • No Program in place = 0

VPP

OSHA VPP Recognition (Star, Demonstration, Mobile		
Workforce, Challenge, SHARP)	=	10
 VPP Application Submitted / In Process 	=	5
No Participation	=	0

Contractor Safety Achievement Award Recipients

BrandSafway

- Baton Rouge Chemical Plant of ExxonMobil Product Solutions
 Company
- Baton Rouge Refinery of ExxonMobil Product Solutions
 Company
- Bayport Polymers Plant of LyondellBasell Industries
- Beaumont Chemical Plant of ExxonMobil Product Solutions
 Company
- Benicia Refinery of Valero Energy Corporation
- Chalmette Refinery of PBF Energy Inc.
- Chevron Richmond of Chevron U.S.A. Inc.
- Clinton Complex of LyondellBasell Industries
- Corpus Christi Complex of Flint Hills Resources, LLC
- Corpus Christi Refinery of Valero Energy Corporation
- Deer Park Refinery of PEMEX Deer Park
- Delaware City Refinery of PBF Energy Inc.
- El Dorado Refinery of HF Sinclair Corporation
- Ferndale Refinery of Phillips 66
- Geismar Works of BASF Corporation
- Gulf Coast Growth Ventures of ExxonMobil Product Solutions
 Company
- Los Angeles Refinery of Phillips 66
- Louisiana Operations of Dow
- Martinez Refinery Company LLC of PBF Energy Inc.
- Memphis Refinery of Valero Energy Corporation
- Meraux Refinery of Valero Energy Corporation
- Pasadena Plastics Complex of Chevron Phillips Chemical Company LP
- Pascagoula Refinery of Chevron U.S.A. Inc.
- Ponca City Refinery of Phillips 66
- Port Arthur Chemicals of Motiva Enterprises LLC
- Port Arthur Plant of Chevron Phillips Chemical Company LP
- Port Arthur Refinery of Motiva Enterprises LLC
- Puget Sound Refinery of HF Sinclair Corporation
- St. Charles Operations of Dow
- St. Charles Refinery of Valero Energy Corporation
- Superior Refinery of Cenovus U.S. Corporation
- The Lima Refining Company of Cenovus U.S. Corporation
- Toledo Refining Company LLC of PBF Energy Inc.
- Torrance Refinery of PBF Energy Inc.
- Wilmington Refinery of Valero Energy Corporation
- WRB Refining, LP Borger Refinery of Phillips 66

Brock Group

AllSafe Services

Los Angeles Refinery of Marathon Petroleum Corporation

Brinderson

- Anacortes Refinery of Marathon Petroleum Corporation
- El Segundo Refinery of Chevron U.S.A. Inc.
- Los Angeles Refinery of Marathon Petroleum Corporation
- Los Angeles Refinery of Phillips 66
- Martinez Refinery Company LLC of PBF Energy Inc.
- Par Hawaii Refining of Par Pacific Holdings, Inc
- Par Montana Refinery of Par Pacific Holdings, Inc
- Salt Lake Refinery of Chevron U.S.A. Inc.

Brock Industrial Services, LLC

- Joliet Refinery of ExxonMobil Product Solutions Company
- Lemont Refinery of CITGO Petroleum Corporation

Brock Services, LLC

- Bayport Plant of Dow
- Baytown Olefins Plant of ExxonMobil Product Solutions
 Company
- Baytown Refinery of ExxonMobil Product Solutions Company
- Beaumont Polyethylene Plant of ExxonMobil Product Solutions Company
- Beaumont Refinery of ExxonMobil Product Solutions Company
- Billings Refinery of Phillips 66
- Cedar Bayou Chemical Complex of Chevron Phillips
 Chemical Company LP
- Cheyenne Refinery of HF Sinclair Corporation
- Corpus Christi Operations of LyondellBasell Industries
- Corpus Christi Refinery of CITGO Petroleum Corporation
- Deer Park Plant of Dow
- Dow Texas Operations of Dow
- Houston Refinery of Valero Energy Corporation
- La Porte Complex of LyondellBasell Industries
- La Porte Site of Dow
- Lake Charles Manufacturing Complex of CITGO Petroleum Corporation
- Lake Charles Manufacturing Complex of Phillips 66
- Lake Charles Polymers Plant of LyondellBasell Industries
- Louisiana Integrated PolyEthylene JV LLC of LyondellBasell Industries
- Louisiana Operations of Dow
- Matagorda Complex of LyondellBasell Industries
- Natrium Plant of Westlake Corporation
- Pascagoula Refinery of Chevron U.S.A. Inc.
- Sabine River Works of Dow
- Salt Lake Refinery of Chevron U.S.A. Inc.
- Sweeny Refinery of Phillips 66
- Sweeny, Old Ocean, and Clemens Facility of Chevron Phillips Chemical Company LP
- Texas City Refinery of Valero Energy Corporation
- Three Rivers Refinery of Valero Energy Corporation
- WRB Refining, LP Borger Refinery of Phillips 66

Schultz Industrial Services, Inc.

- El Segundo Refinery of Chevron U.S.A. Inc.
- Los Angeles Refinery of Phillips 66
- San Francisco Refinery Rodeo of Phillips 66
- Wilmington Refinery of Valero Energy Corporation

Brown & Root Industrial Services, LLC

- Baton Rouge Chemical Plant of ExxonMobil Product Solutions
 Company
- Baton Rouge Plastics Plant of ExxonMobil Product Solutions
 Company
- Baton Rouge Refinery of ExxonMobil Product Solutions
 Company

- Bayport Plant of Ketjen Corporation
- Baytown Chemical Plant of ExxonMobil Product Solutions
 Company
- Baytown Olefins Plant of ExxonMobil Product Solutions
 Company
- Baytown Refinery of ExxonMobil Product Solutions Company
- Freeport Site of BASF Corporation
- Geismar Works of BASF Corporation
- Lake Charles (South) of Westlake Corporation
- Lake Charles Site of W. R. Grace & Co.
- Louisiana Refinery of Marathon Petroleum Corporation
- Mont Belvieu Plastics Plant of ExxonMobil Product Solutions
 Company
- Pasadena Plant of Ketjen Corporation
- · Westlake Petrochemical Plant of Westlake Corporation

Echo Group, Ltd.

Industrial Specialty Crafts

- Beaumont Refinery of ExxonMobil Product Solutions Company
- Port Arthur Refinery of Motiva Enterprises LLC
- Port Arthur Refinery of Valero Energy Corporation

EMCOR Industrial Services

Ohmstede

- Baytown Chemical Plant of ExxonMobil Product Solutions
 Company
- Baytown Refinery of ExxonMobil Product Solutions Company
- Cedar Bayou Chemical Complex of Chevron Phillips
 Chemical Company LP
- Channelview Chemical Complex of LyondellBasell Industries
- Corpus Christi Refinery of CITGO Petroleum Corporation
- El Dorado Refinery of Delek US
- Krotz Springs Refinery of Delek US
- La Porte Complex of LyondellBasell Industries
- Lake Charles Manufacturing Complex of CITGO Petroleum Corporation
- Lake Charles Manufacturing Complex of Phillips 66
- Lemont Refinery of CITGO Petroleum Corporation
- Michigan Refining Division of Marathon Petroleum Corporation
- Pasadena Plastics Complex of Chevron Phillips Chemical Company LP
- Pasadena Refinery of Chevron U.S.A. Inc.
- Port Arthur Plant of Chevron Phillips Chemical Company LP
- Port Arthur Refinery of Motiva Enterprises LLC
- St. Charles Refinery of Valero Energy Corporation
- Sweeny Refinery of Phillips 66

Evergreen North America Industrial Services

- Baytown Refinery of ExxonMobil Product Solutions Company
- Bayway Refinery of Phillips 66
- Channelview Chemical Complex of LyondellBasell Industries
- Corpus Christi Complex of Flint Hills Resources, LLC
- Galveston Bay Refinery of Marathon Petroleum Corporation
- La Porte Complex of LyondellBasell Industries

- Los Angeles Refinery of Phillips 66
- McKee Refinery of Valero Energy Corporation
- Rodeo Renewable Energy
- Sweeny Refinery of Phillips 66
- WRB Refining, LP Borger Refinery of Phillips 66

Excel Modular Scaffold

Excel Modular Scaffold

- Canton Refinery of Marathon Petroleum Corporation
- El Paso Refinery of Marathon Petroleum Corporation
- Galveston Bay Refinery of Marathon Petroleum Corporation
- Kenai Refinery of Marathon Petroleum Corporation
- Lake Charles Manufacturing Complex of CITGO Petroleum Corporation
- Louisiana Refinery of Marathon Petroleum Corporation
- Mandan Refinery of Marathon Petroleum Corporation
- Michigan Refining Division of Marathon Petroleum Corporation
- Parco Refinery of HF Sinclair Corporation
- Placid Refining Company LLC of Placid Refining Company
- Salt Lake City Refinery of Marathon Petroleum Corporation
- Texas City Refinery of Valero Energy Corporation

Global Mechanical Turnaround Services

- El Paso Refinery of Marathon Petroleum Corporation
- Galveston Bay Refinery of Marathon Petroleum Corporation

Global Scaffold Construction Services, Inc

- Catlettsburg Refining, LLC of Marathon Petroleum Corporation
- Los Angeles Refinery of Marathon Petroleum Corporation
- Martinez Refinery Company LLC of PBF Energy Inc.
- Robinson Illinois Refinery of Marathon Petroleum Corporation

Next Generation Scaffold Services

Baton Rouge Refinery of ExxonMobil Product Solutions
 Company

HPC

- Baton Rouge Refinery of ExxonMobil Product Solutions Company
- Baytown Chemical Plant of ExxonMobil Product Solutions
 Company
- Baytown Olefins Plant of ExxonMobil Product Solutions
 Company
- Baytown Refinery of ExxonMobil Product Solutions Company
- Benicia Refinery of Valero Energy Corporation
- Catlettsburg Refining, LLC of Marathon Petroleum Corporation
- Cedar Bayou Chemical Complex of Chevron Phillips Chemical Company LP
- Chalmette Refinery of PBF Energy Inc.
- Chocolate Bayou Works O&P of INEOS Olefins & Polymers
 USA
- Deer Park Plant of Dow

Contractor Safety Achievement Award Recipients, continued

- Delaware City Refinery of PBF Energy Inc.
- Dow Texas Operations of Dow
- El Dorado Refinery of HF Sinclair Corporation
- El Segundo Refinery of Chevron U.S.A. Inc.
- Freeport Site of BASF Corporation
- Houston Site of Dow
- Joliet Refinery of ExxonMobil Product Solutions Company
- Los Angeles Refinery of Marathon Petroleum Corporation
- Louisiana Operations of Dow
- Martinez Refinery Company LLC of PBF Energy Inc.
- Memphis Refinery of Valero Energy Corporation
- Michigan Refining Division of Marathon Petroleum Corporation
- Midland Site of Dow
- Navajo Refinery of HF Sinclair Corporation
- Ohio Refining Company of Cenovus U.S. Corporation
- Pasadena Plastics Complex of Chevron Phillips Chemical Company LP
- Pasadena Refinery of Chevron U.S.A. Inc.
- Pascagoula Refinery of Chevron U.S.A. Inc.
- Point Comfort Facility of Formosa Plastics Corporation, USA
- Ponca City Refinery of Phillips 66
- Puget Sound Refinery of HF Sinclair Corporation
- Robinson Illinois Refinery of Marathon Petroleum Corporation
- St. Charles Operations of Dow
- St. Charles Refinery of Valero Energy Corporation
- St. Paul Park Refinery of Marathon Petroleum Corporation
- Texas City Refinery of Valero Energy Corporation
- Toledo Refining Company LLC of PBF Energy Inc.
- Wilmington Refinery of Valero Energy Corporation

Matrix Service Company

- Anacortes Refinery of Marathon Petroleum Corporation
- Los Angeles Refinery of Marathon Petroleum Corporation

Onpoint Industrial Services LLC

- Bayport Polymers Plant of LyondellBasell Industries
- Baytown Refinery of ExxonMobil Product Solutions Company
- Channelview Chemical Complex of LyondellBasell Industries
- Chocolate Bayou Works O&P of INEOS Olefins & Polymers
 USA
- Corpus Christi Operations of LyondellBasell Industries
- Corpus Christi Refinery of CITGO Petroleum Corporation
- Galveston Bay Refinery of Marathon Petroleum Corporation
- Lake Charles Manufacturing Complex of CITGO Petroleum Corporation
- Lemont Refinery of CITGO Petroleum Corporation
- Martinez Refinery Company LLC of PBF Energy Inc.
- McKee Refinery of Valero Energy Corporation
- McPherson Refinery of CHS Inc.
- Michigan Refining Division of Marathon Petroleum Corporation
- Par Montana Refinery of Par Pacific Holdings, Inc
- Pascagoula Refinery of Chevron U.S.A. Inc.
- Port Arthur Refinery of Valero Energy Corporation
- Puget Sound Refinery of HF Sinclair Corporation
- Salt Lake City Refinery of Marathon Petroleum Corporation

- Rodeo Renewable Energy
- St. Charles Refinery of Valero Energy Corporation
- Texas City Refinery of Valero Energy Corporation

Performance Contractors, Inc.

- Baton Rouge Chemical Plant of ExxonMobil Product Solutions
 Company
- Beaumont Refinery of ExxonMobil Product Solutions Company
- Geismar Works of BASF Corporation
- Lake Charles Manufacturing Complex of CITGO Petroleum Corporation
- Lake Charles Manufacturing Complex of Phillips 66
- Louisiana Operations of Dow
- Mobile Refinery of Vertex Energy
- Pasadena Refinery of Chevron U.S.A. Inc.
- Pascagoula Refinery of Chevron U.S.A. Inc.
- Plaquemine Plant of Westlake Corporation
- Sabine River Works of Dow
- St. Charles Operations of Dow
- St. Charles Refinery of Valero Energy Corporation
- Sweeny Refinery of Phillips 66

PSC Group

- Baton Rouge Polyolefins Plant of ExxonMobil Product Solutions Company
- Bayport Plant of INEOS Olefins & Polymers USA
- Bayport Polymers Plant of LyondellBasell Industries
- Baytown Refinery of ExxonMobil Product Solutions Company
- Beaumont Refinery of ExxonMobil Product Solutions Company
- Cedar Bayou Chemical Complex of Chevron Phillips Chemical Company LP
- Channelview Chemical Complex of LyondellBasell Industries
- Corpus Christi Refinery of CITGO Petroleum Corporation
- Corpus Christi Refinery of Valero Energy Corporation
- Deer Park Plant of Dow
- Dow Texas Operations of Dow
- Gulf Coast Growth Ventures of ExxonMobil Product Solutions
 Company
- Hayward Site of Dow
- Houston Operations of TPC Group
- KNOXVILLE Site of Dow
- La Porte Complex of LyondellBasell Industries
- Lake Charles Manufacturing Complex of CITGO Petroleum Corporation
- Louisiana Operations of Dow
- Louisiana Refinery of Marathon Petroleum Corporation
- Louisville Plant of Dow
- Morris Complex of LyondellBasell Industries
- Navajo Refinery of HF Sinclair Corporation
- Pasadena Plastics Complex of Chevron Phillips Chemical Company LP
- Pascagoula Refinery of Chevron U.S.A. Inc.
- Paulsboro Refinery of PBF Energy Inc.
- · Point Comfort Facility of Formosa Plastics Corporation, USA
- Sabine River Works of Dow

- Seadrift Plant of Dow
- St. Charles Operations of Dow
- St. Charles Refinery of Valero Energy Corporation
- Sweeny Refinery of Phillips 66
- Sweeny, Old Ocean, and Clemens Facility of Chevron Phillips Chemical Company LP
- Trecora Hydrocarbons LLC of Trecora
- Victoria Plant of INVISTA S.à r.l.
- West Virginia Operations of Dow

Total Safety U.S., Inc.

- Baton Rouge Refinery of ExxonMobil Product Solutions Company
- Baytown Refinery of ExxonMobil Product Solutions Company
- Beaumont Refinery of ExxonMobil Product Solutions Company
- Billings Refinery of Phillips 66
- Channelview Chemical Complex of LyondellBasell Industries
- Chevron Richmond of Chevron U.S.A. Inc.
- Deer Park Refinery of PEMEX Deer Park
- El Dorado Refinery of HF Sinclair Corporation
- Galveston Bay Refinery of Marathon Petroleum Corporation
- La Porte Complex of LyondellBasell Industries
- Louisiana Operations of Dow
- Mont Belvieu Complex of Enterprise Products Operating LLC
- Parco Refinery of HF Sinclair Corporation
- Pasadena Refinery of Chevron U.S.A. Inc.
- Port Arthur Refinery of Motiva Enterprises LLC
- St. Charles Operations of Dow
- Sweeny Refinery of Phillips 66
- Victoria Plant of INVISTA S.à r.l.

Turner Industries Group, LLC

Turner Industries Group, LLC

- Baton Rouge Plastics Plant of ExxonMobil Product Solutions Company
- Baton Rouge Polyolefins Plant of ExxonMobil Product
 Solutions Company
- Baytown Refinery of ExxonMobil Product Solutions Company
- Beaumont Refinery of ExxonMobil Product Solutions
 Company
- Corpus Christi Complex of Flint Hills Resources, LLC
- Corpus Christi Refinery of CITGO Petroleum Corporation
- El Paso Refinery of Marathon Petroleum Corporation
- Houston Operations of TPC Group
- Houston Operations-Deer Park PVC Site of OxyVinyl
- Lake Charles (North) of Westlake Corporation
- Lake Charles Manufacturing Complex of Phillips 66
- Longview Plant (TX) of Westlake Corporation
- Longview Polypropylene Facility of INVISTA S.à r.l.
- Mobile Refinery of Vertex Energy
- Mont Belvieu Complex of Enterprise Products Operating LLC
- Placid Refining Company LLC of Placid Refining Company
- Plaquemine Plant of Westlake Corporation
- · Point Comfort Facility of Formosa Plastics Corporation, USA

- ndustries Channelview Chemic
 - Dow Texas Operations of Dow
 - Sabine River Works of Dow
 - Seadrift Plant of Dow
 - St. Charles Refinery of Valero Energy Corporation
 - Sweeny, Old Ocean, and Clemens Facility of Chevron Phillips Chemical Company LP

Zachry Group

- Beaumont Chemical Plant of ExxonMobil Product Solutions
 Company
- Beaumont Polyethylene Plant of ExxonMobil Product Solutions Company
- Borger Plant of Chevron Phillips Chemical Company LP
- Cedar Bayou Chemical Complex of Chevron Phillips
 Chemical Company LP
- Chocolate Bayou Works O&P of INEOS Olefins & Polymers USA
- Corpus Christi LNG, LLC of Cheniere Energy
- Deer Park Plant of Dow
- Geismar Works of BASF Corporation
- Meraux Refinery of Valero Energy Corporation
- Orange Plant of Chevron Phillips Chemical Company LP
- Pasadena CPN of BASF Corporation
- Pasadena Plastics Complex of Chevron Phillips Chemical Company LP
- Port Arthur Plant of BASF Corporation
- Port Arthur Plant of Chevron Phillips Chemical Company LP
- Sabine Pass LNG, LLC of Cheniere Energy
- Sweeny, Old Ocean, and Clemens Facility of Chevron Phillips Chemical Company LP
- Woods Cross Refinery of HF Sinclair Corporation
- Sandersville Refinery of Hunt Refining Company

- St. Paul Park Refinery of Marathon Petroleum Corporation
- Tuscaloosa Refinery of Hunt Refining Company
- Westlake Epoxy Deer Park of Westlake Corporation
- Westlake Geismar Plant of Westlake Corporation
- Westlake Petrochemical Plant of Westlake Corporation

Turner Industrial Maintenance Co., LLC

 Catlettsburg Refining, LLC of Marathon Petroleum Corporation

Turner Specialty Services, LLC

- Baton Rouge Chemical Plant of ExxonMobil Product Solutions Company
- Deer Park Refinery of PEMEX Deer Park
- Houston Operations-Deer Park PVC Site of OxyVinyI
- Lake Charles (South) of Westlake Corporation
- Plaguemine Plant of Westlake Corporation
- Tuscaloosa Refinery of Hunt Refining Company

Zachry Group

JV Industrial Companies

Channelview Chemical Complex of LyondellBasell Industries

Quick Reference Guide

Alphabetical Listing of All Companies Receiving Awards

American Refining Group, Inc.

American Refining Group

BASF Corporation

- Freeport Site
- Pasadena CPN
- Port Arthur Plant

Big West Oil, LLC

• Big West Oil

BrandSafway

Brock Services, LLC AllSafe Services Brinderson Brock Industrial Services, LLC Brock Services, LLC Schultz Industrial Services, Inc.

Brown & Root Industrial Services, LLC

Cenovus U.S. Corporation

- Ohio Refining Company
- Superior Refinery

Cheniere Energy

- Corpus Christi LNG, LLC
- Sabine Pass LNG, LLC

Chevron Phillips Chemical Company LP

- Bartlesville-Research and Technology Center
- Borger Plant
- Drilling Specialties Conroe Plant
- Orange Plant
- Pasadena Plastics Complex
- Port Arthur Plant
- Sweeny, Old Ocean, and Clemens Facility

Chevron U.S.A. Inc.

- El Segundo Refinery
- Pasadena Refinery
- Salt Lake Refinery

CITGO Petroleum Corporation

Lemont Refinery

Countrymark Cooperative Holding Corporation

• Mt. Vernon Refinery

Delek US

- Big Spring Refinery
- El Dorado Refinery

ECHO Group, Ltd. Industrial Specialty Crafts

EMCOR Industrial Companies Ohmstede

Enterprise Products Operating LLC

Mont Belvieu Complex

Ergon, Inc.

• Ergon West Virginia Inc. - Newell Refinery

Evergreen North America Industrial Services

Excel Modular Scaffold

Excel Modular Scaffold Global Mechanical Turnaround Services Global Scaffold Construction Services, Inc. Next Generation Scaffold Services

ExxonMobil Product Solutions Company

- Beaumont Refinery
- Joliet Refinery

ExxonMobil Product Solutions Company

- Baton Rouge Plastics Plant
- Baton Rouge Polyolefins Plant
- Baytown Olefins Plant
- Beaumont Chemical Plant
- Gulf Coast Growth Ventures
- Mont Belvieu Plastics Plant

HF Sinclair Corporation

- Casper Refinery
- Cheyenne Refinery
- Tulsa Refinery
- Woods Cross Refinery

HPC

Hunt Refining Company

Sandersville Refinery

Huntsman Corporation

- Arlington Site
- East Lansing Site
- Freeport Plant
- Geismar Plant
- Houston Terol
- Los Angeles Site
- Merrimack Site
- Ringwood Site
- Rock Hill Site

INEOS Olefins & Polymers USA

- Battleground Manufacturing Complex
- Bayport Plant
- Carson Polypropylene Plant
- Decatur Plant
- INEOS ABS USA Plant
- Lima Chemical Plant
- Texas City Plant

INVISTA

Flint Hills Resources, LLC

- Corpus Christi Complex
- Pine Bend Refinery

INVISTA

- Houston Chemical
- Longview Polypropylene Facility
- Orange Site

Ketjen Corporation

- Bayport Plant
- Pasadena Plant

LyondellBasell Industries

- Bayport Choate Plant
- Bayport Polymers Plant BPO
- Bayport Underwood Plant
- Channelview Chemical Complex
- Chocolate Bayou Polymers Plant
- Clinton Complex CLO
- Corpus Christi Operations CCO
- Edison Plant
- Lake Charles Polymers Plant
- Louisiana Integrated PolyEthylene JV LLC
- Matagorda Complex MTO
- Morris Complex
- Victoria Plant

Marathon Petroleum Corporation

- Catlettsburg Refining, LLC
- El Paso Refinery
- Kenai Refinery
- Michigan Refining Division
- Robinson Illinois Refinery
- Salt Lake City Refinery

Matrix Service Company

Monroe Energy, LLC

Trainer Refinery

Motiva Enterprises LLC

• Port Arthur Chemicals

Nalco Water

Fresno Plant

Onpoint Industrial Services LLC

OQ Chemicals Corporation

Bay City Plant

Par Pacific Holdings, Inc

Par Hawaii Refining

PBF Energy Inc.

- Martinez Refinery Company LLC
- Toledo Refining Company LLC

Performance Contractors, Inc.

Phillips 66

- Billings Refinery
- Ferndale Refinery
- Los Angeles Refinery
- Ponca City Refinery
- Rodeo Renewable Energy Complex
- Santa Maria Refinery
- Wood River Refinery

Placid Refining Company

Placid Refining Company LLC

PSC Group

Total Safety U.S., Inc.

TPC Group

- LCO Site
- Port Neches Operations

Trecora

- Trecora Hydrocarbons LLC
- Trecora Wax LLC
- Turner Industries Group, LLC Turner Industrial Maintenance Co., LLC Turner Industries Group, LLC Turner Specialty Services, LLC

Quick Reference Guide, continued

Alphabetical Listing of All Companies Receiving Awards

Valero Energy Corporation

- Ardmore Refinery
- Benicia Refinery
- Houston Refinery
- McKee Refinery
- Memphis Refinery
- Meraux Refinery
- Texas City Refinery
- Three Rivers Refinery
- Wilmington Asphalt Plant

Vertex Energy

Mobile Refinery

Safety & Health Committee

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Larry Webb Health and Safety Director Flint Hills Resources, LLC

Vice-Chair

Cody Fikes Director; Occupational Health & Safety Cheniere Energy

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Safety Programs Committee Members Michael Babin

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Jeffrey Bonorden Director, Occupational Safety, IH, & Medical LyondellBasell Industries

John Bretschneider PSM Specialist Formosa Plastics Corporation, USA

Todd Bretz Director, HSE PBF Energy Inc.

W. R. Grace & Co.

Lake Charles Site

Westlake Corporation

- Aberdeen Plant
- Calvert City Plant
- Longview Plant (TX)
- Longview Plant (WA)
- Westlake Epoxy Deer Park
- Westlake Petrochemical Plant
- Westlake Polymers Plant

Zachry Group

JV Industrial Companies Zachry Group

Kathy Brooks VP HSSE PEMEX Deer Park

Anirban Debchoudhury Manager, Health and Safety Par Pacific Holdings, Inc

Jonathan Devall Health and Safety Compliance Specialist Placid Refining Company

Anthony Foreman Vice President, HSSE and PSM Par Pacific Holdings, Inc

Shanna Fryer Refinery account manager Baker Hughes

Brandon Gauthier Safety Director CHS Inc.

Miles Hansen Director of Safety, Security and ER HF Sinclair Corporation

Robert Hodge Corporate SHEQ Manager INEOS Olefins & Polymers USA Greg Horton SABIC

Brian Kelley SHE Manager Nalco Water

Fritz Kin Director of Refining Safety, Security & Emergency Response Marathon Petroleum Corporation

Christina King HES Chevron U.S.A. Inc.

Jeffrey Nickl Manager, Occupational Safety & Industrial Hygiene CITGO Petroleum Corporation

Jeff Powell Safety, Training & Health Manager Big West Oil, LLC

Eric Roberts Director - Health & Safety Motiva Enterprises LLC

Ryan Rogers Safety & Compliance Manager ONEOK

Candice Rushing INEOS O&P Health and Safety Manager INEOS Olefins & Polymers USA

Danny Scroggins Legal Counsel Environmental ONEOK

George Shawver III Vice President Health & Safety Valero Energy Corporation

Darren Swisher Global Safety & Risk Operations Support Manager ExxonMobil Product Solutions Company

Robert Tucker Senior Director of Health and Safety Delek US Nathan Turner Director, Health and Safety Downstream Division Cenovus Energy Inc.

Andrew Verga Sr. Director, Safety & Health Delek US

Simon Walshe Manager, Health & Safety Hunt Refining Company Ben Way Global Occupational Safety and Programs Manager Phillips 66

Aaron Willis Safety Director Countrymark Cooperative Holding Corporation

Willis Jernigan (Liaison) Consultant

Russell Klinegardner (Liaison) President and Chief Executive Officer Health and Safety Council



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