

National Occupational and Process Safety Conference

Safety Awards Program





AFPM congratulates all of this year's award recipients on their outstanding achievements.

Best wishes for a safe 2020.

AFPM Safety Awards Program

The presentation of the AFPM Safety Award plaques is part of a comprehensive safety awards program which the Association's Safety & Health Committee has developed to promote safety performance achievements in the petroleum refining, petrochemical manufacturing, and contracting industries and to publicly recognize the excellent record of safety in operations which the industries and contractors have achieved.

AFPM Safety Awards are based on records kept for employees in accordance with OSHA record keeping requirements as defined by law and entered on the OSHA 300A summary form and API RP 754, Process Safety Performance Indicators for the Refining and Petrochemical Industries.

Distinguished Safety Award

AFPM's most prestigious award, the Distinguished Safety Award (DSA) recognizes the **top** member company refineries and petrochemical plants that have attained a sustained, exemplary level of safety performance in the domestic refining and petrochemical manufacturing industries. The DSA Selection Committee carefully examines the safety performance records of individual plant locations using the specific screening and selection criteria detailed below to identify this years industry safety leaders.

Elite Gold Safety Award

This award is traditionally presented to approximately the top one percent of member company refineries and petrochemical plants that have exhibited superior safety performance and program innovation as determined by the DSA Selection Committee.

Elite Silver Safety Award

This award is traditionally presented to approximately the top five percent of member company refineries and petrochemical plants that have exhibited excellent industry safety performance and program innovation as determined by the DSA Selection Committee.

AFPM Safety Award Recipients

The 28th Annual Safety Awards honors 24 regular member companies, 38 refineries, 28 petrochemical plants with 91 awards. Thirty-two associate member companies with 447 awards in for their efforts in 128 facilities.

Distinguished Safety Award Winners

Chevron Phillips Chemical Company LP Borger Plant

ExxonMobil Chemical Company Baton Rouge Polyolefins Plant LyondellBasell Industries Clinton Complex

Marathon Petroleum Corporation **Martinez Refinery** Phillips 66 **Bayway Refinery**

Phillips 66 Ferndale Refinery

Phillips 66 Lake Charles Manufacturing Complex Phillips 66 Santa Maria Refinery

Phillips 66 WRB Refining, LP -Borger Refinery

Elite Gold Safety Award Winners

Chevron U.S.A. Inc Richmond Refinery

CITGO Petroleum Corporation Lemont Refinery ExxonMobil Chemical Company Baton Rouge Chemical Plant

ExxonMobil Chemical Company Beaumont Polyethylene Plant Flint Hills Resources, LLC **Peru Plant**

LyondellBasell Industries Chocolate Bayou Polymers Facility LyondellBasell Industries LaPorte Complex

LyondellBasell Industries Matagorda Complex

Elite Silver Safety Award Winners

Chevron Phillips Chemical Company LP Drilling Specialties Conroe Plant

Chevron Phillips Chemical Company LP **Orange Plant** ExxonMobil Chemical Company Pensacola Specialty Elastomers Plant

ExxonMobil Chemical Company Baton Rouge Plastics Plant

LyondellBasell Industries Corpus Christi Operations LyondellBasell Industries Edison Catalyst Manufacturing

LyondellBasell Industries Victoria Site

Valero Energy Corporation Wilmington Asphalt Plant

Distinguished Safety Award

Screening Criteria

In order to qualify for the DSA, a facility must first pass the screening criteria as described below:

- 1. A location must achieve the following requirements for the calendar year:
 - a. an employee total recordable incidence rate (TRIR) of 0.30 or less,
 - b. a contractor total recordable incidence rate (TRIR) of 0.30 or less,

2. A location must have had no employee workplace related fatalities and no non-employee (contractor, visitor, etc.) workplace related fatalities for the previous five consecutive years.

A location must answer **no** to the following questions: 1. Did the location experience a community evacuation or sheltering event, or worker/ contractor hospitalization (admitted for treatment) during the evaluation period?

- 2. Did the location experience a recordable injury where any of the following caused or contributed to the injury during the evaluation year?
- Failure to isolate hazardous energy (lockout/tagout)
- Opening process equipment not properly prepared for maintenance
- Improperly prepared or hazardous confined Space
- Improperly prepared or hazardous excavation
- Any falls from height (>4 feet)
- Any Tier 1 or 2 Process Safety Event (PSE)
- Contact/exposure to hazardous materials (physical and chemical)
- H2S, HF, Hydrocarbons, Corrosives, Electricity, Radiation, Excessive Heat, etc.
- Any crane or rigging failure
- 3. Did the location have any API RP Tier 1 Process Safety Events (PSE) that **required** notification to the National Response Center during the evaluation year?

Selection Criteria

After passing the screening criteria, the candidate facility's overall safety performance record will be evaluated by the selection committee based on the applicant's written application. Those sites that are in the running for the DSA and Elite Gold awards participate in in-person interviews with representatives of the DSA Selection Committee.

Safety Achievement Award (Operating Members)

Screening Criteria

In order to qualify for the Safety Achievement Award, a facility must first pass the following screening criteria.

- 1. A location must achieve the following requirements for the calendar year: employee & contractor aggregate total recordable incidence rate (TRIR) of 0.35 or less
- 2. A location must have had no employee workplace related fatalities and no non-employee (contractor, visitor, etc.) workplace related fatalities for the reporting year.

A location must answer **no** to the following questions to pass the screening criteria and be eligible to apply for the Safety Achievement award:

- 3. Did the location experience an injury to a **company employee** that required hospitalization (admitted for treatment) during the evaluation period?
- 4. Did the location experience a **company employee** recordable injury where any of the following caused or contributed to the injury during the evaluation year?
- Failure to isolate hazardous energy (lockout/tagout)
- Opening process equipment not properly prepared for maintenance
- Improperly prepared or hazardous confined space
- Improperly prepared or hazardous excavation
- Any falls from height (>4 feet)
- Any Tier 1 or 2 Process Safety Event (PSE)
- Contact/exposure to hazardous materials (physical and chemical)
- H2S, HF, Hydrocarbons, Corrosives, Electricity, Radiation, Excessive Heat, etc.
- Any crane or rigging failure
- 5. Did the location experience a community evacuation or sheltering event during the evaluation period?
- 6. Did the location have any API RP Tier 1 Process Safety Events (PSE) that **required** notification to the National Response Center during the evaluation year?

Safety Achievement Award (Operating Members)

BP Petrochemicals

Cooper River Plant

BP Products North America

• BP - Toledo Business Unit

Chevron Phillips Chemical Company LP

- Borger Plant
- Drilling Specialties Conroe Plant
- Orange Plant
- Port Arthur Plant

Chevron U.S.A. Inc.

Chevron Richmond

CITGO Petroleum Corporation

- Lake Charles Manufacturing Complex
- Lemont Refinery

CVR Energy, Inc.

- Coffeyville Refinery
- Wynnewood Refining Company LLC

Delek US

Krotz Springs Refinery

Ergon, Inc.

 Ergon West Virginia Inc. -Newell Refinery

Exxon Mobil Corporation ExxonMobil Refining and Supply Company

- Beaumont Refinery
- Joliet Refinery

ExxonMobil Chemical Company ExxonMobil Chemical Company

- Baton Rouge Chemical Plant
- Baton Rouge Plastics Plant
- Baton Rouge Polyolefins Plant
- Beaumont Chemical Plant
- Beaumont Polyethylene Plant
- Mont Belvieu Plastics Plant
- Pensacola Specialty Elastomers Plant

Hunt Refining Company

- Hunt Southland Refining Company, LLC
- Sandersville Refinery

INEOS Olefins & Polymers USA

- Carson Polypropylene Plant
 INEOS Nitriles
- Green Lake Chemical Plant Ineos Stryolution
- Decatur Plant
- Texas City Plant

Koch Industries, Inc.

- Flint Hills Resources, LLC

 Peru Plant
- INVISTA
- INVISTA Orange Site

Limetree Bay Refining, LLC

Limetree Bay Refinery

LyondellBasell Industries

- Chocolate Bayou Polymers Plant
- Clinton Complex
- Corpus Christi Complex
- Edison Plant
- La Porte Complex
- Matagorda Complex
- Victoria Plant

Marathon Petroleum Corporation Marathon Petroleum Company LP

- Canton Refinery
- Galveston Bay Refinery
- Los Angeles Refinery
- Mandan Refinery
- Martinez Refinery
- Robinson Illinois Refinery
- St. Paul Park Refinery

Motiva Enterprises LLC

Port Arthur Refinery

Occidental Chemical Corporation OxyVinyls, LP

Houston Operations - Deer Park
 VCM Site

PBF Energy Inc.

- Chalmette Refinery
- Martinez Refinery Company LLC

Phillips 66

- Alliance Refinery
- Bayway Refinery
- Ferndale Refinery
- Lake Charles Manufacturing Complex
- Ponca City Refinery
- San Francisco Refinery Rodeo
- Santa Maria Facility
- WRB Refining, LP Borger Refinery

Placid Refining Company

Placid Refining Company LLC

The Dow Chemical Company

St. Charles Operations

Valero Energy Corporation Valero Refining Company

- Ardmore Refinery
- Corpus Christi Refinery
- Meraux Refinery
- Three Rivers Refinery
- Wilmington Asphalt Refinery
- Wilmington Refinery

Westlake Chemical Corporation

- Lake Charles (South)
- Longview Site (TX)

Contractor Safety Achievement Award

This award recognizes maintenance contractors working a minimum of 20,000 hours per calendar year at a regular member facility.

Section 1: Injury & Illness Data

The contractor company at the location submits this information for data analysis only: Total Hours Worked Total Fatalities (G) Cases with Days Away From Work (H) Cases with Job Transfer or Restriction (I) Other Recordable Cases (J) Days Away From Work (K) Days with Transfer or Restriction (L) DART Total Recordable Incident Rate

Section 2: Incident Severity Screening Criteria

The contractor company at the location must ans	wer no t	o the		
following questions to be eligible for the award:				
Did the contractor company at the location experience an event				
where an employee was hospitalized (admitted for treatment)				
during the evaluation period?	Yes	No		
Did the contractor company at the location exper	ience			
an event where an employee had an amputation during				
the evaluation period?	Yes	No		
Did the contractor company at the location experience an				
event that resulted in a workplace fatality?	Yes	No		
Did the contractor company at the location				
experience a recordable injury where any of the				
following caused or contributed to the injury				
during the evaluation period:	Yes	No		
• Failure to verify hazardous energy isolation (lockout/tag out)?				

- Opening process equipment not properly prepared for maintenance?
- Improperly prepared or hazardous confined space?
- Improperly prepared or hazardous excavation?
- Any falls from height (>4 feet)?
- Contact/exposure to hazardous materials (physical and chemical) such as:

H2S, HF, Hydrocarbons, Corrosives, Electricity, Radiation, Excessive Heat, Etc.?

• Any crane or rigging failure?

Section 3: Participation and Best Practices

The contractor company at the location must meet a minimum score of **50** points to be eligible to apply for the award

Site Safety Processes / Initiatives (Contractor Safety Forums, Focus Teams, etc.)

- Implements timely with an active participation level in the development/deployment = 10
 Implements as required with no additional involvement = 5
 Doesn't support or promote with minimal required participation = 0
 Audit Process / Employee Observation
 Most employees and supervisors are involved and follow-ups are completed with action plans = 10
- Good involvement but no formal follow-up = 5
 No program in place = 0

Short Service Worker / Mentoring Process

- Formal mentorship program/process for new employees = 10
 Informal mentoring process = 5
 No program in place = 0
- No program in place

Near Miss Reporting Program

Actively reports near misses with a reporting process the	at	
includes high potential and significant events	=	10
Informal near miss reporting process	=	5
	includes high potential and significant events	includes high potential and significant events =

• No program in place = 0

Frontline Leadership Program - NEW Added for 2018

Submission Criteria

- Formal Frontline Leadership/Supervisor Development Program = 10
 Informal Frontline Leadership Program = 5
- No Program in place = 0

VPP

• OSHA VPP Recognition (Star, Demonstration, Mobile		
Workforce, Challenge, SHARP)	=	10
 VPP Application Submitted / In Process 	=	5
 No Participation 	=	0

Contractor Safety Achievement Award Recipients

AECOM

· BP - Toledo Business Unit of BP Products North America

AEGION Energy Services

Schultz Industrial Services, Inc.

- Benicia Refinery of Valero Energy Corporation
- El Segundo Refinery of Chevron U.S.A. Inc.
- Martinez Refinery of Marathon Petroleum Corporation
- Santa Maria Facility of Phillips 66
- Torrance Refinery of PBF Energy Inc.
- Wilmington Refinery of Valero Energy Corporation

AltairStrickland, Inc.

Turnaround Welding Services

- Galveston Bay Refinery of Marathon Petroleum Corporation
- Texas City Refinery of Valero Energy Corporation

Bay Ltd.

- Coffeyville Refinery of CVR Energy, Inc.
- Corpus Christi Complex of Koch Industries, Inc.
- Corpus Christi Refinery of Valero Energy Corporation
- Houston Refinery of Valero Energy Corporation
- Three Rivers Refinery of Valero Energy Corporation

BrandSafway

- Anacortes Refinery of Marathon Petroleum Corporation
- Bayport Choate Plant of LyondellBasell Industries
- Bayport Polymers Plant of LyondellBasell Industries
- Bayport Underwood Plant of LyondellBasell Industries
- Baytown Chemical Plant of ExxonMobil Chemical Co.
- Baytown Olefins Plant of ExxonMobil Chemical Co.
- Baytown Refinery of Exxon Mobil Corporation
- Beaumont Chemical Plant of ExxonMobil Chemical Co.
- Channelview Chemical Complex of LyondellBasell Industries
- Cherry Point Refinery of BP Products North America
- Chevron Richmond of Chevron U.S.A. Inc.
- Chocolate Bayou Polymers Plant of LyondellBasell Industries
- Coffeyville Refinery of CVR Energy, Inc.
- Corpus Christi Complex of Koch Industries, Inc.
- Corpus Christi Refinery of Valero Energy Corporation
- Delaware City Refinery of PBF Energy Inc.
- · El Segundo Refinery of Chevron U.S.A. Inc.
- Houston Refinery of LyondellBasell Industries
- Houston Refinery of Valero Energy Corporation
- Lake Charles Manufacturing Complex of Phillips 66
- Longview Site (TX) of Westlake Chemical Corporation
- Los Angeles Refinery of Phillips 66
- Pasadena Refinery of Chevron U.S.A. Inc.
- Ponca City Refinery of Phillips 66
- Torrance Refinery of PBF Energy Inc.
- Trainer Refinery of Monroe Energy, LLC
- · Victoria Plant of Koch Industries, Inc.
- Wilmington Refinery of Valero Energy Corporation
- WRB Refining, LP Borger Refinery of Phillips 66
- Wynnewood Refining Company LLC of CVR Energy, Inc.

Brinderson

- Anacortes Refinery of Marathon Petroleum Corporation
- El Segundo Refinery of Chevron U.S.A. Inc.
- Los Angeles Refinery of Marathon Petroleum Corporation
- Los Angeles Refinery of Phillips 66
- · Par Hawaii Refining of Par Petroleum LLC
- San Francisco Refinery Rodeo of Phillips 66

Brock Group

Brock Industrial Services, LLC

- BP Whiting Refinery of BP Products North America
- Lemont Refinery of CITGO Petroleum Corporation
 Brock Services, LLC
- Ardmore Refinery of Valero Energy Corporation
- Baton Rouge Polyolefins Plant of ExxonMobil Chemical Co.
- Baton Rouge Refinery of Exxon Mobil Corporation
- Battleground Manufacturing Complex of INEOS Olefins & Polymers USA
- · Bayport Choate Plant of LyondellBasell Industries
- · Baytown Olefins Plant of ExxonMobil Chemical Co.
- Beaumont Polyethylene Plant of ExxonMobil Chemical Co.
- Beaumont Refinery of Exxon Mobil Corporation
- Chalmette Refinery of PBF Energy Inc.
- Cheyenne Refinery of HollyFrontier Corporation
- Clinton Complex of LyondellBasell Industries
- · Corpus Christi Complex of LyondellBasell Industries
- Corpus Christi Refinery of CITGO Petroleum Corporation
- Corpus Christi Refinery of Valero Energy Corporation
- Deer Park Plant of Dow
- · Houston Chemical of Koch Industries, Inc.
- La Porte Complex of LyondellBasell Industries
- La Porte Site of Dow
- Lake Charles Manufacturing Complex of CITGO Petroleum Corporation
- Lake Charles Manufacturing Complex of Phillips 66
- Lake Charles Polymers Plant of LyondellBasell Industries
- Lemont Refinery of CITGO Petroleum Corporation
- Louisiana Operations of Dow
- Matagorda Complex of LyondellBasell Industries
- Pasadena Plastics Complex of Chevron Phillips Chemical Company LP
- Pascagoula Refinery of Chevron U.S.A. Inc.
- Port Arthur Refinery of Valero Energy Corporation
- Salt Lake Refinery of Chevron U.S.A. Inc.
- St. Charles Refinery of Valero Energy Corporation
- Sweeny Complex of Phillips 66
- Sweeny/Old Ocean Facilities of Chevron Phillips Chemical Company LP
- Tulsa Refinery of HollyFrontier Corporation
- WRB Refining, LP Borger Refinery of Phillips 66

Contractor Safety Achievement Award Recipients, continued

CertifiedSafety, Inc.

CertifiedSafety, Inc.

- Galveston Bay Refinery of Marathon Petroleum Corporation
- Los Angeles Refinery of Marathon Petroleum Corporation
- Louisiana Refinery of Marathon Petroleum Corporation
- Martinez Refinery of Marathon Petroleum Corporation
- McPherson Refinery of CHS Inc.
- Ponca City Refinery of Phillips 66
- St. Paul Park Refinery of Marathon Petroleum Corporation
 Calculated Controls
- Sweeny Complex of Phillips 66

Cust-O-Fab Specialty Services

- Beaumont Refinery of Exxon Mobil Corporation
- Big West Oil of Big West Oil, LLC
- El Dorado Refinery of HollyFrontier Corporation
- McPherson Refinery of CHS Inc.
- Robinson Illinois Refinery of Marathon Petroleum Corporation

Echo Group, Ltd.

Industrial Scaffolding

- Beaumont Refinery of Exxon Mobil Corporation
- Port Arthur Refinery of Motiva Enterprises LLC
- Port Arthur Refinery of Valero Energy Corporation

Evergreen North America Industrial Services

- Bayway Refinery of Phillips 66
- Galveston Bay Refinery of Marathon Petroleum Corporation
- Houston Operations LaPorte VCM Site of Occidental
 Chemical Corporation
- La Porte Complex of LyondellBasell Industries
- McPherson Refinery of CHS Inc.
- Pasadena Plastics Complex of Chevron Phillips Chemical Company LP
- Sweeny Complex of Phillips 66
- WRB Refining, LP Borger Refinery of Phillips 66

Excel Modular Scaffold Excel Modular Scaffold

- Canton Refinery of Marathon Petroleum Corporation
- Catlettsburg Refining, LLC of Marathon Petroleum Corporation
- Dickinson Refinery of Marathon Petroleum Corporation
- El Paso Refinery of Marathon Petroleum Corporation
- Gallup Refinery of Marathon Petroleum Corporation
- Louisiana Operations of Dow
- Louisiana Refinery of Marathon Petroleum Corporation
- Memphis Refinery of Valero Energy Corporation
- Placid Refining Company LLC of Placid Refining Company
- Sweeny Complex of Phillips 66 Deltak Environmental Coating Services, Inc.
- Louisiana Refinery of Marathon Petroleum Corporation
 Global Mechanical Turnaround Services
- St. Paul Park Refinery of Marathon Petroleum Corporation Global Scaffold Construction Services, Inc.
- · Catlettsburg Refining, LLC of Marathon Petroleum Corporation
- Los Angeles Refinery of Marathon Petroleum Corporation
- Martinez Refinery of Marathon Petroleum Corporation
- Robinson Illinois Refinery of Marathon Petroleum Corporation

HydroChemPSC

- Baton Rouge Chemical Plant of ExxonMobil Chemical Co.
- Baton Rouge Refinery of Exxon Mobil Corporation
- Bayport Choate Plant of LyondellBasell Industries
- Baytown Chemical Plant of ExxonMobil Chemical Co.
- Baytown Olefins Plant of ExxonMobil Chemical Co.
- Baytown Refinery of Exxon Mobil Corporation
- Beaumont Refinery of Exxon Mobil Corporation
- Benicia Refinery of Valero Energy Corporation
- BP Toledo Business Unit of BP Products North America
- BP Whiting Refinery of BP Products North America
- Calvert City Plant PVC Plant of Westlake Chemical Corporation
- Canton Refinery of Marathon Petroleum Corporation
- Catlettsburg Refining, LLC of Marathon Petroleum Corporation
- Chalmette Refinery of PBF Energy Inc.
- Channelview Chemical Complex of LyondellBasell Industries
- Cheyenne Refinery of HollyFrontier Corporation
- Chocolate Bayou Works O&P of INEOS Olefins & Polymers USA
- Coffeyville Refinery of CVR Energy, Inc.
- Commerce City Refinery of Suncor Energy, Inc.
- Corpus Christi Complex of LyondellBasell Industries
- Corpus Christi Refinery of Valero Energy Corporation
- Deer Park Plant of Dow
- Delaware City Refinery of PBF Energy Inc.
- El Dorado Refinery of Delek US
- El Segundo Refinery of Chevron U.S.A. Inc.
- Freeport Site of BASF Corporation
- Galveston Bay Refinery of Marathon Petroleum Corporation
- Houston Refinery of LyondellBasell Industries
- INVISTA-Orange Site of Koch Industries, Inc.
- Joliet Refinery of Exxon Mobil Corporation

- La Porte Complex of LyondellBasell Industries
- Lake Charles Manufacturing Complex of CITGO Petroleum Corporation
- Los Angeles Refinery of Marathon Petroleum Corporation
- Los Angeles Refinery of Phillips 66
- Louisiana Operations of Dow
- Louisiana Refinery of Marathon Petroleum Corporation
- Martinez Refinery of Marathon Petroleum Corporation
- Memphis Refinery of Valero Energy Corporation
- Pascagoula Refinery of Chevron U.S.A. Inc.
- Pine Bend Refinery of Koch Industries, Inc.
- Point Comfort Facility of Formosa Plastics Corporation, USA
- Ponca City Refinery of Phillips 66
- Port Arthur Plant of BASF Corporation
- Salt Lake Refinery of Chevron U.S.A. Inc.
- Seadrift Plant of Dow
- St. Charles Refinery of Valero Energy Corporation
- St. Paul Park Refinery of Marathon Petroleum Corporation
- Sweeny/Old Ocean Facilities of Chevron Phillips Chemical Company LP
- Texas City Plant of Dow
- Texas City Refinery of Valero Energy Corporation
- Three Rivers Refinery of Valero Energy Corporation
- Toledo Refining Company LLC of PBF Energy Inc.
- Torrance Refinery of PBF Energy Inc.
- Tulsa Refinery of HollyFrontier Corporation
- Victoria Plant of Koch Industries, Inc.
- WRB Refining, LP Borger Refinery of Phillips 66
- Wynnewood Refining Company LLC of CVR Energy, Inc.

J.J. White, Inc.

- Bayway Refinery of Phillips 66
- Delaware City Refinery of PBF Energy Inc.
- Paulsboro Refinery of PBF Energy Inc.

JCL Safety Services

- Baton Rouge Chemical Plant of ExxonMobil Chemical Co.
- Baton Rouge Refinery of Exxon Mobil Corporation
- Beaumont Refinery of Exxon Mobil Corporation

Matrix Service

- Corpus Christi Refinery of CITGO Petroleum Corporation
- El Segundo Refinery of Chevron U.S.A. Inc.
- Houston Refinery of LyondellBasell Industries
- Joliet Refinery of Exxon Mobil Corporation
- Lake Charles Manufacturing Complex of CITGO Petroleum Corporation
- Louisiana Refinery of Marathon Petroleum Corporation
- Robinson Illinois Refinery of Marathon Petroleum Corporation
- Salt Lake Refinery of Chevron U.S.A. Inc.

Middough Inc.

BP - Toledo Business Unit of BP Products North America

Nooter Corporation

Nooter Corporation

- BP Toledo Business Unit of BP Products North America
- · Chevron Richmond of Chevron U.S.A. Inc.
- Delaware City Refinery of PBF Energy Inc.
- McPherson Refinery of CHS Inc.
- Torrance Refinery of PBF Energy Inc.
- Trainer Refinery of Monroe Energy, LLC RMF Nooter Inc.
- BP Toledo Business Unit of BP Products North America
- Toledo Refining Company LLC of PBF Energy Inc.
 Wyatt Field Service Company
- Baton Rouge Chemical Plant of ExxonMobil Chemical Co.
- Baton Rouge Refinery of Exxon Mobil Corporation
- Baytown Refinery of Exxon Mobil Corporation
- Beaumont Chemical Plant of ExxonMobil Chemical Co.
- Chalmette Refinery of PBF Energy Inc.
- El Dorado Refinery of HollyFrontier Corporation
- Houston Refinery of Valero Energy Corporation
- Port Arthur Refinery of Valero Energy Corporation
- St. Charles Refinery of Valero Energy Corporation

Ohmstede

- Baytown Chemical Plant of ExxonMobil Chemical Co.
- Baytown Refinery of Exxon Mobil Corporation
- Beaumont Polyethylene Plant of ExxonMobil Chemical Co.
- Beaumont Refinery of Exxon Mobil Corporation
- Big Spring Refinery of Delek US
- Corpus Christi Refinery of CITGO Petroleum Corporation
- Corpus Christi Refinery of Valero Energy Corporation
- El Dorado Refinery of HollyFrontier Corporation
- El Paso Refinery of Marathon Petroleum Corporation
- Galveston Bay Refinery of Marathon Petroleum Corporation
- Lemont Refinery of CITGO Petroleum Corporation
- Louisiana Refinery of Marathon Petroleum Corporation
- Michigan Refining Division of Marathon Petroleum Corporation
- Pasadena Plastics Complex of Chevron Phillips Chemical Company LP
- Pascagoula Refinery of Chevron U.S.A. Inc.
- Ponca City Refinery of Phillips 66
- Port Arthur Plant of Chevron Phillips Chemical Company LP
- Port Arthur Refinery of Motiva Enterprises LLC
- Port Arthur Refinery of Valero Energy Corporation
- Robinson Illinois Refinery of Marathon Petroleum Corporation
- Sweeny Complex of Phillips 66
- Texas City Refinery of Valero Energy Corporation

Contractor Safety Achievement Award Recipients, continued

Onpoint Industrial Services LLC

- Baytown Refinery of Exxon Mobil Corporation
- Channelview Chemical Complex of LyondellBasell Industries
- Corpus Christi Refinery of CITGO Petroleum Corporation
- Houston Refinery of LyondellBasell Industries
- Houston Refinery of Valero Energy Corporation
- La Porte Complex of LyondellBasell Industries
- Lake Charles Manufacturing Complex of CITGO Petroleum Corporation
- Lake Charles Manufacturing Complex of Phillips 66
- Lemont Refinery of CITGO Petroleum Corporation
- McKee Refinery of Valero Energy Corporation
- Port Arthur Refinery of Motiva Enterprises LLC

ParFab Companies

- El Dorado Refinery of HollyFrontier Corporation
- Galveston Bay Refinery of Marathon Petroleum Corporation
- Louisiana Refinery of Marathon Petroleum Corporation
- Tulsa Refinery of HollyFrontier Corporation

Performance Contractors, Inc.

- Alliance Refinery of Phillips 66
- Beaumont Refinery of Exxon Mobil Corporation
- Chevron Richmond of Chevron U.S.A. Inc.
- Dickinson Refinery of Marathon Petroleum Corporation
- El Segundo Refinery of Chevron U.S.A. Inc.
- Ergon Refining, Inc. Vicksburg, Mississippi of Ergon, Inc.
- Lake Charles Manufacturing Complex of Phillips 66
- Louisiana Refinery of Marathon Petroleum Corporation
- Memphis Refinery of Valero Energy Corporation
- Pasadena Refinery of Chevron U.S.A. Inc.
- St. Charles Operations of Dow
- Sweeny Complex of Phillips 66

Petroleum Service Corporation

- Aberdeen Plant of Westlake Chemical Corporation
- Baton Rouge Chemical Plant of ExxonMobil Chemical Co.
- Baton Rouge Polyolefins Plant of ExxonMobil Chemical Co.
- Baytown Refinery of Exxon Mobil Corporation
- Beaumont Refinery of Exxon Mobil Corporation
- Cedar Bayou Chemical Complex of Chevron Phillips Chemical Company LP
- Chalmette Refinery of PBF Energy Inc.
- Channahon Plant of INEOS Olefins & Polymers USA
- Channelview Chemical Complex of LyondellBasell Industries
- Corpus Christi Complex of Koch Industries, Inc.
- Corpus Christi Refinery of Valero Energy Corporation
- Deer Park Plant of Dow
- Green Lake Chemical Plant of INEOS Olefins & Polymers USA

- Houston Operations Pasadena PVC Site of Occidental Chemical Corporation
- Houston Operations-Deer Park PVC Site of Occidental Chemical Corporation
- KANKAKEE Site of Dow
- La Porte Complex of LyondellBasell Industries
- La Porte Site of Dow
- Lake Charles Manufacturing Complex of CITGO Petroleum Corporation
- Louisiana Refinery of Marathon Petroleum Corporation
- Louisville Plant of Dow
- Morris Complex of LyondellBasell Industries
- Orange Plant of Chevron Phillips Chemical Company LP
- Pasadena Plastics Complex of Chevron Phillips Chemical Company LP
- Pascagoula Refinery of Chevron U.S.A. Inc.
- Paulsboro Refinery of PBF Energy Inc.
- Point Comfort Facility of Formosa Plastics Corporation, USA
- Seadrift Plant of Dow
- St. Charles Operations of Dow
- St. Charles Refinery of Valero Energy Corporation
- Sweeny Complex of Phillips 66
- Sweeny/Old Ocean Facilities of Chevron Phillips Chemical Company LP
- Texas City Refinery of Valero Energy Corporation
- Victoria Plant of Koch Industries, Inc.
- West Virginia Operations of Dow

Repcon, Inc.

- Big Spring Refinery of Delek US
- Corpus Christi Refinery of CITGO Petroleum Corporation
- Dickinson Refinery of Marathon Petroleum Corporation
- El Dorado Refinery of HollyFrontier Corporation
- Greensburg Site of Dow
- Lake Charles Manufacturing Complex of CITGO Petroleum Corporation
- Lake Charles Manufacturing Complex of Phillips 66
- Louisiana Operations of Dow
- Louisiana Refinery of Marathon Petroleum Corporation
- Memphis Refinery of Valero Energy Corporation
- Placid Refining Company LLC of Placid Refining Company
- Port Arthur Refinery of Motiva Enterprises LLC
- WRB Refining, LP Borger Refinery of Phillips 66

S&B Engineers and Constructors Ltd. S & B Plant Services

• Sweeny Complex of Phillips 66

STARCON International Inc.

- BP Whiting Refinery of BP Products North America
- Canton Refinery of Marathon Petroleum Corporation
- Cedar Bayou Chemical Complex of Chevron Phillips Chemical Company LP
- Commerce City Refinery of Suncor Energy, Inc.
- El Dorado Refinery of Delek US
- Gallup Refinery of Marathon Petroleum Corporation
- Louisiana Refinery of Marathon Petroleum Corporation
- Mt. Vernon Refinery of Countrymark Cooperative Holding
 Corporation
- Pasadena Plastics Complex of Chevron Phillips Chemical Company LP
- · Victoria Plant of Koch Industries, Inc.

Team, Inc.

Team Industrial Services, Inc.

- Cedar Bayou Chemical Complex of Chevron Phillips Chemical Company LP
- Houston Refinery of Valero Energy Corporation

Total Safety U.S., Inc.

- Baton Rouge Refinery of Exxon Mobil Corporation
- Baytown Refinery of Exxon Mobil Corporation
- Beaumont Refinery of Exxon Mobil Corporation
- Chalmette Refinery of PBF Energy Inc.
- Channelview Chemical Complex of LyondellBasell Industries
- Cherry Point Refinery of BP Products North America
- Chevron Richmond of Chevron U.S.A. Inc.
- Deer Park Plant of Dow
- El Dorado Refinery of HollyFrontier Corporation
- Gallup Refinery of Marathon Petroleum Corporation
- Galveston Bay Refinery of Marathon Petroleum Corporation
- Houston Refinery of LyondellBasell Industries
- Lake Charles Manufacturing Complex of Phillips 66
- Louisiana Refinery of Marathon Petroleum Corporation
- Memphis Refinery of Valero Energy Corporation
- Port Arthur Refinery of Motiva Enterprises LLC
- Port Arthur Refinery of Valero Energy Corporation
- Sweeny Complex of Phillips 66
- Tulsa Refinery of HollyFrontier Corporation
- · Victoria Plant of Koch Industries, Inc.
- Woods Cross Refinery of HollyFrontier Corporation
- WRB Refining, LP Borger Refinery of Phillips 66

Turner Industries Group, LLC

Turner Industrial Maintenance Company, LLC

- Catlettsburg Refining, LLC of Marathon Petroleum Corporation
 Turner Industries Group, LLC
- Alliance Refinery of Phillips 66
- Baton Rouge Chemical Plant of ExxonMobil Chemical Co.
- Houston Operations LaPorte VCM Site of Occidental Chemical Corporation
- Houston Operations Pasadena PVC Site of Occidental Chemical Corporation
- Houston Operations-Deer Park PVC Site of Occidental Chemical Corporation
- Houston Operations-Deer Park VCM Site of Occidental Chemical Corporation
- Lake Charles (North) of Westlake Chemical Corporation
- · Lake Charles (South) of Westlake Chemical Corporation
- Lake Charles Manufacturing Complex of CITGO Petroleum Corporation
- Lake Charles Manufacturing Complex of Phillips 66
- Longview Site (TX) of Westlake Chemical Corporation
- Louisiana Operations of Dow
- Louisiana Refinery of Marathon Petroleum Corporation
- Plaquemine Division of Westlake Chemical Corporation
- Point Comfort Facility of Formosa Plastics Corporation, USA
- Sandersville Refinery of Hunt Refining Company
- Westlake Geismar Plant of Westlake Chemical Corporation
- Westlake Petrochemical Site of Westlake Chemical Corporation

Universal Plant Services, Inc.

- Baton Rouge Refinery of Exxon Mobil Corporation
- Battleground Manufacturing Complex of INEOS Olefins & Polymers USA
- Baytown Olefins Plant of ExxonMobil Chemical Co.
- Baytown Refinery of Exxon Mobil Corporation
- Beaumont Refinery of Exxon Mobil Corporation
- BP Whiting Refinery of BP Products North America
- Channelview Chemical Complex of LyondellBasell Industries
- · Cherry Point Refinery of BP Products North America
- Chevron Richmond of Chevron U.S.A. Inc.
- Deer Park Plant of Dow
- El Dorado Refinery of Delek US
- Houston Chemical of Koch Industries, Inc.
- Houston Refinery of Valero Energy Corporation
- Joliet Refinery of Exxon Mobil Corporation
- La Porte Complex of LyondellBasell Industries
- Lake Charles Manufacturing Complex of CITGO Petroleum Corporation
- Lemont Refinery of CITGO Petroleum Corporation
- Longview Polypropylene Facility of Koch Industries, Inc.
- Los Angeles Refinery of Marathon Petroleum Corporation
- Par Hawaii Refining of Par Petroleum LLC
- Port Arthur Plant of BASF Corporation
- Sweeny Complex of Phillips 66
- Westlake Petrochemical Site of Westlake Chemical Corporation
- Wynnewood Refining Company LLC of CVR Energy, Inc.

Contractor Safety Achievement Award Recipients, continued

Veolia North America

- Baton Rouge Refinery of Exxon Mobil Corporation
- Corpus Christi Complex of Koch Industries, Inc.
- Delaware City Refinery of PBF Energy Inc.
- El Paso Refinery of Marathon Petroleum Corporation
- Lake Charles Manufacturing Complex of CITGO Petroleum Corporation
- Lake Charles Manufacturing Complex of Phillips 66
- Port Arthur Refinery of Valero Energy Corporation
- Sweeny Complex of Phillips 66
- Toledo Refining Company LLC of PBF Energy Inc.
- Torrance Refinery of PBF Energy Inc.
- Wood River Refinery of Phillips 66
- WRB Refining, LP Borger Refinery of Phillips 66

WorleyParsons

- Baton Rouge Refinery of Exxon Mobil Corporation
- Bayport Choate Plant of LyondellBasell Industries
- Baytown Refinery of Exxon Mobil Corporation
- Beaumont Polyethylene Plant of ExxonMobil Chemical Co.
- Channelview Chemical Complex of LyondellBasell Industries
- Commerce City Refinery of Suncor Energy, Inc.
- Corpus Christi Complex of LyondellBasell Industries
- La Porte Complex of LyondellBasell Industries
- Los Angeles Refinery of Marathon Petroleum Corporation
- Louisiana Operations of Dow

Zachry Group

JV Industrial Companies

- Beaumont Refinery of Exxon Mobil Corporation
- Chalmette Refinery of PBF Energy Inc.
- Channelview Chemical Complex of LyondellBasell Industries
- Cheyenne Refinery of HollyFrontier Corporation
- Deer Park Plant of Dow
- El Segundo Refinery of Chevron U.S.A. Inc.
- La Porte Complex of LyondellBasell Industries
- Lake Charles Manufacturing Complex of Phillips 66
- Port Arthur Refinery of Valero Energy Corporation
- St. Charles Refinery of Valero Energy Corporation
- Tulsa Refinery of HollyFrontier Corporation
 Zachry Group
- Baton Rouge Refinery of Exxon Mobil Corporation
- Battleground Manufacturing Complex of INEOS Olefins & Polymers USA
- Bayport Plant of Dow
- Beaumont Chemical Plant of ExxonMobil Chemical Co.
- Beaumont Polyethylene Plant of ExxonMobil Chemical Co.
- Beaumont Refinery of Exxon Mobil Corporation
- Borger Plant of Chevron Phillips Chemical Company LP
- Cedar Bayou Chemical Complex of Chevron Phillips Chemical Company LP
- Chocolate Bayou Works O&P of INEOS Olefins & Polymers USA
- Corpus Christi Complex of LyondellBasell Industries
- Corpus Christi Refinery of CITGO Petroleum Corporation
- Freeport Site of BASF Corporation
- Green Lake Chemical Plant of INEOS Olefins & Polymers USA
- Matagorda Complex of LyondellBasell Industries
- Orange Plant of Chevron Phillips Chemical Company LP
- Pasadena CPN of BASF Corporation
- Pasadena Plastics Complex of Chevron Phillips Chemical Company LP
- Pascagoula Refinery of Chevron U.S.A. Inc.
- Ponca City Refinery of Phillips 66
- Port Arthur Plant of BASF Corporation
- Port Arthur Plant of Chevron Phillips Chemical Company LP
- St. Charles Refinery of Valero Energy Corporation
- Sweeny/Old Ocean Facilities of Chevron Phillips Chemical Company LP
- Victoria Plant of LyondellBasell Industries
- Woods Cross Refinery of HollyFrontier Corporation

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Quick Reference Guide

Alphabetical Listing of All Companies Receiving Awards

AECOM

- AEGION Energy Services Schultz Industrial Services, Inc
- AltairStrickland, Inc. Turnaround Welding Services

Bay Ltd.

BP Petrochemicals

Cooper River Plant

BP Products North America

• Toledo Business Unit

BrandSafway

Brinderson

Brock Group Brock Industrial Services, LLC Brock Services, LLC

CertifiedSafety, Inc. Calculated Controls CertifiedSafety, Inc.

Chevron Phillips Chemical Company LP

- Borger Plant
- Drilling Specialties Conroe Plant
- Orange Plant
- Port Arthur Plant

Chevron U.S.A. Inc.

Chevron Richmond

CITGO Petroleum Corporation

- Lake Charles Manufacturing Complex
- Lemont Refinery

Cust-O-Fab Cust-O-Fab Specialty Services

CVR Energy, Inc.

- Coffeyville Refinery
- Wynnewood Refining Company

Delek US

Krotz Springs Refinery

Echo Group, Ltd. Industrial Scaffolding

Ergon, Inc.

 Ergon West Virginia Inc. -Newell Refinery

Evergreen North America Industrial Services

Excel Modular Scaffold Deltak Environmental Coating Services, Inc. Excel Modular Scaffold Global Mechanical Turnaround Services Global Scaffold Construction Services, Inc.

Exxon Mobil Corporation ExxonMobil Refining & Supply

- Beaumont Refinery
- Joliet Refinery

ExxonMobil Chemical Company ExxonMobil Chemical Company

- Baton Rouge Chemical Plant
- Baton Rouge Plastics Plant
- Baton Rouge Polyolefins Plant
- Beaumont Chemical Plant
- Beaumont Polyethylene Plant
- Mont Belvieu Plastics Plant
- Pensacola Specialty Elastomers Plant

Hunt Refining Company

Hunt Southland Refining Company, LLC

Sandersville Refinery

HydroChemPSC

INEOS Olefins & Polymers USA

- Carson Polypropylene Plant
 INEOS Nitriles
- Green Lake Chemical Plant
 Ineos Stryolution
- Decatur Plant
- Texas City Plant

J.J. White, Inc.

JCL Safety Services

Koch Industries, Inc.

Flint Hills Resources, LLC

- Peru Plant
 INVISTA
- Orange Site

Limetree Bay Refining, LLC

Limetree Bay Refinery

LyondellBasell Industries

- Chocolate Bayou Polymers Plant
- Clinton Complex
- Corpus Christi Complex
- Edison Plant
- La Porte Complex
- Matagorda Complex
- Victoria Plant

Marathon Petroleum Corporation Marathon Petroleum Company LP

- Galveston Bay Refinery
- Los Angeles Refinery
- Mandan Refinery
- Martinez Refinery
- St. Paul Park Refinery
- Canton Refinery
- Robinson Illinois Refinery

Matrix Service

Middough Inc.

Motiva Enterprises LLC

• Port Arthur Refinery

Nooter Corporation

Nooter Corporation RMF Nooter Inc. Wyatt Field Service Company

Occidental Chemical Corporation OxyVinyls, LP

 Houston Operations-Deer Park VCM Site

Ohmstede

Onpoint Industrial Services LLC

ParFab Companies

PBF Energy Inc.

- Martinez Refinery Company LLC
- Chalmette Refinery

Performance Contractors, Inc.

Petroleum Service Corporation

Quick Reference Guide, continued

Alphabetical Listing of All Companies Receiving Awards

Phillips 66

- Alliance Refinery
- Bayway Refinery
- Ferndale Refinery
- Lake Charles Manufacturing Complex
- Ponca City Refinery
- San Francisco Refinery Rodeo
- Santa Maria Facility
- WRB Refining, LP Borger Refinery

Placid Refining Company

Placid Refining Company LLC

Repcon, Inc.

S&B Engineers and Constructors Ltd. S & B Plant Services

STARCON International Inc.

Team, Inc. Team Industrial Services, Inc.

The Dow Chemical Company

• St. Charles Operations

Total Safety U.S., Inc.

Turner Industries Group, LLC Turner Industrial Maintenance Company, LLC **Turner Industries Group, LLC**

Universal Plant Services, Inc.

Valero Energy Corporation

- Ardmore Refinery
- Corpus Christi Refinery
- Meraux Refinery
- Three Rivers Refinery
- Wilmington Asphalt Refinery
- Wilmington Refinery

Veolia North America

Westlake Chemical Corporation

- Lake Charles (South)
- Longview Site (TX)

WorleyParsons

Zachry Group JV Industrial Companies Zachry Group

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News Release

For Immediate Release May 18, 2020

Media Contacts: Contact: AFPM Communications media@afpm.org

AFPM Safety Awards Industries' Outstanding Workplace Operations

WASHINGTON, D.C. – The American Fuel & Petrochemical Manufacturers (AFPM) has announced the winners of the 2019 Annual Safety Awards, part of an ongoing mission to enhance and recognize outstanding workplace safety. The awards are part of a comprehensive program developed by the AFPM Safety and Health Committee to promote safe operations in the refining and petrochemical industries and to recognize facilities with outstanding occupational and process safety records.

"There is nothing more important to the fuel and petrochemical industries than safety. Our member companies go above and beyond requirements to keep our people, communities and facilities safe, and the AFPM Safety Awards recognize their strong commitment to safety and their persistence to improve on their already outstanding records," said AFPM President and CEO Chet Thompson.

"The recipients represent leaders within our industries, and we are pleased to acknowledge these facilities for their excellent safety records, proactive programs, and impressive safety cultures," Thompson continued.

The highest honor, the Distinguished Safety Award, is awarded to the top sites with outstanding safety performance, program innovation and safety leadership. We proudly bestow this honor on a record nine facilities this year for achieving a sustained, exemplary level of safety performance: Chevron Phillips Chemical Company LP – Borger Plant, ExxonMobil Chemical Company – Baton Rouge Polyolefins Plant, LyondellBasell Industries – Clinton Complex, Marathon Petroleum Corporation – Martinez Refinery, Phillips 66 – Bayway Refinery, Phillips 66 – Ferndale Refinery, Phillips 66 – Lake Charles Manufacturing Complex, Phillips 66 – Santa Maria Refinery and Phillips 66 – WRB Refining, LP – Borger Refinery.



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The Elite Gold Award, which historically on average recognizes facilities with safety performances in the top one percentile and that have demonstrated superior and consistent safety performance, program innovation and leadership, has been given to eight facilities this year: Chevron U.S.A. Inc – Richmond Refinery, CITGO Petroleum Corporation – Lemont Refinery, ExxonMobil Chemical Company – Baton Rouge Chemical Plant, ExxonMobil Chemical Company – Beaumont Polyethylene Plant, Flint Hills Resources, LLC – Peru Plant, LyondellBasell Industries – Chocolate Bayou Polymers Facility, LyondellBasell Industries – LaPorte Complex and LyondellBasell Industries – Matagorda Complex.

The Elite Silver Award, which recognizes those sites that have attained top industry safety performance for the application year and demonstrated excellent program innovation and leadership over time. The Elite Silver Award has historically on average recognized the top five percentile of industry safety and was awarded to eight facilities this year: Chevron Phillips Chemical Company LP – Drilling Specialties Conroe Plant, Chevron Phillips Chemical Company LP – Drilling Specialties Conroe Plant, Chevron Phillips Chemical Company LP – Orange Plant, ExxonMobil Chemical Company – Pensacola Specialty Elastomers Plant, ExxonMobil Chemical Company – Baton Rouge Plastics Plant, LyondellBasell Industries – Corpus Christi Operations, LyondellBasell Industries – Edison Catalyst Manufacturing, LyondellBasell Industries – Victoria Site and Valero Energy Corporation – Wilmington Asphalt Plant.

In addition, to the winners listed above, 24 member companies received 66 Safety Achievement Awards; and thirty-two associate member companies received 447 Contractor Safety Achievement Awards for their performance in 128 facilities. For more information on the awards and winner, visit the AFPM Safety Awards on the AFPM website.

A ceremony for the Safety Award winners will be held at the AFPM Summit that is scheduled to take place in San Antonio, Texas, August 25 – 27, 2020.

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About AFPM

The American Fuel & Petrochemical Manufacturers (AFPM) is a national trade association whose members comprise virtually all U.S. refining and petrochemical manufacturing capacity.



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