



National Occupational and Process Safety Conference

Safety Awards Program





AFPM congratulates all of this year's award recipients on their outstanding achievements.

Best wishes for a safe 2024.

AFPM Safety Awards Program

The presentation of the AFPM Safety Award plaques is part of a comprehensive safety awards program which the Association's Safety & Health Committee has developed to promote safety performance achievements in the petroleum refining, petrochemical manufacturing, and contracting industries and to publicly recognize the excellent record of safety in operations which the industries and contractors have achieved.

AFPM Safety Awards are based on records kept for employees in accordance with OSHA record keeping requirements as defined by law and entered on the OSHA 300A summary form and API RP 754, Process Safety Performance Indicators for the Refining and Petrochemical Industries.

Distinguished Safety Award

The highest honor, the Distinguished Safety Award (DSA) represents the top sites in industry that have demonstrated exemplary, long-term sustainable safety performance, program innovation, and leadership.

Elite Platinum Safety Award

The second highest honor, the Elite Platinum award recognizes the top sites with outstanding safety performance, program innovation and safety leadership that received a DSA interview

Elite Gold Safety Award

The Elite Gold Award, recognizes facilities with safety performances in the top five percentile and that have demonstrated superior and consistent safety performance, program innovation and leadership.

Elite Silver Safety Award

The Elite Silver recipients recognize the top 10% in industry that have attained top industry safety performance for the application year and have demonstrated excellent program innovation and leadership over time.

Innovation Award

The Innovation Awards to recognize refineries, petrochemical facilities, and their contractors that have unique and innovative programs or practices that effectively improve the site's safety performance for either occupational or process safety.

AFPM Safety Award Recipients

The 32nd Annual Safety Awards honors 32 regular member companies, 41 refineries, 63 petrochemical plants with 145 awards. Thirty associate member companies with 356 awards in their efforts in 137 facilities.



Distinguished Safety Award Winners

Marathon Petroleum Company
Canton Refinery

Marathon Petroleum Company
Robinson Refinery

Phillips 66
San Francisco Refinery

Phillips 66
Sweeny Refinery

Elite Platinum Safety Award Winners

ExxonMobil Product
Solutions Company
**Mont Belvieu
Plastics Plant**

LyondellBasell
Industries
**Louisiana Integrated
PolyEthylene JV LLC**

Marathon Petroleum
Company
El Paso Refinery

Phillips 66
Ponca City Refinery

Valero Energy
Corporation
Three Rivers Refinery

Elite Gold Safety Award Winners

Chevron Phillips
Chemical Company
Orange Plant

ExxonMobil Product
Solutions Company
Baytown Chemical Plant

ExxonMobil Product
Solutions Company
Gulf Coast Growth Ventures

Phillips 66
**Lake Charles Manufacturing
Complex**

ExxonMobil Product
Solutions Company
Baton Rouge Polyolefins Plant

ExxonMobil Product
Solutions Company
Baytown Olefins Plant

LyondellBasell Industries
Corpus Christi Operations

Valero Energy Corporation
Houston Refinery

ExxonMobil Product
Solutions Company
Beaumont Chemical Plant

LyondellBasell Industries
Matagorda Complex

Valero Energy Corporation
McKee Refinery

Elite Silver Safety Award Winners

Cheniere Energy
Corpus Christi Liquefaction

Delek US
El Dorado Refinery

HF Sinclair Corporation
Puget Sound Refinery

Par Pacific Holdings, Inc.
Par Montana Refinery

Cheniere Energy
Sabine Pass Liquefaction

Delek US
Krotz Springs Refinery

INVISTA
**Longview Polypropylene
Facility**

Valero Energy Corporation
Wilmington Asphalt Plant

Chevron U.S.A
El Segundo Refinery

HF Sinclair Corporation
Casper Refinery

LyondellBasell Industries
Victoria Plant

W.R. Grace & Co.
Lake Charles Site

Chevron Phillips Chemical
Company LP
Sweeny, Clemens & Old Ocean

HF Sinclair Corporation
Navajo Refinery

Marathon Petroleum Company
Kenai Refinery

Innovation Award Winners (Occupational Safety)

Phillips 66
Sweeny Refinery

Valero Energy Corporation
Three Rivers Refinery

Valero Energy Corporation
McKee Refinery

Innovation Award Winners (Process Safety)

Cenovus Energy
Superior Refinery

Flint Hills Resources
Corpus Christi Complex

Cheniere Energy
Sabine Pass Liquefaction

Distinguished Safety Award

Screening Criteria

In order to qualify for the DSA, a facility must first pass the screening criteria as described below:

1. A location must achieve the following requirements for the calendar year:
 - a. an employee total recordable incidence rate (TRIR) of 0.30 or less,
 - b. a contractor total recordable incidence rate (TRIR) of 0.30 or less,
2. A location must have had no employee workplace related fatalities and no non-employee (contractor, visitor, etc.) workplace related fatalities for the previous five consecutive years.

A location must answer **no** to the following questions:

1. Did the location experience a community evacuation or sheltering event, or worker/ contractor hospitalization (admitted for treatment) during the evaluation period?
2. Did the location experience a recordable injury where any of the following caused or contributed to the injury during the evaluation year?
 - Failure to isolate hazardous energy
 - Opening process equipment improperly prepared for maintenance
 - Improperly prepared or hazardous confined space
 - Improperly prepared or hazardous excavation
 - Any falls from height (>4 feet)
 - Any Tier 1 or 2 PSE
 - Contact /exposure to hazardous materials
 - HH2S/HF/hydrocarbon/corrosives/electricity/radiation
 - Crane or rigging failure
 - Caught by machinery or struck by debris, equipment, or falling objects
 - Electrical work or hot work on equipment not verified as hydrocarbon free
 - Failure to verify work permit
 - Failure in PPE chosen for the task or the incorrect PPE for the task
 - Use of the correct tool incorrectly or use of incorrect tool for the task
 - Deliberately bypassing safeguards or interlocks
 - Community evacuation or sheltering event
3. Did the location have any API RP Tier 1 Process Safety Events (PSE) that **required** notification to the National Response Center during the evaluation year?

Selection Criteria

After passing the screening criteria, the candidate facility's overall safety performance record will be evaluated by the selection committee based on the applicant's written application. Those sites that are in the running for the DSA and Elite Platinum awards participate in in-person interviews with representatives of the DSA Selection Committee.

Safety Achievement Award

Screening Criteria

In order to qualify for the **Safety Achievement Award**, a facility must first pass the following screening criteria.

1. A location must have had no employee workplace related fatalities and no non-employee (contractor, visitor, etc.) workplace related fatalities for the reporting year.
 - A location must answer **NO** to the following questions to pass the screening criteria and be eligible to apply for the Safety Achievement Award:
2. Did the location experience an injury to an **employee and/or contractor** that required hospitalization (admitted for treatment) during the evaluation period?
3. Did the location experience a **employee and/or contractor recordable injury** where any of the following caused or contributed to the injury during the evaluation year?
 - Failure to isolate hazardous energy
 - Opening process equipment improperly prepared for maintenance
 - Improperly prepared or hazardous confined space
 - Improperly prepared or hazardous excavation
 - Any falls from height (>4 feet)
 - Any Tier 1 or 2 PSE
 - Contact /exposure to hazardous materials
 - H2S/HF/hydrocarbon/corrosives/electricity/radiation
 - Crane or rigging failure
 - Caught by machinery or struck by debris, equipment, or falling objects
 - Electrical work or hot work on equipment not verified as hydrocarbon free
 - Failure to verify work permit
 - Failure in PPE chosen for the task or the incorrect PPE for the task
 - Use of the correct tool incorrectly or use of incorrect tool for the task
 - Deliberately bypassing safeguards or interlocks
 - No community evacuation or sheltering event
4. Did the location experience a community evacuation or sheltering event during the evaluation period?
5. Did the location have any API RP Tier 1 Process Safety Events (PSE) that **required** notification to the National Response Center during the evaluation year?

Safety Achievement Award (Operating Members)

American Refining Group, Inc.

- American Refining Group

BASF Corporation

- Pasadena CPN

Big West Oil, LLC

- Big West Oil

Cheniere Energy

- Corpus Christi LNG, LLC
- Sabine Pass LNG, LLC

Chevron Phillips Chemical Company LP

- Bartlesville-Research and Technology Center
- Cedar Bayou Chemical Complex
- Drilling Specialties Conroe Plant
- Orange Plant
- Sweeny, Old Ocean, and Clemens Facility

Chevron U.S.A. Inc.

- El Segundo Refinery

CHS Inc.

- Laurel Refinery

Countrymark Cooperative Holding Corporation

- Mt. Vernon Refinery

Delek US

- Big Spring Refinery
- El Dorado Refinery
- Krotz Springs Refinery

Dow

- Grand Bayou Site

Ergon, Inc.

- Ergon West Virginia Inc. - Newell Refinery

ExxonMobil Product Solutions Company

- Joliet Refinery

ExxonMobil Product Solutions Company

- Baton Rouge Polyolefins Plant
- Baytown Chemical Plant
- Baytown Olefins Plant
- Beaumont Chemical Plant
- Beaumont Polyethylene Plant
- Gulf Coast Growth Ventures
- Mont Belvieu Plastics Plant

HF Sinclair Corporation

- Casper Refinery
- Cheyenne Refinery
- Navajo Refinery
- Puget Sound Refinery

Hunt Refining Company

- Sandersville Refinery
- Tuscaloosa Refinery

Huntsman Corporation

- East Lansing Site
- Geismar Plant
- Harrison City
- Houston Terol
- Maple Shade Site
- McIntosh Advanced Materials Site
- Merrimack Site
- Ringwood Site

INEOS Olefins & Polymers USA

- Battleground Manufacturing Complex
- Carson Polypropylene Plant
- Chocolate Bayou Works O&P
- Texas City Plant

INEOS Oligomers

- Chocolate Bayou Oligomers

INEOS Nitriles

- Lima Chemical Plant

INEOS Styrolution

- Bayport Plant
- Channahon Plant
- Decatur Plant
- INEOS ABS USA Plant
- Texas City Plant

INVISTA**Flint Hills Resources, LLC**

- Pine Bend Refinery

INVISTA

- Houston Chemical
- Longview Polypropylene Facility
- Orange Site

Safety Achievement Award (Operating Members)

LyondellBasell Industries

- Bayport Choate Plant
- Bayport Polymers Plant
- Bayport Underwood Plant
- Channelview Chemical Complex
- Chocolate Bayou Polymers Plant
- Clinton Complex
- Corpus Christi Operations
- Edison Plant
- Lake Charles Polymers Plant
- Louisiana Integrated PolyEthylene JV LLC (LKO)
- Matagorda Complex
- Morris Complex
- Victoria Plant

Marathon Petroleum Company

- Anacortes Refinery
- Canton Refinery
- Dickinson Refinery
- El Paso Refinery
- Kenai Refinery
- Louisiana Refinery
- Robinson Illinois Refinery
- Salt Lake City Refinery

Motiva Enterprises LLC

- Port Arthur Chemicals

Nalco Water

- Fresno Plant

Occidental Chemical Corporation

OxyVinyl, LP

- Houston Operations - Pasadena PVC Site

Par Pacific Holdings, Inc

- Par Montana Refinery

Pemex Deer Park

- Deer Park Refinery

Phillips 66

- Ferndale Refinery
- Lake Charles Manufacturing Complex
- Ponca City Refinery
- San Francisco Refinery - Rodeo
- Santa Maria Refinery
- Sweeny Refinery
- Wood River Refinery

Placid Refining Company

- Placid Refining Company LLC

TPC Group

- LCO Site

Trecora

- Trecora Hydrocarbons LLC
- Trecora Wax LLC

Valero Energy Corporation

- Houston Refinery
- McKee Refinery
- Memphis Refinery
- Three Rivers Refinery
- Wilmington Asphalt Plant

W. R. Grace & Co.

- Lake Charles Site

Westlake Corporation

- Lake Charles (North)
- Longview Plant (TX)
- Longview Plant (WA)
- Westlake Epoxy Argo
- Westlake Epoxy Deer Park
- Westlake Epoxy Lakeland
- Westlake Polymers Plant

Contractor Safety Achievement Award

This award recognizes maintenance contractors working a minimum of 20,000 hours per calendar year at a regular member facility.

Section 1: Injury & Illness Data

The contractor company at the location submits this information for data analysis only:

Total Hours Worked

Total Fatalities (G)

Cases with Days Away From Work (H)

Cases with Job Transfer or Restriction (I)

Other Recordable Cases (J)

Days Away From Work (K)

Days with Transfer or Restriction (L)

DART

Total Recordable Incident Rate

Section 2: Incident Severity Screening Criteria

The contractor company at the location must answer **no** to the following questions to be eligible for the award:

Did the contractor company at the location experience an event where an employee was hospitalized (admitted for treatment) during the evaluation period? Yes No

Did the contractor company at the location experience an event where an employee had an amputation during the evaluation period? Yes No

Did the contractor company at the location experience an event that resulted in a workplace fatality? Yes No

Did the contractor company at the location experience a recordable injury where any of the following caused or contributed to the injury during the evaluation period: Yes No

- Failure to verify hazardous energy isolation (lockout/tag out)?
- Opening process equipment not properly prepared for maintenance?
- Improperly prepared or hazardous confined space?
- Improperly prepared or hazardous excavation?
- Any falls from height (>4 feet)?
- Contact/exposure to hazardous materials (physical and chemical) such as:
H₂S, HF, Hydrocarbons, Corrosives, Electricity, Radiation, Excessive Heat, Etc.?
- Any crane or rigging failure?

Section 3: Participation and Best Practices

The contractor company at the location must meet a minimum score of **50** points to be eligible to apply for the award

Site Safety Processes / Initiatives (Contractor Safety Forums, Focus Teams, etc.)

- Implements timely with an active participation level in the development/deployment = 10
- Implements as required with no additional involvement = 5
- Doesn't support or promote with minimal required participation = 0

Audit Process / Employee Observation

- Most employees and supervisors are involved and follow-ups are completed with action plans = 10
- Good involvement but no formal follow-up = 5
- No program in place = 0

Short Service Worker / Mentoring Process

- Formal mentorship program/process for new employees = 10
- Informal mentoring process = 5
- No program in place = 0

Near Miss Reporting Program

- Actively reports near misses with a reporting process that includes high potential and significant events = 10
- Informal near miss reporting process = 5
- No program in place = 0

Frontline Leadership Program

- Formal Frontline Leadership/Supervisor Development Program = 10
- Informal Frontline Leadership Program = 5
- No Program in place = 0

VPP

- OSHA VPP Recognition (Star, Demonstration, Mobile Workforce, Challenge, SHARP) = 10
- VPP Application Submitted / In Process = 5
- No Participation = 0

Contractor Safety Achievement Award Recipients

BrandSafway

- Ardmore Refinery of Valero Energy Corporation
- Baton Rouge Chemical Plant of ExxonMobil Product Solutions Company
- Baton Rouge Refinery of ExxonMobil Product Solutions Company
- Baytown Refinery of ExxonMobil Product Solutions Company
- Benicia Refinery of Valero Energy Corporation
- Chalmette Refinery of PBF Energy Inc.
- Chevron Richmond of Chevron U.S.A. Inc.
- Chocolate Bayou Polymers Plant of LyondellBasell Industries
- Clinton Complex of LyondellBasell Industries
- Corpus Christi Complex of Flint Hills Resources, LLC
- Corpus Christi Refinery of Valero Energy Corporation
- Deer Park Refinery of Pemex Deer Park
- Delaware City Refinery of PBF Energy Inc.
- El Dorado Refinery of HF Sinclair Corporation
- El Segundo Refinery of Chevron U.S.A. Inc.
- Ferndale Refinery of Phillips 66
- Geismar Plant of Huntsman Corporation
- Geismar Works of BASF Corporation
- Grand Bayou Site of Dow
- Gulf Coast Growth Ventures of ExxonMobil Product Solutions Company
- Houston Refinery of Houston Refining, LP
- Los Angeles Refinery of Phillips 66
- Louisiana Operations of Dow
- Martinez Refinery Company LLC of PBF Energy Inc.
- Memphis Refinery of Valero Energy Corporation
- Meraux Refinery of Valero Energy Corporation
- Morris Complex of LyondellBasell Industries
- Pasadena Plastics Complex of Chevron Phillips Chemical Company LP
- Pasadena Refinery of Chevron U.S.A. Inc.
- Paulsboro Refinery of PBF Energy Inc.
- Point Comfort Facility of Formosa Plastics Corporation, USA
- Ponca City Refinery of Phillips 66
- Port Arthur Chemicals of Motiva Enterprises LLC
- Port Arthur Plant of Chevron Phillips Chemical Company LP
- Port Arthur Refinery of Motiva Enterprises LLC
- Puget Sound Refinery of HF Sinclair Corporation
- St. Charles Operations of Dow
- St. Charles Refinery of Valero Energy Corporation
- Superior Refinery of Cenovus Energy Inc.
- The Lima Refining Company of Cenovus Energy Inc.
- Torrance Refinery of PBF Energy Inc.
- Wilmington Refinery of Valero Energy Corporation
- Wood River Refinery of Phillips 66
- WRB Refining, LP - Borger Refinery of Phillips 66

Brock Group

AllSafe Services

- Los Angeles Refinery of Marathon Petroleum Corporation

Brinderson

- Anacortes Refinery of Marathon Petroleum Corporation
- El Segundo Refinery of Chevron U.S.A. Inc.
- Los Angeles Refinery of Marathon Petroleum Corporation
- Los Angeles Refinery of Phillips 66
- Martinez Refinery Company LLC of PBF Energy Inc.
- Par Montana Refinery of Par Pacific Holdings, Inc
- Salt Lake Refinery of Chevron U.S.A. Inc.
- San Francisco Refinery - Rodeo of Phillips 66

Brock Industrial Services, LLC

- Bayway Refinery of Phillips 66
- Joliet Refinery of ExxonMobil Product Solutions Company

Brock Services, LLC

- Ardmore Refinery of Valero Energy Corporation
- Baton Rouge Chemical Plant of ExxonMobil Product Solutions Company
- Baton Rouge Refinery of ExxonMobil Product Solutions Company
- Bayport Plant of Dow
- Baytown Olefins Plant of ExxonMobil Product Solutions Company
- Baytown Refinery of ExxonMobil Product Solutions Company
- Beaumont Polyethylene Plant of ExxonMobil Product Solutions Company
- Beaumont Refinery of ExxonMobil Product Solutions Company
- Cedar Bayou Chemical Complex of Chevron Phillips Chemical Company LP
- Cheyenne Refinery of HF Sinclair Corporation
- Corpus Christi Operations of LyondellBasell Industries
- Corpus Christi Refinery of CITGO Petroleum Corporation
- Corpus Christi Refinery of Valero Energy Corporation
- Deer Park Plant of Dow
- Dow Texas Operations of Dow
- Houston Refinery of Valero Energy Corporation
- La Porte Complex of LyondellBasell Industries
- La Porte Site of Dow
- Lake Charles (South) of Westlake Corporation
- Lake Charles Manufacturing Complex of Phillips 66
- Lake Charles Polymers Plant of LyondellBasell Industries
- Louisiana Integrated PolyEthylene JV LLC (LKO) of LyondellBasell Industries
- Louisiana Operations of Dow
- Matagorda Complex of LyondellBasell Industries
- Pascagoula Refinery of Chevron U.S.A. Inc.
- Sabine River Works of Dow
- Salt Lake Refinery of Chevron U.S.A. Inc.

- Sweeny Refinery of Phillips 66
- Sweeny, Old Ocean, and Clemens Facility of Chevron Phillips Chemical Company LP
- Texas City Refinery of Valero Energy Corporation
- Three Rivers Refinery of Valero Energy Corporation
- Westlake Petrochemical Plant of Westlake Corporation
- WRB Refining, LP - Borger Refinery of Phillips 66

Schultz Industrial Services, Inc.

- El Segundo Refinery of Chevron U.S.A. Inc.
- Los Angeles Refinery of Phillips 66
- San Francisco Refinery - Rodeo of Phillips 66
- Wilmington Refinery of Valero Energy Corporation

Brown & Root Industrial Services, LLC

- Baton Rouge Refinery of ExxonMobil Product Solutions Company
- Baytown Refinery of ExxonMobil Product Solutions Company
- Beaumont Chemical Plant of ExxonMobil Product Solutions Company
- Chocolate Bayou Oligomers of INEOS Olefins & Polymers USA
- Freeport Site of BASF Corporation
- Geismar Works of BASF Corporation
- Lake Charles (South) of Westlake Corporation
- Lake Charles Site of W. R. Grace & Co.
- Laurel Refinery of CHS Inc.
- Plaquemine Plant of Westlake Corporation

Cust-O-Fab**Cust-O-Fab Specialty Services**

- El Dorado Refinery of HF Sinclair Corporation
- Laurel Refinery of CHS Inc.
- Robinson Illinois Refinery of Marathon Petroleum Corporation
- Tulsa Refinery of HF Sinclair Corporation

Echo Group, Ltd.**Industrial Specialty Crafts**

- Beaumont Refinery of ExxonMobil Product Solutions Company
- Port Arthur Refinery of Motiva Enterprises LLC
- Port Arthur Refinery of Valero Energy Corporation

Evergreen North America Industrial Services

- Baytown Refinery of ExxonMobil Product Solutions Company
- Bayway Refinery of Phillips 66
- Channelview Chemical Complex of LyondellBasell Industries
- Galveston Bay Refinery of Marathon Petroleum Corporation
- Houston Refinery of Houston Refining, LP
- La Porte Complex of LyondellBasell Industries
- McKee Refinery of Valero Energy Corporation
- McPherson Refinery of CHS Inc.
- WRB Refining, LP - Borger Refinery of Phillips 66

Excel Modular Scaffold**Excel Modular Scaffold**

- Baytown Refinery of ExxonMobil Product Solutions Company
- Canton Refinery of Marathon Petroleum Corporation
- Catlettsburg Refining, LLC of Marathon Petroleum Corporation
- Dickinson Refinery of Marathon Petroleum Corporation
- El Dorado Refinery of HF Sinclair Corporation
- El Paso Refinery of Marathon Petroleum Corporation
- Kenai Refinery of Marathon Petroleum Corporation
- Lake Charles Manufacturing Complex of CITGO Petroleum Corporation
- Louisiana Refinery of Marathon Petroleum Corporation
- Mandan Refinery of Marathon Petroleum Corporation
- Michigan Refining Division of Marathon Petroleum Corporation
- Placid Refining Company LLC of Placid Refining Company
- Texas City Refinery of Valero Energy Corporation
- Tulsa Refinery of HF Sinclair Corporation

Global Mechanical Turnaround Services

- El Paso Refinery of Marathon Petroleum Corporation
- Galveston Bay Refinery of Marathon Petroleum Corporation

Global Scaffold Construction Services, Inc

- Anacortes Refinery of Marathon Petroleum Corporation
- Catlettsburg Refining, LLC of Marathon Petroleum Corporation
- Delaware City Refinery of PBF Energy Inc.
- Los Angeles Refinery of Marathon Petroleum Corporation
- Robinson Illinois Refinery of Marathon Petroleum Corporation

Next Generation Scaffold Services

- Baton Rouge Refinery of ExxonMobil Product Solutions Company
- Baytown Olefins Plant of ExxonMobil Product Solutions Company

Precision Refractory

- Galveston Bay Refinery of Marathon Petroleum Corporation

HPC

- Baton Rouge Refinery of ExxonMobil Product Solutions Company
- Benicia Refinery of Valero Energy Corporation
- Catlettsburg Refining, LLC of Marathon Petroleum Corporation
- Chalmette Refinery of PBF Energy Inc.
- Chevron Richmond of Chevron U.S.A. Inc.
- Delaware City Refinery of PBF Energy Inc.
- Geismar Plant of Huntsman Corporation
- Geismar Works of BASF Corporation
- Joliet Refinery of ExxonMobil Product Solutions Company
- Lemont Refinery of CITGO Petroleum Corporation
- Louisiana Operations of Dow

Contractor Safety Achievement Award Recipients, continued

- Memphis Refinery of Valero Energy Corporation
- Michigan Refining Division of Marathon Petroleum Corporation
- Midland Site of Dow
- Pascagoula Refinery of Chevron U.S.A. Inc.
- Pine Bend Refinery of Flint Hills Resources, LLC
- Puget Sound Refinery of HF Sinclair Corporation
- Robinson Illinois Refinery of Marathon Petroleum Corporation
- Salt Lake Refinery of Chevron U.S.A. Inc.
- St. Charles Operations of Dow
- St. Charles Refinery of Valero Energy Corporation
- St. Paul Park Refinery of Marathon Petroleum Corporation
- The Lima Refining Company of Cenovus Energy Inc.
- Torrance Refinery of PBF Energy Inc.
- Wilmington Refinery of Valero Energy Corporation

Matrix Service Company

- Bayway Refinery of Phillips 66
- Los Angeles Refinery of Marathon Petroleum Corporation
- U.S. Oil & Refining Co. of Par Pacific Holdings, Inc

Ohmstede

- Baytown Chemical Plant of ExxonMobil Product Solutions Company
- Baytown Olefins Plant of ExxonMobil Product Solutions Company
- Baytown Refinery of ExxonMobil Product Solutions Company
- El Paso Refinery of Marathon Petroleum Corporation
- Galveston Bay Refinery of Marathon Petroleum Corporation
- Lemont Refinery of CITGO Petroleum Corporation
- Meraux Refinery of Valero Energy Corporation
- Michigan Refining Division of Marathon Petroleum Corporation
- Port Arthur Plant of Chevron Phillips Chemical Company LP
- Port Arthur Refinery of Motiva Enterprises LLC
- St. Charles Refinery of Valero Energy Corporation
- Texas City Refinery of Valero Energy Corporation

Onpoint Industrial Services LLC

- Anacortes Refinery of Marathon Petroleum Corporation
- Battleground Manufacturing Complex of INEOS Olefins & Polymers USA
- Bayport Polymers Plant of LyondellBasell Industries
- Baytown Refinery of ExxonMobil Product Solutions Company
- Bayway Refinery of Phillips 66
- Chocolate Bayou Works O&P of INEOS Olefins & Polymers USA
- Corpus Christi Operations of LyondellBasell Industries
- Corpus Christi Refinery of CITGO Petroleum Corporation
- El Paso Refinery of Marathon Petroleum Corporation
- Kenai Refinery of Marathon Petroleum Corporation
- La Porte Complex of LyondellBasell Industries
- Lake Charles Manufacturing Complex of Phillips 66
- Laurel Refinery of CHS Inc.
- Lemont Refinery of CITGO Petroleum Corporation
- Martinez Refinery Company LLC of PBF Energy Inc.
- Morris Complex of LyondellBasell Industries
- Pascagoula Refinery of Chevron U.S.A. Inc.
- Ponca City Refinery of Phillips 66
- Port Arthur Refinery of Valero Energy Corporation
- Robinson Illinois Refinery of Marathon Petroleum Corporation
- San Francisco Refinery - Rodeo of Phillips 66
- St. Charles Refinery of Valero Energy Corporation
- Texas City Refinery of Valero Energy Corporation

Performance Contractors, Inc.

- Baton Rouge Refinery of ExxonMobil Product Solutions Company
- Baytown Chemical Plant of ExxonMobil Product Solutions Company
- Beaumont Refinery of ExxonMobil Product Solutions Company
- Deer Park Plant of Dow
- Deer Park Refinery of Pemex Deer Park
- Lake Charles Manufacturing Complex of CITGO Petroleum Corporation
- Lake Charles Manufacturing Complex of Phillips 66
- Louisiana Operations of Dow
- Mont Belvieu Complex of Enterprise Products Operating LLC
- Pasadena Refinery of Chevron U.S.A. Inc.
- Pascagoula Refinery of Chevron U.S.A. Inc.
- Plaquemine Plant of Westlake Corporation
- Point Comfort Facility of Formosa Plastics Corporation, USA
- Port Arthur Refinery of Valero Energy Corporation
- St. Charles Operations of Dow
- Sweeny Refinery of Phillips 66
- Westlake Polymers Plant of Westlake Corporation

Performance Contractors, Inc.

- Baton Rouge Chemical Plant of ExxonMobil Chemical Co.
- Baton Rouge Refinery of Exxon Mobil Corporation
- Beaumont Refinery of Exxon Mobil Corporation
- Deer Park Plant of Dow
- Galveston Bay Refinery of Marathon Petroleum Company
- Lake Charles Manufacturing Complex of Phillips 66
- Mont Belvieu Complex of Enterprise Products Operating LLC
- Pasadena Refinery of Chevron U.S.A. Inc.
- Plaquemine Plant of Westlake Corporation
- Port Arthur Refinery of Valero Energy Corporation
- Sweeny Complex of Phillips 66
- Westlake Geismar Plant of Westlake Corporation
- Westlake Petrochemical Plant of Westlake Corporation

PSC Group

- Baton Rouge Polyolefins Plant of ExxonMobil Product Solutions Company
- Bayport Plant of INEOS Olefins & Polymers USA
- Bayport Polymers Plant of LyondellBasell Industries
- Baytown Refinery of ExxonMobil Product Solutions Company
- Beaumont Refinery of ExxonMobil Product Solutions Company
- Cedar Bayou Chemical Complex of Chevron Phillips Chemical Company LP
- Chalmette Refinery of PBF Energy Inc.
- Channahon Plant of INEOS Olefins & Polymers USA
- Channelview Chemical Complex of LyondellBasell Industries
- Corpus Christi Refinery of CITGO Petroleum Corporation
- Deer Park Plant of Dow
- Dow Texas Operations of Dow
- Geismar Plant of Huntsman Corporation
- Geismar Works of BASF Corporation
- Gulf Coast Growth Ventures of ExxonMobil Product Solutions Company
- Houston Operations - LaPorte VCM Site of OxyVinyl
- Houston Operations - Pasadena PVC Site of OxyVinyl
- KNOXVILLE Site of Dow
- La Porte Complex of LyondellBasell Industries
- La Porte Site of Dow
- Lake Charles Manufacturing Complex of CITGO Petroleum Corporation
- Louisiana Operations of Dow
- Louisiana Refinery of Marathon Petroleum Corporation
- Louisville Plant of Dow
- Morris Complex of LyondellBasell Industries
- Orange Plant of Chevron Phillips Chemical Company LP
- Pasadena Plastics Complex of Chevron Phillips Chemical Company LP
- Pascagoula Refinery of Chevron U.S.A. Inc.
- Paulsboro Refinery of PBF Energy Inc.
- Point Comfort Facility of Formosa Plastics Corporation, USA

- Sabine River Works of Dow
- Seadrift Plant of Dow
- St. Charles Operations of Dow
- St. Charles Refinery of Valero Energy Corporation
- Sweeny Refinery of Phillips 66
- Sweeny, Old Ocean, and Clemens Facility of Chevron Phillips Chemical Company LP
- Texas City Refinery of Valero Energy Corporation
- Trecora Hydrocarbons LLC of Trecora
- Tulsa Refinery of HF Sinclair Corporation
- Victoria Plant of INVISTA
- West Virginia Operations of Dow

Repcon, Inc.

- Corpus Christi Complex of Flint Hills Resources, LLC
- Corpus Christi Refinery of CITGO Petroleum Corporation
- Corpus Christi Refinery of Valero Energy Corporation
- Laurel Refinery of CHS Inc.
- Louisiana Operations of Dow
- Ponca City Refinery of Phillips 66
- Texas City Plant of Dow

S&B Engineers and Constructors Ltd.

- Sweeny, Old Ocean, and Clemens Facility of Chevron Phillips Chemical Company LP

TEAM, Inc.

- Cedar Bayou Chemical Complex of Chevron Phillips Chemical Company LP
- Corpus Christi Refinery of Valero Energy Corporation
- Three Rivers Refinery of Valero Energy Corporation

Total Safety U.S., Inc.

- Baytown Refinery of ExxonMobil Product Solutions Company
- Billings Refinery of Phillips 66
- Channelview Chemical Complex of LyondellBasell Industries
- Chevron Richmond of Chevron U.S.A. Inc.
- Deer Park Refinery of Pemex Deer Park
- Pasadena Refinery of Chevron U.S.A. Inc.
- Port Arthur Chemicals of Motiva Enterprises LLC
- Robinson Illinois Refinery of Marathon Petroleum Corporation
- St. Charles Operations of Dow
- Sweeny Refinery of Phillips 66

Contractor Safety Achievement Award Recipients, continued

Turner Industries Group, LLC

Turner Industries Group, LLC

- Baton Rouge Chemical Plant of ExxonMobil Product Solutions Company
- Baton Rouge Plastics Plant of ExxonMobil Product Solutions Company
- Baton Rouge Polyolefins Plant of ExxonMobil Product Solutions Company
- Baton Rouge Refinery of ExxonMobil Product Solutions Company
- Bay City Plant of OQ Chemicals Corporation
- Baytown Chemical Plant of ExxonMobil Product Solutions Company
- Beaumont Refinery of ExxonMobil Product Solutions Company
- Beaumont Site of Dow
- Corpus Christi Complex of Flint Hills Resources, LLC
- Corpus Christi Refinery of CITGO Petroleum Corporation
- Deer Park Refinery of Pemex Deer Park
- El Paso Refinery of Marathon Petroleum Corporation
- Geismar Plant of Huntsman Corporation
- Gulf Coast Growth Ventures of ExxonMobil Product Solutions Company
- Houston Chemical of INVISTA
- Houston Operations - Pasadena PVC Site of OxyVinyl
- Lake Charles (North) of Westlake Corporation
- Lake Charles (South) of Westlake Corporation
- Lake Charles Manufacturing Complex of Phillips 66
- Lake Charles Site of W. R. Grace & Co.
- Longview Plant (TX) of Westlake Corporation
- Longview Polypropylene Facility of INVISTA
- Louisiana Plant of Formosa Plastics Corporation, USA
- Mont Belvieu Complex of Enterprise Products Operating LLC
- Placid Refining Company LLC of Placid Refining Company
- Point Comfort Facility of Formosa Plastics Corporation, USA
- Sabine Pass LNG, LLC of Cheniere Energy
- Sabine River Works of Dow
- Salt Lake City Refinery of Marathon Petroleum Corporation
- Westlake Epoxy Deer Park of Westlake Corporation
- Westlake Geismar Plant of Westlake Corporation

Turner Industrial Maintenance Co., LLC

- Geismar Plant of Huntsman Corporation

Turner Specialty Services, LLC

- Baton Rouge Chemical Plant of ExxonMobil Product Solutions Company
- Baton Rouge Refinery of ExxonMobil Product Solutions Company
- Deer Park Refinery of Pemex Deer Park
- Lake Charles (South) of Westlake Corporation
- Louisiana Operations of Dow
- Plaquemine Plant of Westlake Corporation
- St. Charles Operations of Dow

Veolia North America

- Baton Rouge Refinery of ExxonMobil Product Solutions Company
- Bayway Refinery of Phillips 66
- Corpus Christi Complex of Flint Hills Resources, LLC
- Lake Charles Manufacturing Complex of CITGO Petroleum Corporation
- Lake Charles Manufacturing Complex of Phillips 66
- Los Angeles Refinery of Marathon Petroleum Corporation
- Port Arthur Refinery of Valero Energy Corporation
- Toledo Refining Company LLC of PBF Energy Inc.
- Torrance Refinery of PBF Energy Inc.
- Wood River Refinery of Phillips 66
- WRB Refining, LP - Borger Refinery of Phillips 66

Zachry Group

- Bartlesville-Research and Technology Center of Chevron Phillips Chemical Company LP
- Battleground Manufacturing Complex of INEOS Olefins & Polymers USA
- Beaumont Chemical Plant of ExxonMobil Product Solutions Company
- Beaumont Polyethylene Plant of ExxonMobil Product Solutions Company
- Beaumont Refinery of ExxonMobil Product Solutions Company
- Borger Plant of Chevron Phillips Chemical Company LP
- Cedar Bayou Chemical Complex of Chevron Phillips Chemical Company LP
- Corpus Christi LNG, LLC of Cheniere Energy
- Deer Park Plant of Dow
- Freeport Site of BASF Corporation
- Geismar Works of BASF Corporation
- Meraux Refinery of Valero Energy Corporation
- Orange Plant of Chevron Phillips Chemical Company LP
- Pasadena CPN of BASF Corporation
- Pasadena Plastics Complex of Chevron Phillips Chemical Company LP
- Pascagoula Refinery of Chevron U.S.A. Inc.
- Port Arthur Plant of BASF Corporation
- Port Arthur Plant of Chevron Phillips Chemical Company LP
- Sabine Pass LNG, LLC of Cheniere Energy
- St. Charles Refinery of Valero Energy Corporation
- Sweeny, Old Ocean, and Clemens Facility of Chevron Phillips Chemical Company LP
- Woods Cross Refinery of HF Sinclair Corporation

Quick Reference Guide

Alphabetical Listing of All Companies Receiving Awards

American Refining Group, Inc.

- American Refining Group

BASF Corporation

- Pasadena CPN

Big West Oil, LLC

- Big West Oil

Brock Services, LLC

AllSafe Services

Brinderson

Brock Industrial Services, LLC

Brock Services, LLC

Schultz Industrial Services, Inc.

Brown & Root Industrial Services, LLC

Cheniere Energy

- Corpus Christi LNG, LLC
- Sabine Pass LNG, LLC

Chevron Phillips Chemical Company LP

- Bartlesville-Research and Technology Center
- Cedar Bayou Chemical Complex
- Drilling Specialties Conroe Plant
- Orange Plant
- Sweeny, Old Ocean, and Clemens Facility

Chevron U.S.A. Inc.

- El Segundo Refinery

CHS Inc.

- Laurel Refinery

Countrymark Cooperative Holding Corporation

- Mt. Vernon Refinery

Cust-O-Fab

Cust-O-Fab Specialty Services

Delek US

- Big Spring Refinery
- El Dorado Refinery
- Krotz Springs Refinery

Dow

- Grand Bayou Site

Echo Group, Ltd.

- Industrial Specialty Crafts

Ergon, Inc.

- Ergon West Virginia Inc. - Newell Refinery

Evergreen North America Industrial Services

Excel Modular Scaffold

Excel Modular Scaffold

Global Mechanical Turnaround Services

Global Scaffold Construction Services, Inc.

Next Generation Scaffold Services

Precision Refractory

ExxonMobil Product Solutions Company

- Joliet Refinery

ExxonMobil Product Solutions Company

- Baton Rouge Polyolefins Plant
- Baytown Chemical Plant
- Baytown Olefins Plant
- Beaumont Chemical Plant
- Beaumont Polyethylene Plant
- Gulf Coast Growth Ventures
- Mont Belvieu Plastics Plant

HF Sinclair Corporation

- Casper Refinery
- Cheyenne Refinery
- Navajo Refinery
- Puget Sound Refinery

HPC

Hunt Refining Company

- Sandersville Refinery
- Tuscaloosa Refinery

Huntsman Corporation

- Arlington Site
- Charlotte Site
- Conroe Plant
- East Lansing Site
- Houston (Oxid) Site
- Huntsman Advanced Technology Center
- Los Angeles Site
- McIntosh Advanced Materials Site
- Merrimack Site
- Ringwood Site

Quick Reference Guide, continued

Alphabetical Listing of All Companies Receiving Awards

INEOS INEOS Olefins & Polymers USA

- Battleground Manufacturing Complex
- Carson Polypropylene Plant
- Chocolate Bayou Works O&P
- Texas City Plant

INEOS Oligomers

- Chocolate Bayou Oligomers

INEOS Nitriles

- Lima Chemical Plant

INEOS Styrolution

- Bayport Plant
- Channahon Plant
- Decatur Plant
- INEOS ABS USA Plant
- Texas City Plant

INVISTA

Flint Hills Resources, LLC

- Pine Bend Refinery

INVISTA

- Houston Chemical
- Longview Polypropylene Facility
- Orange Site

LyondellBasell Industries

- Bayport Choate Plant
- Bayport Polymers Plant
- Bayport Underwood Plant
- Channelview Chemical Complex
- Chocolate Bayou Polymers Plant
- Clinton Complex
- Corpus Christi Operations
- Edison Plant
- Lake Charles Polymers Plant
- Louisiana Integrated PolyEthylene JV LLC (LKO)
- Matagorda Complex
- Morris Complex
- Victoria Plant

Marathon Petroleum Company

- Anacortes Refinery
- Canton Refinery
- Dickinson Refinery
- El Paso Refinery
- Kenai Refinery
- Louisiana Refinery
- Robinson Illinois Refinery
- Salt Lake City Refinery

Matrix Service Company

Motiva Enterprises LLC

- Port Arthur Chemicals

Nalco Water

- Fresno Plant

Ohmstede

Onpoint Industrial Services LLC

Occidental Chemical Corporation

OxyVinyl, LP

- Houston Operations - Pasadena PVC Site

Par Pacific Holdings, Inc

- Par Montana Refinery

Pemex Deer Park

- Deer Park Refinery

Performance Contractors, Inc.

Phillips 66

- Ferndale Refinery
- Lake Charles Manufacturing Complex
- Ponca City Refinery
- San Francisco Refinery - Rodeo
- Santa Maria Refinery
- Sweeny Refinery
- Wood River Refinery

Placid Refining Company

- Placid Refining Company LLC

PSC Group

Repcon, Inc.**S&B Engineers and Constructors Ltd.****TEAM, Inc.****Total Safety U.S., Inc.****TPC Group**

- LCO Site

Trecora

- Trecora Hydrocarbons LLC
- Trecora Wax LLC

Turner Industries Group, LLC

Turner Industrial Maintenance Co., LLC

Turner Industries Group, LLC

Turner Specialty Services, LLC

Valero Energy Corporation

- Houston Refinery
- McKee Refinery
- Memphis Refinery
- Three Rivers Refinery
- Wilmington Asphalt Plant

Veolia North America**W. R. Grace & Company**

- Lake Charles Site

Westlake Corporation

- Calvert City Plant PVC Plant
- Lake Charles (North)
- Longview Plant (TX)
- Longview Plant (WA)
- Westlake Epoxy Argo
- Westlake Epoxy Deer Park
- Westlake Epoxy Lakeland
- Westlake Petrochemical Plant
- Westlake Polymers Plant

Zachry Group

Safety & Health Committee

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George Shawver III
Executive Director, Health & Safety
Valero Energy Corporation

Vice-Chair

Larry Webb
Safety Manager
Flint Hills Resources, LLC

AFPM Secretary

Mawusi Bridges
Senior Manager, Safety Programs

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Jeffrey Bonorden
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LyondellBasell Industries

John Bretschneider
PSM Specialist
Formosa Plastics Corporation, USA

Todd Bretz
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PBF Energy Inc.

Kathy Brooks
VP HSSE
Pemex Deer Park

Anirban Debchoudhury
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HF Sinclair Corporation

Greg Horton
SABIC

Brian Kelley
SHE Manager
Nalco Water

Fritz Kin
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Marathon Petroleum Corporation

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Delek US

Lani Marshall
HSE advisor, DS&C/Midstream
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Jeffrey Nickl
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CITGO Petroleum Corporation

*Jeff Powell
Safety, Training & Health Manager
Big West Oil, LLC*

*Darryl Ramsaywak
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*Eric Roberts
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Motiva Enterprises LLC*

*Ryan Rogers
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ONEOK*

*Darren Swisher
Global Safety & Risk Operations Support Manager
ExxonMobil Product Solutions Company*

*Nathan Turner
Director, Health and Safety Downstream Division
Cenovus Energy Inc.*

*Bruce Tylock
Corporate SHEQ Manager
INEOS Olefins & Polymers USA*

*Mr Simon Walshe
Manager, Health & Safety
Hunt Refining Company*

*Aaron Willis
Safety Director
Countrymark Cooperative Holding Corporation*

*Russell Klinegardner (Liaison)
President and Chief Operating Officer
Health and Safety Council*

News Release

For Immediate Release
Thursday, May 16, 2024

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AFPM Honors Refining and Petrochemical Facilities Demonstrating Outstanding Safety

WASHINGTON, D.C. – The American Fuel & Petrochemical Manufacturers (AFPM) is proud to announce the winners of the 2023 Annual Safety Awards, considered the refining and petrochemical industries' premier safety awards. They are part of a comprehensive program developed by the AFPM Safety and Health Committee to promote safe operations in our industries and recognize facilities that have outstanding occupational and process safety performance.

"Nothing is more important to our industries and members than the safety of our workforce and surrounding communities, which is why we have established high standards for ourselves that go beyond what the government requires. It is this continued commitment to safety that resulted in the petrochemical and refining industries ranking first and second in safety out of the nearly 500 manufacturing sectors that the government monitors. This commitment also brought about the AFPM Safety Awards to honor those whose hard work, dedication and resiliency made this safety accomplishment possible," said AFPM President and CEO Chet Thompson.

The highest honor, the *Distinguished Safety Award*, is awarded to the top sites with outstanding safety performance, program innovation and safety leadership. This honor was awarded to four facilities for achieving a sustained, exemplary level of safety performance: Marathon Petroleum Company – Canton Refinery; Marathon Petroleum Company – Robinson Refinery; Phillips 66 – San Francisco Refinery and Phillips 66 – Sweeny Refinery.

The *Elite Platinum Safety Award* recognizes sites that have demonstrated superior program innovation and leadership over time. Five sites are being honored with this award: ExxonMobil Product Solutions Company – Mont Belvieu Plastics Plant; LyondellBasell Industries – Louisiana Integrated PolyEthylene JV LLC; Marathon Petroleum Company – El Paso Refinery; Phillips 66 – Ponca City Refinery and Valero Energy Corporation – Three Rivers Refinery.

continued on next page

The *Elite Gold Award* recognizes facilities with safety performances in the top five percentile and that have demonstrated superior and consistent safety performance, program innovation and leadership. Eleven facilities received Elite Gold Awards this year: Chevron Phillips Chemical Company LP – Orange Plant; ExxonMobil Product Solutions Company – Baton Rouge Polyolefins Plant; ExxonMobil Product Solutions Company – Baytown Chemical Plant; ExxonMobil Product Solutions Company – Baytown Olefins Plant; ExxonMobil Product Solutions Company – Beaumont Chemical Plant; ExxonMobil Product Solutions Company – Gulf Coast Growth Ventures; LyondellBasell Industries – Corpus Christi Operations; LyondellBasell Industries – Matagorda Complex; Phillips 66 – Lake Charles Manufacturing Complex; Valero Energy Corporation – Houston Refinery; and Valero Energy Corporation – McKee Refinery.

The *Elite Silver Award* recognizes sites that have attained top industry safety performance for the application year and demonstrated excellent program innovation and leadership over time. The Elite Silver Award recognizes the top ten percentile of industry safety, and this year it was awarded to 15 facilities: Cheniere Energy – Corpus Christi Liquefaction; Cheniere Energy – Sabine Pass Liquefaction; Chevron U.S.A. – El Segundo Refinery; Chevron Phillips Chemical Company LP – Sweeny, Clemens & Old Ocean; Delek US – El Dorado Refinery; Delek US – Krotz Springs Refinery; HF Sinclair Corporation – Casper Refinery; HF Sinclair Corporation – Puget Sound Refinery; HF Sinclair Corporation – Navajo Refining; INVISTA – Longview Polypropylene Facility; LyondellBasell Industries – Victoria Plant; Marathon Petroleum Company – Kenai Refinery; Par Pacific Holdings, Inc. – Par Montana Refinery; Valero Energy Corporation – Wilmington Asphalt Plant; and W.R. Grace & Co. – Lake Charles Site.

The AFPM *Innovation Awards* recognize refineries, petrochemical facilities and their contractors that have developed unique and innovative programs or practices that effectively improve the site's safety performance for either occupational or process safety. A total of six sites received the award this year: Phillips 66 Sweeny Refinery; Valero Energy Corporation – McKee Refinery; and Valero Energy Corporation – Three Rivers Refinery for their innovative work benefitting occupational safety. Cenovus Energy – Superior Refinery; Cheniere Energy – Sabine Pass Liquefaction and Flint Hills Resources – Corpus Christi Complex all won awards for their innovations to improve process safety.

In addition, 104 operating members and 356 contractor safety achievement awards were presented in recognition of the outstanding service provided to member companies throughout the year.

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About AFPM

The American Fuel & Petrochemical Manufacturers (AFPM) is a national trade association whose members comprise virtually all U.S. refining and petrochemical manufacturing capacity.



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