



National Occupational and Process Safety Conference

Safety Awards Program





AFPM congratulates all of this year's award recipients on their outstanding achievements.

Best wishes for a safe 2021.

AFPM Safety Awards Program

The presentation of the AFPM Safety Award plaques is part of a comprehensive safety awards program which the Association's Safety & Health Committee has developed to promote safety performance achievements in the petroleum refining, petrochemical manufacturing, and contracting industries and to publicly recognize the excellent record of safety in operations which the industries and contractors have achieved.

AFPM Safety Awards are based on records kept for employees in accordance with OSHA record keeping requirements as defined by law and entered on the OSHA 300A summary form and API RP 754, Process Safety Performance Indicators for the Refining and Petrochemical Industries.

Distinguished Safety Award

AFPM's most prestigious award, the Distinguished Safety Award (DSA) recognizes the **top** member company refineries and petrochemical plants that have attained a sustained, exemplary level of safety performance in the domestic refining and petrochemical manufacturing industries. The DSA Selection Committee carefully examines the safety performance records of individual plant locations using the specific screening and selection criteria detailed below to identify this year's industry safety leaders.

Elite Gold Safety Award

This award is traditionally presented to approximately the top one percent of member company refineries and petrochemical plants that have exhibited superior safety performance and program innovation as determined by the DSA Selection Committee.

Elite Silver Safety Award

This award is traditionally presented to approximately the top five percent of member company refineries and petrochemical plants that have exhibited excellent industry safety performance and program innovation as determined by the DSA Selection Committee.

Innovation Award

The Innovation Awards to recognize refineries, petrochemical facilities, and their contractors that have unique and innovative programs or practices that effectively improve the site's safety performance for either occupational or process safety.

AFPM Safety Award Recipients

The 29th Annual Safety Awards honors 33 regular member companies, 47 refineries, 59 petrochemical plants with 139 awards. Thirty-two associate member companies with 371 awards in their efforts in 125 facilities.



Distinguished Safety Award Winners

Chevron Products El Segundo Refinery	Marathon Petroleum Company, LP Illinois Refining Division	Phillips 66 Ponca City Refinery
ExxonMobil Chemical Company Baton Rouge Polyolefins	Phillips 66 Lake Charles Manufacturing	Phillips 66 Santa Maria Refinery

Elite Gold Safety Award Winners

ExxonMobil Chemical Company Beaumont Chemical	LyondellBasell Industries Chocolate Bayou Polymers Plant	LyondellBasell Industries Victoria	Marathon Petroleum Company, LP Michigan Refining
ExxonMobil Chemical Company Pensacola Specialty Elastomer Plant	LyondellBasell Industries Matagorda Complex	LyondellBasell Industries Corpus Christi	Valero Energy Corporation Wilmington Asphalt Plant
	LyondellBasell Industries Tuscola	Phillips 66 WRB Refining, LP - Borger Refinery	

Elite Silver Safety Award Winners

Chevron Phillips Chemical Company Drilling Specialties Conroe Plant	CountryMark Refining & Logistics LLC Mount Vernon Refinery	Marathon Petroleum Company LP Anacortes Refinery	Phillips 66 Rodeo Refinery
Chevron Phillips Chemical Company Orange Facility	ExxonMobil Chemical Company Baytown Olefins Plant	Marathon Petroleum Company LP Dickinson Refinery	Valero Refining - Texas L.P. Houston Refinery
Chevron Phillips Chemical Company Port Arthur Plant	ExxonMobil Chemical Company Mont Belvieu Plastics Plant	Phillips 66 Billings Refinery	Valero Energy Corporation Port Arthur Refinery
			Valero Energy Corporation St. Charles Refinery

Innovation Award Winners

Flint Hills Resources, LLC Pine Bend Refinery	Valero Energy Corporation Benicia Refinery	Valero Refining New Orleans, LLC, St. Charles Refinery
LyondellBasell Industries Clinton Iowa	Valero Refining - Texas, L.P. Houston Refinery	

Distinguished Safety Award

Screening Criteria

In order to qualify for the DSA, a facility must first pass the screening criteria as described below:

1. A location must achieve the following requirements for the calendar year:
 - a. an employee total recordable incidence rate (TRIR) of 0.30 or less,
 - b. a contractor total recordable incidence rate (TRIR) of 0.30 or less,
2. A location must have had no employee workplace related fatalities and no non-employee (contractor, visitor, etc.) workplace related fatalities for the previous five consecutive years.

A location must answer **no** to the following questions:

1. Did the location experience a community evacuation or sheltering event, or worker/ contractor hospitalization (admitted for treatment) during the evaluation period?
2. Did the location experience a recordable injury where any of the following caused or contributed to the injury during the evaluation year?
 - Failure to isolate hazardous energy (lockout/tagout)
 - Opening process equipment not properly prepared for maintenance
 - Improperly prepared or hazardous confined Space
 - Improperly prepared or hazardous excavation
 - Any falls from height (>4 feet)
 - Any Tier 1 or 2 Process Safety Event (PSE)
 - Contact/exposure to hazardous materials (physical and chemical)
 - H₂S, HF, Hydrocarbons, Corrosives, Electricity, Radiation, Excessive Heat, etc.
 - Any crane or rigging failure
3. Did the location have any API RP Tier 1 Process Safety Events (PSE) that **required** notification to the National Response Center during the evaluation year?

Selection Criteria

After passing the screening criteria, the candidate facility's overall safety performance record will be evaluated by the selection committee based on the applicant's written application. Those sites that are in the running for the DSA and Elite Gold awards participate in in-person interviews with representatives of the DSA Selection Committee.

Safety Achievement Award

Screening Criteria

In order to qualify for the **Safety Achievement Award**, a facility must first pass the following screening criteria.

1. A location must have had no employee workplace related fatalities and no non-employee (contractor, visitor, etc.) workplace related fatalities for the reporting year.
 - A location must answer **NO** to the following questions to pass the screening criteria and be eligible to apply for the Safety Achievement Award:
2. Did the location experience an injury to an **employee and/or contractor** that required hospitalization (admitted for treatment) during the evaluation period?
3. Did the location experience a **employee and/or contractor recordable injury** where any of the following caused or contributed to the injury during the evaluation year?
 - Failure to isolate hazardous energy
 - Opening process equipment improperly prepared for maintenance
 - Improperly prepared or hazardous confined space
 - Improperly prepared or hazardous excavation
 - Any falls from height (>4 feet)
 - Any Tier 1 or 2 PSE
 - Contact /exposure to hazardous materials
 - H₂S/HF/hydrocarbon/corrosives/electricity/radiation
 - Crane or rigging failure
 - Caught by machinery or struck by debris, equipment, or falling objects
 - Electrical work or hot work on equipment not verified as hydrocarbon free
 - Failure to verify work permit
 - Failure in PPE chosen for the task or the incorrect PPE for the task
 - Use of the correct tool incorrectly or use of incorrect tool for the task
 - Deliberately bypassing safeguards or interlocks
 - No community evacuation or sheltering event
4. Did the location experience a community evacuation or sheltering event during the evaluation period?
5. Did the location have any API RP Tier 1 Process Safety Events (PSE) that **required** notification to the National Response Center during the evaluation year?

Safety Achievement Award (Operating Members)

American Refining Group, Inc.

- American Refining Group

BASF Corporation

- Freeport Site
- Pasadena CPN

Big West Oil, LLC

- Big West Oil

Cenovus Energy Inc.

- Superior Refinery
- The Lima Refining Company

Chevron Phillips Chemical Company LP

- Bartlesville-Research and Technology Center
- Borger Plant
- Drilling Specialties Conroe Plant
- Orange Plant
- Pasadena Plastics Complex
- Port Arthur Plant

Chevron U.S.A. Inc.

- El Segundo Refinery

CHS Inc.

- Laurel Refinery

CITGO Petroleum Corporation

- Corpus Christi Refinery

Countrysmark Cooperative Holding Corporation

- Mt. Vernon Refinery

Dow

- St. Charles Operations

Eastman Chemical Company

- Anniston Site
- Chestertown Site
- Indian Orchard Plant
- Linden Site
- Monongahela Site
- Pace Site
- Sauget Site
- St. Gabriel Site
- Texas City Plant
- Trenton Site

Ergon, Inc.

- Ergon West Virginia Inc. - Newell Refinery

**ExxonMobil Chemical Company
ExxonMobil Chemical Company**

- Baton Rouge Plastics Plant
- Baton Rouge Polyolefins Plant
- Baytown Olefins Plant
- Beaumont Chemical Plant
- Mont Belvieu Plastics Plant
- Pensacola Specialty Elastomers Plant

**Exxon Mobil Corporation
Exxon Mobil Refining & Supply**

- Beaumont Refinery
- Billings Refinery

**Koch Industries, Inc.
Flint Hills Resources, LLC**

- Houston Chemical
- Pine Bend Refinery
- INVISTA**
- Victoria Plant
- Wilmington Plant

HollyFrontier Corporation

- El Dorado Refinery

Hunt Refining Company

- Sandersville Refinery
- Tuscaloosa Refinery

INEOS Olefins & Polymers USA

- Battleground Manufacturing Complex
- Carson Polypropylene Plant
- Channahon Plant
- Chocolate Bayou Oligomers
- Decatur Plant

INEOS Nitriles

- Green Lake Chemical Plant
- Lima Chemical Plant

INEOS Styrolution

- Channahon Plant
- Texas City Plant

Limetree Bay Refining, LLC

- Limetree Bay Refinery

LyondellBasell Industries

- Bayport Choate Plant
- Bayport Polymers Plant
- Bayport Underwood Plant
- Channelview Chemical Complex
- Chocolate Bayou Polymers Plant
- Clinton Complex
- Corpus Christi Complex
- Lake Charles Polymers Plant
- Matagorda Complex
- Morris Complex
- Newark Plant
- Tuscola Plant
- Victoria Plant

**Marathon Petroleum Corporation
Marathon Petroleum Company LP**

- Anacortes Refinery
- Canton Refinery
- Dickinson Refinery
- El Paso Refinery
- Mandan Refinery
- Michigan Refining Division
- Robinson Illinois Refinery
- Salt Lake City Refinery

Monroe Energy, LLC

- Trainer Refinery

OQ Chemicals Corporation

- Bay City Plant

**Occidental Chemical Corporation
OxyVinyl**

- Houston Operations - LaPorte VCM Site
- Houston Operations - Pasadena PVC Site

Par Petroleum LLC

- Par Hawaii Refining

PBF Energy Inc.

- Chalmette Refinery
- Martinez Refinery Company LLC
- Torrance Refinery

Safety Achievement Award (Operating Members), continued

Phillips 66

- Alliance Refinery
- Bayway Refinery
- Billings Refinery
- Ferndale Refinery
- Lake Charles Manufacturing Complex
- Ponca City Refinery
- San Francisco Refinery - Rodeo
- Santa Maria Facility
- WRB Refining, LP - Borger Refinery

Placid Refining Company

- Placid Refining Company LLC

Sinclair Oil Corporation

- Casper Refinery

South Hampton Resources, Inc.

- South Hampton Refining Company

TPC Group

- Houston Operations
- LCO Site
- Port Neches Operations

Valero Energy Corporation

Valero Refining Company

- Houston Refinery
- Port Arthur Refinery
- St. Charles Refinery
- Texas City Refinery
- Three Rivers Refinery
- Wilmington Asphalt Refinery

Westlake Chemical Corporation

- Longview Plant (WA)
- Plaquemine Plant
- Westlake Polymers Plant

Contractor Safety Achievement Award

This award recognizes maintenance contractors working a minimum of 20,000 hours per calendar year at a regular member facility.

Section 1: Injury & Illness Data

The contractor company at the location submits this information for data analysis only:

Total Hours Worked

Total Fatalities (G)

Cases with Days Away From Work (H)

Cases with Job Transfer or Restriction (I)

Other Recordable Cases (J)

Days Away From Work (K)

Days with Transfer or Restriction (L)

DART

Total Recordable Incident Rate

Section 2: Incident Severity Screening Criteria

The contractor company at the location must answer **no** to the following questions to be eligible for the award:

Did the contractor company at the location experience an event where an employee was hospitalized (admitted for treatment) during the evaluation period? Yes No

Did the contractor company at the location experience an event where an employee had an amputation during the evaluation period? Yes No

Did the contractor company at the location experience an event that resulted in a workplace fatality? Yes No

Did the contractor company at the location experience a recordable injury where any of the following caused or contributed to the injury during the evaluation period: Yes No

- Failure to verify hazardous energy isolation (lockout/tag out)?
- Opening process equipment not properly prepared for maintenance?
- Improperly prepared or hazardous confined space?
- Improperly prepared or hazardous excavation?
- Any falls from height (>4 feet)?
- Contact/exposure to hazardous materials (physical and chemical) such as:
H₂S, HF, Hydrocarbons, Corrosives, Electricity, Radiation, Excessive Heat, Etc.?
- Any crane or rigging failure?

Section 3: Participation and Best Practices

The contractor company at the location must meet a minimum score of **50** points to be eligible to apply for the award

Site Safety Processes / Initiatives (Contractor Safety Forums, Focus Teams, etc.)

- Implements timely with an active participation level in the development/deployment = 10
- Implements as required with no additional involvement = 5
- Doesn't support or promote with minimal required participation = 0

Audit Process / Employee Observation

- Most employees and supervisors are involved and follow-ups are completed with action plans = 10
- Good involvement but no formal follow-up = 5
- No program in place = 0

Short Service Worker / Mentoring Process

- Formal mentorship program/process for new employees = 10
- Informal mentoring process = 5
- No program in place = 0

Near Miss Reporting Program

- Actively reports near misses with a reporting process that includes high potential and significant events = 10
- Informal near miss reporting process = 5
- No program in place = 0

Frontline Leadership Program – NEW Added for 2018 Submission Criteria

- Formal Frontline Leadership/Supervisor Development Program = 10
- Informal Frontline Leadership Program = 5
- No Program in place = 0

VPP

- OSHA VPP Recognition (Star, Demonstration, Mobile Workforce, Challenge, SHARP) = 10
- VPP Application Submitted / In Process = 5
- No Participation = 0

Contractor Safety Achievement Award Recipients

AEGION Energy Services

Brinderson

- Anacortes Refinery of Marathon Petroleum Corporation
- Billings Refinery of Exxon Mobil Corporation
- El Segundo Refinery of Chevron U.S.A. Inc.
- Ferndale Refinery of Phillips 66
- Los Angeles Refinery of Marathon Petroleum Corporation
- Los Angeles Refinery of Phillips 66
- Martinez Refinery Company LLC of PBF Energy Inc.

Schultz Industrial Services, Inc.

- Los Angeles Refinery of Phillips 66
- Martinez Refinery of Marathon Petroleum Corporation
- Martinez Refinery Company LLC of PBF Energy Inc.
- San Francisco Refinery - Rodeo of Phillips 66
- Santa Maria Facility of Phillips 66
- Wilmington Refinery of Valero Energy Corporation

AltairStrickland, Inc.

AltairStrickland, Inc.

- Lemont Refinery of CITGO Petroleum Corporation

Turnaround Welding Services

- Galveston Bay Refinery of Marathon Petroleum Corporation

Bay Ltd.

- Coffeyville Refinery of CVR Energy, Inc.
- Corpus Christi Refinery of Valero Energy Corporation
- Houston Refinery of Valero Energy Corporation
- Texas City Refinery of Valero Energy Corporation
- Three Rivers Refinery of Valero Energy Corporation

BrandSafway

- Alliance Refinery of Phillips 66
- Anacortes Refinery of Marathon Petroleum Corporation
- Bayport Choate Plant of LyondellBasell Industries
- Bayport Polymers Plant of LyondellBasell Industries
- Bayport Underwood Plant of LyondellBasell Industries
- Baytown Chemical Plant of ExxonMobil Chemical Co.
- Beaumont Refinery of Exxon Mobil Corporation
- Benicia Refinery of Valero Energy Corporation
- Cedar Bayou Chemical Complex of Chevron Phillips Chemical Company LP
- Chalmette Refinery of PBF Energy Inc.
- Channelview Chemical Complex of LyondellBasell Industries
- Clinton Complex of LyondellBasell Industries
- Coffeyville Refinery of CVR Energy, Inc.
- Corpus Christi Complex of Flint Hills Resources, LLC
- Corpus Christi Refinery of Valero Energy Corporation
- Delaware City Refinery of PBF Energy Inc.
- El Dorado Refinery of HollyFrontier Corporation
- El Segundo Refinery of Chevron U.S.A. Inc.
- Fortier Plant of Cornerstone Chemical
- Houston Operations of TPC Group
- Houston Refinery of Houston Refining, LP
- Longview Plant (TX) of Westlake Chemical Corporation
- Los Angeles Refinery of Phillips 66

- Martinez Refinery Company LLC of PBF Energy Inc.
- Meraux Refinery of Valero Energy Corporation
- Mont Belvieu Plastics Plant of ExxonMobil Chemical Co.
- Morris Complex of LyondellBasell Industries
- Pasadena Plastics Complex of Chevron Phillips Chemical Company LP
- Pasadena Refinery of Chevron U.S.A. Inc.
- Pascagoula Refinery of Chevron U.S.A. Inc.
- Ponca City Refinery of Phillips 66
- Port Arthur Plant of Chevron Phillips Chemical Company LP
- Port Arthur Refinery of Valero Energy Corporation
- San Francisco Refinery - Rodeo of Phillips 66
- St. Charles Refinery of Valero Energy Corporation
- The Lima Refining Company of Cenovus Energy Inc.
- Trainer Refinery of Monroe Energy, LLC
- Wilmington Refinery of Valero Energy Corporation
- WRB Refining, LP - Borger Refinery of Phillips 66
- Wynnewood Refining Company LLC of CVR Energy, Inc.

Brock Group

Brock Industrial Services, LLC

- Bayway Refinery of Phillips 66
- Edison Plant of LyondellBasell Industries
- Joliet Refinery of Exxon Mobil Corporation
- Lemont Refinery of CITGO Petroleum Corporation

Brock Services, LLC

- Ardmore Refinery of Valero Energy Corporation
- Baton Rouge Chemical Plant of ExxonMobil Chemical Co.
- Baton Rouge Plastics Plant of ExxonMobil Chemical Co.
- Baton Rouge Polyolefins Plant of ExxonMobil Chemical Co.
- Baton Rouge Refinery of Exxon Mobil Corporation
- Baytown Olefins Plant of ExxonMobil Chemical Co.
- Baytown Refinery of Exxon Mobil Corporation
- Beaumont Polyethylene Plant of ExxonMobil Chemical Co.
- Beaumont Refinery of Exxon Mobil Corporation
- Cedar Bayou Chemical Complex of Chevron Phillips Chemical Company LP
- Channelview Chemical Complex of LyondellBasell Industries
- Corpus Christi Complex of LyondellBasell Industries
- Corpus Christi Refinery of CITGO Petroleum Corporation
- Corpus Christi Refinery of Valero Energy Corporation
- Houston Refinery of Valero Energy Corporation
- La Porte Complex of LyondellBasell Industries
- Lake Charles Manufacturing Complex of Phillips 66
- Lake Charles Polymers Plant of LyondellBasell Industries
- Lemont Refinery of CITGO Petroleum Corporation
- Matagorda Complex of LyondellBasell Industries
- Pascagoula Refinery of Chevron U.S.A. Inc.
- Port Arthur Chemicals of Motiva Enterprises LLC
- Salt Lake Refinery of Chevron U.S.A. Inc.
- Sweeny/Old Ocean Facilities of Chevron Phillips Chemical Company LP
- Texas City Refinery of Valero Energy Corporation
- Tulsa Refinery of HollyFrontier Corporation
- WRB Refining, LP - Borger Refinery of Phillips 66

Brown & Root Industrial Services, LLC

- Chalmette Refinery of PBF Energy Inc.
- Corpus Christi Refinery of CITGO Petroleum Corporation
- Victoria Plant of INVISTA

Cust-O-Fab**Cust-O-Fab Specialty Services**

- Billings Refinery of Exxon Mobil Corporation
- El Dorado Refinery of HollyFrontier Corporation
- Laurel Refinery of CHS Inc.

Evergreen North America Industrial Services

- Channelview Chemical Complex of LyondellBasell Industries
- Galveston Bay Refinery of Marathon Petroleum Corporation
- Houston Operations - LaPorte VCM Site of OxyVinyl
- McKee Refinery of Valero Energy Corporation
- McPherson Refinery of CHS Inc.
- Wood River Refinery of Phillips 66
- WRB Refining, LP - Borger Refinery of Phillips 66

Excel Modular Scaffold**Excel Modular Scaffold**

- Canton Refinery of Marathon Petroleum Corporation
- Catlettsburg Refining, LLC of Marathon Petroleum Corporation
- Dickinson Refinery of Marathon Petroleum Corporation
- El Paso Refinery of Marathon Petroleum Corporation
- Galveston Bay Refinery of Marathon Petroleum Corporation
- Lake Charles Manufacturing Complex of CITGO Petroleum Corporation
- Louisiana Refinery of Marathon Petroleum Corporation
- Memphis Refinery of Valero Energy Corporation
- Michigan Refining Division of Marathon Petroleum Corporation
- Salt Lake City Refinery of Marathon Petroleum Corporation
- Sinclair Wyoming Refinery of Sinclair Oil Corporation

Global Scaffold Construction Services, Inc.

- Catlettsburg Refining, LLC of Marathon Petroleum Corporation
- Los Angeles Refinery of Marathon Petroleum Corporation
- Martinez Refinery of Marathon Petroleum Corporation
- Robinson Illinois Refinery of Marathon Petroleum Corporation

Next Generation Scaffold Services

- Baton Rouge Chemical Plant of ExxonMobil Chemical Co.

HydroChemPSC

- Alliance Refinery of Phillips 66
- Baton Rouge Chemical Plant of ExxonMobil Chemical Co.
- Baton Rouge Refinery of Exxon Mobil Corporation
- Bayport Choate Plant of LyondellBasell Industries
- Baytown Chemical Plant of ExxonMobil Chemical Co.
- Baytown Olefins Plant of ExxonMobil Chemical Co.
- Baytown Refinery of Exxon Mobil Corporation
- Benicia Refinery of Valero Energy Corporation
- Calvert City Plant PVC Plant of Westlake Chemical Corporation
- Catlettsburg Refining, LLC of Marathon Petroleum Corporation
- Chalmette Refinery of PBF Energy Inc.

- Channelview Chemical Complex of LyondellBasell Industries
- Chevron Richmond of Chevron U.S.A. Inc.
- Coffeyville Refinery of CVR Energy, Inc.
- Commerce City Refinery of Suncor Energy, Inc.
- Corpus Christi Complex of LyondellBasell Industries
- Corpus Christi Refinery of CITGO Petroleum Corporation
- Corpus Christi Refinery of Valero Energy Corporation
- Deer Park Plant of Dow
- Delaware City Refinery of PBF Energy Inc.
- El Dorado Refinery of HollyFrontier Corporation
- El Segundo Refinery of Chevron U.S.A. Inc.
- Freeport Site of BASF Corporation
- Galveston Bay Refinery of Marathon Petroleum Corporation
- Houston Refinery of Houston Refining, LP
- Houston Refinery of Valero Energy Corporation
- Joliet Refinery of Exxon Mobil Corporation
- La Porte Complex of LyondellBasell Industries
- Lake Charles Manufacturing Complex of CITGO Petroleum Corporation
- Laurel Refinery of CHS Inc.
- Lemont Refinery of CITGO Petroleum Corporation
- Los Angeles Refinery of Marathon Petroleum Corporation
- Los Angeles Refinery of Phillips 66
- Louisiana Refinery of Marathon Petroleum Corporation
- Martinez Refinery of Marathon Petroleum Corporation
- Martinez Refinery Company LLC of PBF Energy Inc.
- Memphis Refinery of Valero Energy Corporation
- Michigan Refining Division of Marathon Petroleum Corporation
- Mont Belvieu Complex of Enterprise Products Operating LLC
- Pascagoula Refinery of Chevron U.S.A. Inc.
- Pine Bend Refinery of Flint Hills Resources, LLC
- Ponca City Refinery of Phillips 66
- Port Arthur Plant of Chevron Phillips Chemical Company LP
- Robinson Illinois Refinery of Marathon Petroleum Corporation
- Salt Lake Refinery of Chevron U.S.A. Inc.
- Seadrift Plant of Dow
- St. Charles Refinery of Valero Energy Corporation
- Sweeny/Old Ocean Facilities of Chevron Phillips Chemical Company LP
- Texas City Plant of Dow
- Texas City Refinery of Valero Energy Corporation
- The Lima Refining Company of Cenovus Energy Inc.
- Three Rivers Refinery of Valero Energy Corporation
- Toledo Refining Company LLC of PBF Energy Inc.
- Tulsa Refinery of HollyFrontier Corporation
- Victoria Plant of INVISTA S.à r.l.
- WRB Refining, LP - Borger Refinery of Phillips 66
- Wynnewood Refining Company LLC of CVR Energy, Inc.

J.J. White, Inc.

- Bayway Refinery of Phillips 66
- Toledo Refining Company LLC of PBF Energy Inc.
- Wood River Refinery of Phillips 66

Contractor Safety Achievement Award Recipients, continued

JCL Safety Services

- Tulsa Refinery of HollyFrontier Corporation

Matrix Service

- Anacortes Refinery of Marathon Petroleum Corporation

Ohmstede

- Baytown Refinery of Exxon Mobil Corporation
- Coffeyville Refinery of CVR Energy, Inc.
- El Paso Refinery of Marathon Petroleum Corporation
- Ergon Refining, Inc. Vicksburg, Mississippi of Ergon, Inc.
- Galveston Bay Refinery of Marathon Petroleum Corporation
- Lake Charles Manufacturing Complex of CITGO Petroleum Corporation
- Lemont Refinery of CITGO Petroleum Corporation
- Louisiana Refinery of Marathon Petroleum Corporation
- Pasadena Refinery of Chevron U.S.A. Inc.
- Ponca City Refinery of Phillips 66
- Port Arthur Plant of Chevron Phillips Chemical Company LP
- Port Arthur Refinery of Motiva Enterprises LLC
- Port Arthur Refinery of Valero Energy Corporation
- St. Charles Refinery of Valero Energy Corporation
- Sweeny/Old Ocean Facilities of Chevron Phillips Chemical Company LP

Onpoint Industrial Services LLC

- Baytown Refinery of Exxon Mobil Corporation
- Channelview Chemical Complex of LyondellBasell Industries
- Corpus Christi Refinery of CITGO Petroleum Corporation
- La Porte Complex of LyondellBasell Industries
- Lake Charles Manufacturing Complex of CITGO Petroleum Corporation
- Lemont Refinery of CITGO Petroleum Corporation
- Port Arthur Refinery of Motiva Enterprises LLC

ParFab Companies

- Catlettsburg Refining, LLC of Marathon Petroleum Corporation
- Coffeyville Refinery of CVR Energy, Inc.
- Galveston Bay Refinery of Marathon Petroleum Corporation
- WRB Refining, LP - Borger Refinery of Phillips 66

Performance Contractors, Inc.

- Baton Rouge Refinery of Exxon Mobil Corporation
- Baytown Chemical Plant of ExxonMobil Chemical Co.
- Beaumont Refinery of Exxon Mobil Corporation
- Chevron Richmond of Chevron U.S.A. Inc.
- Dickinson Refinery of Marathon Petroleum Corporation
- El Segundo Refinery of Chevron U.S.A. Inc.
- Fortier Plant of Cornerstone Chemical
- Galveston Bay Refinery of Marathon Petroleum Corporation
- Lake Charles Manufacturing Complex of CITGO Petroleum Corporation
- Lake Charles Manufacturing Complex of Phillips 66
- Memphis Refinery of Valero Energy Corporation
- Pasadena Refinery of Chevron U.S.A. Inc.

- Pascagoula Refinery of Chevron U.S.A. Inc.
- St. Charles Operations of Dow
- St. Charles Refinery of Valero Energy Corporation
- Sweeny Complex of Phillips 66
- Westlake Petrochemical Plant of Westlake Chemical Corporation

Petroleum Service Corporation

- Baton Rouge Chemical Plant of ExxonMobil Chemical Co.
- Baton Rouge Polyolefins Plant of ExxonMobil Chemical Co.
- Baytown Refinery of Exxon Mobil Corporation
- Beaumont Refinery of Exxon Mobil Corporation
- Cedar Bayou Chemical Complex of Chevron Phillips Chemical Company LP
- Chalmette Refinery of PBF Energy Inc.
- Channahon Plant of INEOS Olefins & Polymers USA
- Channelview Chemical Complex of LyondellBasell Industries
- Corpus Christi Complex of Flint Hills Resources, LLC
- Corpus Christi Refinery of CITGO Petroleum Corporation
- Corpus Christi Refinery of Valero Energy Corporation
- Deer Park Plant of Dow
- Green Lake Chemical Plant of INEOS Olefins & Polymers USA
- Houston Operations of TPC Group
- Houston Operations - Pasadena PVC Site of OxyVinyl
- Houston Operations-Deer Park PVC Site of OxyVinyl
- La Porte Complex of LyondellBasell Industries
- La Porte Site of Dow
- Louisiana Operations of Dow
- Louisiana Plant of Formosa Plastics Corporation, USA
- Louisiana Refinery of Marathon Petroleum Corporation
- Morris Complex of LyondellBasell Industries
- Orange Plant of Chevron Phillips Chemical Company LP
- Pasadena Plastics Complex of Chevron Phillips Chemical Company LP
- Paulsboro Refinery of PBF Energy Inc.
- Sabine River Works of Dow
- Seadrift Plant of Dow
- St. Charles Operations of Dow
- St. Charles Refinery of Valero Energy Corporation
- Sweeny/Old Ocean Facilities of Chevron Phillips Chemical Company LP
- Texas City Refinery of Valero Energy Corporation
- Victoria Plant of INVISTA S.à r.l.
- West Virginia Operations of Dow

Repcon, Inc.

- Coffeyville Refinery of CVR Energy, Inc.
- Corpus Christi Complex of Flint Hills Resources, LLC
- Lake Charles Manufacturing Complex of CITGO Petroleum Corporation
- Lemont Refinery of CITGO Petroleum Corporation
- Plaquemine Plant of Westlake Chemical Corporation

STARCON International Inc.

- Canton Refinery of Marathon Petroleum Corporation
- Cedar Bayou Chemical Complex of Chevron Phillips Chemical Company LP
- Coffeyville Refinery of CVR Energy, Inc.
- Commerce City Refinery of Suncor Energy, Inc.
- Louisiana Refinery of Marathon Petroleum Corporation
- Victoria Plant of INVISTA S.à r.l.

TEAM, Inc.

- Ardmore Refinery of Valero Energy Corporation
- Baytown Refinery of Exxon Mobil Corporation
- Benicia Refinery of Valero Energy Corporation
- Borger Plant of Chevron Phillips Chemical Company LP
- Cedar Bayou Chemical Complex of Chevron Phillips Chemical Company LP
- Chevron Richmond of Chevron U.S.A. Inc.
- Corpus Christi Complex of Flint Hills Resources, LLC
- Corpus Christi Refinery of Valero Energy Corporation
- Dickinson Refinery of Marathon Petroleum Corporation
- El Segundo Refinery of Chevron U.S.A. Inc.
- Los Angeles Refinery of Marathon Petroleum Corporation
- Meraux Refinery of Valero Energy Corporation
- Port Arthur Refinery of Valero Energy Corporation
- Seadrift Plant of Dow
- St. Charles Refinery of Valero Energy Corporation
- Wood River Refinery of Phillips 66
- WRB Refining, LP - Borger Refinery of Phillips 66

Total Safety U.S., Inc.

- Alliance Refinery of Phillips 66
- Anacortes Refinery of Marathon Petroleum Corporation
- Baton Rouge Refinery of Exxon Mobil Corporation
- Bayport Underwood Plant of LyondellBasell Industries
- Baytown Refinery of Exxon Mobil Corporation
- Bayway Refinery of Phillips 66
- Beaumont Refinery of Exxon Mobil Corporation
- Chalmette Refinery of PBF Energy Inc.
- Channelview Chemical Complex of LyondellBasell Industries
- Chevron Richmond of Chevron U.S.A. Inc.
- Galveston Bay Refinery of Marathon Petroleum Corporation
- Houston Refinery of Houston Refining, LP
- INVISTA-Orange Site of INVISTA S.à r.l.
- La Porte Complex of LyondellBasell Industries
- Lemont Refinery of CITGO Petroleum Corporation
- Memphis Refinery of Valero Energy Corporation
- Pasadena Refinery of Chevron U.S.A. Inc.
- Port Arthur Refinery of Valero Energy Corporation
- Sabine River Works of Dow
- St. Charles Refinery of Valero Energy Corporation
- Sweeny Complex of Phillips 66
- Victoria Plant of INVISTA S.à r.l.

Turner Industries Group, LLC**Turner Industries Group, LLC**

- Alliance Refinery of Phillips 66
- Baton Rouge Polyolefins Plant of ExxonMobil Chemical Co.
- Beaumont Refinery of Exxon Mobil Corporation
- Corpus Christi Complex of Flint Hills Resources, LLC
- El Paso Refinery of Marathon Petroleum Corporation
- Fortier Plant of Cornerstone Chemical
- Houston Operations of TPC Group
- Houston Operations - Pasadena PVC Site of OxyVinyl
- Houston Operations-Deer Park PVC Site of OxyVinyl
- Houston Operations-Deer Park VCM Site of OxyVinyl
- Lake Charles (North) of Westlake Chemical Corporation
- Lake Charles (South) of Westlake Chemical Corporation
- Lake Charles Manufacturing Complex of Phillips 66
- Longview Plant (TX) of Westlake Chemical Corporation
- Mont Belvieu Complex of Enterprise Products Operating LLC
- Placid Refining Company LLC of Placid Refining Company
- Plaquemine Plant of Westlake Chemical Corporation
- Port Neches Operations of TPC Group
- Sandersville Refinery of Hunt Refining Company
- St. Charles Operations of Dow

Turner Industrial Maintenance Co., LLC

- Catlettsburg Refining, LLC of Marathon Petroleum Corporation
- Fortier Plant of Cornerstone Chemical

Turner Specialty Services, LLC

- Baton Rouge Chemical Plant of ExxonMobil Chemical Co.
- Baton Rouge Refinery of Exxon Mobil Corporation
- Fortier Plant of Cornerstone Chemical
- Houston Operations-Deer Park PVC Site of OxyVinyl
- Lake Charles (South) of Westlake Chemical Corporation
- Plaquemine Plant of Westlake Chemical Corporation
- Sabine River Works of Dow
- St. Charles Operations of Dow
- Westlake Geismar Plant of Westlake Chemical Corporation

Contractor Safety Achievement Award Recipients, continued

Universal Plant Services, Inc.

- Bayport Underwood Plant of LyondellBasell Industries
- Baytown Refinery of Exxon Mobil Corporation
- Beaumont Refinery of Exxon Mobil Corporation
- Channelview Chemical Complex of LyondellBasell Industries
- Chevron Richmond of Chevron U.S.A. Inc.
- Coffeyville Refinery of CVR Energy, Inc.
- Galveston Bay Refinery of Marathon Petroleum Corporation
- Houston Refinery of Houston Refining, LP
- Lake Charles Manufacturing Complex of CITGO Petroleum Corporation
- Lemont Refinery of CITGO Petroleum Corporation
- Mont Belvieu Complex of Enterprise Products Operating LLC
- Port Arthur Refinery of Motiva Enterprises LLC
- Port Arthur Refinery of Valero Energy Corporation
- Sweeny Complex of Phillips 66
- Sweeny/Old Ocean Facilities of Chevron Phillips Chemical Company LP
- Westlake Petrochemical Plant of Westlake Chemical Corporation
- Wilmington Refinery of Valero Energy Corporation
- Wood River Refinery of Phillips 66

Veolia North America

- Baton Rouge Refinery of Exxon Mobil Corporation
- Corpus Christi Complex of Flint Hills Resources, LLC
- Delaware City Refinery of PBF Energy Inc.
- El Paso Refinery of Marathon Petroleum Corporation
- El Segundo Refinery of Chevron U.S.A. Inc.
- Lake Charles Manufacturing Complex of CITGO Petroleum Corporation
- Limetree Bay Refinery of Limetree Bay Refining, LLC
- Port Arthur Refinery of Valero Energy Corporation
- Sweeny Complex of Phillips 66
- Toledo Refining Company LLC of PBF Energy Inc.
- Torrance Refinery of PBF Energy Inc.
- Wood River Refinery of Phillips 66
- WRB Refining, LP - Borger Refinery of Phillips 66

Quick Reference Guide

Alphabetical Listing of All Companies Receiving Awards

AEGION Energy Services

Brinderson

Schultz Industrial Services, Inc

AltairStrickland, Inc.

AltairStrickland, Inc.

Turnaround Welding Services

American Refining Group, Inc.

- American Refining Group

BASF Corporation

- Freeport Site
- Pasadena CPN

Bay Ltd.

Big West Oil, LLC

- Big West Oil

BrandSafway

Brock Group

Brock Industrial Services, LLC

Brock Services, LLC

Brown & Root Industrial Services, LLC

Cenovus Energy Inc.

- Superior Refinery
- The Lima Refining Company

Chevron Phillips Chemical Company LP

- Bartlesville-Research and Technology Center
- Borger Plant
- Drilling Specialties Conroe Plant
- Orange Plant
- Pasadena Plastics Complex
- Port Arthur Plant

Chevron U.S.A. Inc.

- El Segundo Refinery

CHS Inc.

- Laurel Refinery

CITGO Petroleum Corporation

- Corpus Christi Refinery

Countrymark Cooperative

Holding Corporation

- Mt. Vernon Refinery

Cust-O-Fab Specialty Services

Dow

- St. Charles Operations

Eastman Chemical Company

- Anniston Site
- Chestertown Site
- Indian Orchard Plant
- Linden Site
- Monongahela Site
- Pace Site
- Sauget Site
- St. Gabriel Site
- Texas City Plant
- Trenton Site

Ergon, Inc.

- Ergon West Virginia Inc. - Newell Refinery

Evergreen North America

Industrial Services

Excel Modular Scaffold

Global Scaffold Construction

Services, Inc.

Next Generation Scaffold Services

Exxon Mobil Corporation

ExxonMobil Refining and Supply Company

- Beaumont Refinery
- Billings Refinery

ExxonMobil Chemical Company

ExxonMobil Chemical Company

- Baton Rouge Plastics Plant
- Baton Rouge Polyolefins Plant
- Baytown Olefins Plant
- Beaumont Chemical Plant
- Mont Belvieu Plastics Plant
- Pensacola Specialty Elastomers Plant

HollyFrontier Corporation

- El Dorado Refinery

Hunt Refining Company

- Sandersville Refinery
- Tuscaloosa Refinery

HydroChemPSC

INEOS Olefins & Polymers USA

- Battleground Manufacturing Complex
- Carson Polypropylene Plant
- Channahon Plant
- Chocolate Bayou Oligomers
- Decatur Plant

INEOS Nitriles

- Green Lake Chemical Plant
- Lima Chemical Plant

INEOS Styrolution

- Channahon Plant
- Texas City Plant

J.J. White, Inc.

JCL Safety Services

Koch Industries

Flint Hills Resources, LLC

- Houston Chemical
- Pine Bend Refinery

INVISTA

- Victoria Plant
- Wilmington Plant

Limetree Bay Refining, LLC

- Limetree Bay Refinery

LyondellBasell Industries

- Bayport Choate Plant
- Bayport Polymers Plant
- Bayport Underwood Plant
- Channelview Chemical Complex
- Chocolate Bayou Polymers Plant
- Clinton Complex
- Corpus Christi Complex
- Lake Charles Polymers Plant
- Matagorda Complex
- Morris Complex
- Newark Plant
- Tuscola Plant
- Victoria Plant

Marathon Petroleum Corporation

Marathon Petroleum Company LP

- Anacortes Refinery
- Canton Refinery
- Dickinson Refinery
- El Paso Refinery
- Mandan Refinery
- Michigan Refining Division
- Robinson Illinois Refinery
- Salt Lake City Refinery

Quick Reference Guide, continued

Alphabetical Listing of All Companies Receiving Awards

Matrix Service

Monroe Energy, LLC

- Trainer Refinery

Ohmstede

Onpoint Industrial Services LLC

OQ Chemicals Corporation

- Bay City Plant

Occidental Chemical Corporation

OxyVinyl

- Houston Operations - LaPorte VCM Site
- Houston Operations - Pasadena PVC Site

Par Petroleum LLC

- Par Hawaii Refining

ParFab Companies

PBF Energy Inc.

- Chalmette Refinery
- Martinez Refinery Company LLC
- Torrance Refinery

Performance Contractors, Inc.

Petroleum Service Corporation

Phillips 66

- Alliance Refinery
- Bayway Refinery
- Billings Refinery
- Ferndale Refinery
- Lake Charles Manufacturing Complex
- Ponca City Refinery
- San Francisco Refinery - Rodeo
- Santa Maria Facility
- WRB Refining, LP - Borger Refinery

Placid Refining Company

- Placid Refining Company LLC

Repcon, Inc.

Sinclair Oil Corporation

- Casper Refinery

South Hampton Resources, Inc.

- South Hampton Refining Company

STARCON International Inc.

TEAM, Inc.

Total Safety U.S., Inc.

TPC Group

- Houston Operations
- LCO Site
- Port Neches Operations

Turner Industries Group, LLC

Turner Industries Group, LLC

Turner Industrial Maintenance Co., LLC

Turner Specialty Services, LLC

Universal Plant Services, Inc.

Valero Energy Corporation

- Houston Refinery
- Port Arthur Refinery
- St. Charles Refinery
- Texas City Refinery
- Three Rivers Refinery
- Wilmington Asphalt Refinery

Veolia North America

Westlake Chemical Corporation

- Longview Plant (WA)
- Plaquemine Plant
- Westlake Polymers Plant

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News Release

For Immediate Release
Monday, April 26, 2021

Media Contacts:

Contact: AFPM Communications
media@afpm.org

AFPM Recognizes Outstanding Workplace Safety Premieres the Innovation Awards

WASHINGTON, D.C. – The American Fuel & Petrochemical Manufacturers (AFPM) has announced the winners of the 2020 Annual Safety Awards, part of an ongoing mission to enhance and recognize outstanding workplace safety. The awards are part of a comprehensive program developed by the AFPM Safety and Health Committee to promote safe operations in the refining and petrochemical industries and to recognize facilities with outstanding occupational and process safety records.

“Nothing is more important to our industries and our members than the safety of their workforce and surrounding communities. That is why we have established high standards for ourselves, standards that go beyond what the government requires. Because of this commitment, the refining and petrochemical industries rank among the safest of the 503 manufacturing sectors that the government monitors. This is an amazing accomplishment that can only be achieved with hard work, dedication and resiliency of everyone working in our industries,” said AFPM President and CEO Chet Thompson.

The highest honor, the *Distinguished Safety Award*, is awarded to the top sites with outstanding safety performance, program innovation and safety leadership. This honor was awarded to six facilities this year for achieving a sustained, exemplary level of safety performance: Chevron Products – El Segundo Refinery; ExxonMobil Chemical Company – Baton Rouge Polyolefins; Marathon Petroleum Company, LP – Illinois Refining Division; Phillips 66 – Lake Charles Manufacturing; Phillips 66 – Ponca City Refinery and Phillips 66 – Santa Maria Refinery.

The *Elite Gold Award*, which recognizes facilities with safety performances in the top one percentile and that have demonstrated superior and consistent safety performance, program innovation and leadership, has been given to ten facilities this year: ExxonMobil Chemical Company – Beaumont Chemical Plant; ExxonMobil Chemical Company – Pensacola Specialty Elastomer Plant; LyondellBasell Industries – Chocolate Bayou Polymers Plant; LyondellBasell Industries – Corpus Christi Operations; LyondellBasell Industries – Matagorda Complex; LyondellBasell Industries – Tuscola Plant; LyondellBasell Industries – Victoria Plant; Marathon Petroleum Company LP – Michigan Refining Division; Phillips 66 – WRB Refining, LP – Borger Refinery and Valero Energy Corporation – Wilmington Asphalt Plant.

The *Elite Silver Award* recognizes those sites that have attained top industry safety performance for the application year and demonstrated excellent program innovation and leadership over time. The Elite Silver Award recognizes the top five percentile of industry safety and this year was awarded to 13 facilities: Chevron Phillips Chemical Company – Drilling Specialties Conroe Plant; Chevron Phillips Chemical Company – Orange Facility; Chevron Phillips Chemical Company – Port Arthur Plant; CountryMark Refining & Logistics LLC – Mount Vernon Refinery; ExxonMobil Chemical Company – Baytown Olefins Plant; ExxonMobil Chemical Company – Mont Belvieu Plastics Plant; Marathon Petroleum Company LP – Anacortes Refinery; Marathon Petroleum Company LP – Dickinson Refinery; Phillips 66 – Billings Refinery; Phillips 66 – Rodeo Refinery; Valero Refining – Texas L.P. – Houston Refinery; Valero Energy Corporation – Port Arthur Refinery and Valero Energy Corporation – St. Charles Refinery.

This year AFPM introduced the *Innovation Awards* to recognize refineries, petrochemical facilities, and their contractors that have unique and innovative programs or practices that effectively improve the site's safety performance for either occupational or process safety. Five sites received the award in its inaugural year, they are Flint Hills Resources, LLC – Pine Bend Refinery; LyondellBasell Industries – Clinton Iowa; Valero Energy Corporation – Benicia Refinery; Valero Refining – Texas, L.P. – Houston Refinery and Valero Refining New Orleans, LLC, St. Charles Refinery.

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About AFPM

The American Fuel & Petrochemical Manufacturers (AFPM) is a national trade association whose members comprise virtually all U.S. refining and petrochemical manufacturing capacity.



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1800 M Street, NW
Suite 900 North
Washington, DC
20036

202.457.0480
afpm.org

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