



National Occupational and Process Safety Conference

Safety Awards Program





AFPM congratulates all of this year's award recipients on their outstanding achievements.

Best wishes for a safe 2022.

AFPM Safety Awards Program

The presentation of the AFPM Safety Award plaques is part of a comprehensive safety awards program which the Association's Safety & Health Committee has developed to promote safety performance achievements in the petroleum refining, petrochemical manufacturing, and contracting industries and to publicly recognize the excellent record of safety in operations which the industries and contractors have achieved.

AFPM Safety Awards are based on records kept for employees in accordance with OSHA record keeping requirements as defined by law and entered on the OSHA 300A summary form and API RP 754, Process Safety Performance Indicators for the Refining and Petrochemical Industries.

Distinguished Safety Award

AFPM's most prestigious award, the Distinguished Safety Award (DSA) recognizes the **top** member company refineries and petrochemical plants that have attained a sustained, exemplary level of safety performance in the domestic refining and petrochemical manufacturing industries. The DSA Selection Committee carefully examines the safety performance records of individual plant locations using the specific screening and selection criteria detailed below to identify this year's industry safety leaders.

Elite Gold Safety Award

This award is traditionally presented to approximately the top five percent of member company refineries and petrochemical plants that have exhibited superior safety performance and program innovation as determined by the DSA Selection Committee.

Elite Silver Safety Award

This award is traditionally presented to approximately the top ten percent of member company refineries and petrochemical plants that have exhibited excellent industry safety performance and program innovation as determined by the DSA Selection Committee.

Innovation Award

The Innovation Awards to recognize refineries, petrochemical facilities, and their contractors that have unique and innovative programs or practices that effectively improve the site's safety performance for either occupational or process safety.

AFPM Safety Award Recipients

The 30th Annual Safety Awards honors 33 regular member companies, 45 refineries, 48 petrochemical plants with 125 awards. Thirty associate member companies with 300 awards in their efforts in 110 facilities.



Distinguished Safety Award Winners

LyondellBasell Industries
Morris Site

Marathon Petroleum Company
St. Paul Park Refinery

Monroe Energy LLC
Trainer Refinery

Phillips 66
Sweeny Refinery

Elite Gold Safety Award Winners

Chevron Phillips
Chemical Company
Borger Plant

ExxonMobil
Chemical Company
Baton Rouge Polyolefins

LyondellBasell Industries
Tuscola Plant

Phillips 66
Billings Refinery

ExxonMobil
Chemical Company
Baton Rouge Plastics Plant

LyondellBasell Industries
Bayport Complex

Marathon
Petroleum Corporation
Anacortes Refinery

Valero Energy Corporation
St. Charles Refinery

LyondellBasell Industries
Clinton Complex

Marathon
Petroleum Corporation
Louisiana Refining Division

Elite Silver Safety Award Winners

Chevron Phillips
Chemical Company
**Drilling Specialties
Conroe Plant**

ExxonMobil
Chemical Company
Baytown Olefins Plant

Flint Hills Resources, LLC
Houston Chemical

Valero Energy Corporation
Texas City Refinery

ExxonMobil
Chemical Company
Baytown Chemical Plant

Exxon Mobil Refining & Supply
Billings Refinery

LyondellBasell Industries
**Louisiana Integrated
PolyEthylene JV LLC (LKO)**

Valero Energy Corporation
Three Rivers Refinery

Exxon Mobil Refining & Supply
Joliet Refinery

Phillips 66
Bayway Refinery

Valero Energy Corporation
Wilmington Asphalt Plant

Innovation Award Winners

Exxon Mobil Refining & Supply
Beaumont Refinery

LyondellBasell Industries
Morris Site

Marathon Petroleum Company
Michigan Refining Division

Valero Energy Corporation
Three Rivers Refinery

Flint Hills Resources, LLC
Pine Bend Refinery

Marathon Petroleum Company
Refining (corporate)

Placid Refining Company
Placid Refining Company LLC

Distinguished Safety Award

Screening Criteria

In order to qualify for the DSA, a facility must first pass the screening criteria as described below:

1. A location must achieve the following requirements for the calendar year:
 - a. an employee total recordable incidence rate (TRIR) of 0.30 or less,
 - b. a contractor total recordable incidence rate (TRIR) of 0.30 or less,
2. A location must have had no employee workplace related fatalities and no non-employee (contractor, visitor, etc.) workplace related fatalities for the previous five consecutive years.

A location must answer **no** to the following questions:

1. Did the location experience a community evacuation or sheltering event, or worker/ contractor hospitalization (admitted for treatment) during the evaluation period?
2. Did the location experience a recordable injury where any of the following caused or contributed to the injury during the evaluation year?
 - Failure to isolate hazardous energy
 - Opening process equipment improperly prepared for maintenance
 - Improperly prepared or hazardous confined space
 - Improperly prepared or hazardous excavation
 - Any falls from height (>4 feet)
 - Any Tier 1 or 2 PSE
 - Contact /exposure to hazardous materials
 - HH2S/HF/hydrocarbon/corrosives/electricity/radiation
 - Crane or rigging failure
 - Caught by machinery or struck by debris, equipment, or falling objects
 - Electrical work or hot work on equipment not verified as hydrocarbon free
 - Failure to verify work permit
 - Failure in PPE chosen for the task or the incorrect PPE for the task
 - Use of the correct tool incorrectly or use of incorrect tool for the task
 - Deliberately bypassing safeguards or interlocks
 - Community evacuation or sheltering event
3. Did the location have any API RP Tier 1 Process Safety Events (PSE) that **required** notification to the National Response Center during the evaluation year?

Selection Criteria

After passing the screening criteria, the candidate facility's overall safety performance record will be evaluated by the selection committee based on the applicant's written application. Those sites that are in the running for the DSA and Elite Gold awards participate in in-person interviews with representatives of the DSA Selection Committee.

Safety Achievement Award

Screening Criteria

In order to qualify for the **Safety Achievement Award**, a facility must first pass the following screening criteria.

1. A location must have had no employee workplace related fatalities and no non-employee (contractor, visitor, etc.) workplace related fatalities for the reporting year.
 - A location must answer **NO** to the following questions to pass the screening criteria and be eligible to apply for the Safety Achievement Award:
2. Did the location experience an injury to an **employee and/or contractor** that required hospitalization (admitted for treatment) during the evaluation period?
3. Did the location experience a **employee and/or contractor recordable injury** where any of the following caused or contributed to the injury during the evaluation year?
 - Failure to isolate hazardous energy
 - Opening process equipment improperly prepared for maintenance
 - Improperly prepared or hazardous confined space
 - Improperly prepared or hazardous excavation
 - Any falls from height (>4 feet)
 - Any Tier 1 or 2 PSE
 - Contact /exposure to hazardous materials
 - H2S/HF/hydrocarbon/corrosives/electricity/radiation
 - Crane or rigging failure
 - Caught by machinery or struck by debris, equipment, or falling objects
 - Electrical work or hot work on equipment not verified as hydrocarbon free
 - Failure to verify work permit
 - Failure in PPE chosen for the task or the incorrect PPE for the task
 - Use of the correct tool incorrectly or use of incorrect tool for the task
 - Deliberately bypassing safeguards or interlocks
 - No community evacuation or sheltering event
4. Did the location experience a community evacuation or sheltering event during the evaluation period?
5. Did the location have any API RP Tier 1 Process Safety Events (PSE) that **required** notification to the National Response Center during the evaluation year?

Safety Achievement Award (Operating Members)

American Refining Group, Inc.

- American Refining Group

BASF Corporation

- Pasadena CPN

Cenovus Energy Inc.

- The Lima Refining Company

Chevron Phillips Chemical Company LP

- Bartlesville-Research and Technology Center
- Borger Plant
- Drilling Specialties Conroe Plant
- Orange Plant
- Pasadena Plastics Complex
- Port Arthur Plant

CHS Inc.

- Laurel Refinery
- McPherson Refinery

CITGO Petroleum Corporation

- Corpus Christi Refinery
- Lemont Refinery

Cornerstone Chemical

- Fortier Plant

Countrymark Cooperative Holding Corporation

- Mt. Vernon Refinery

Eastman Chemical Company

- Anniston Site
- Jefferson Site
- Linden Site
- Texas City Plant

Enterprise Products Operating LLC

- Mont Belvieu Complex

Ergon, Inc.

- Ergon Refining, Inc. - Vicksburg, Mississippi
- Ergon West Virginia Inc. - Newell Refinery

ExxonMobil Chemical Company ExxonMobil Chemical Company

- Baton Rouge Plastics Plant
- Baton Rouge Polyolefins Plant
- Baytown Chemical Plant
- Baytown Olefins Plant

Exxon Mobil Corporation

Exxon Refining & Supply

- Billings Refinery
- Joliet Refinery

HollyFrontier Corporation

- Cheyenne Refinery
- El Dorado Refinery
- Puget Sound Refinery

Hunt Refining Company

- Sandersville Refinery
- Tuscaloosa Refinery

INEOS Olefins & Polymers USA

- Battleground Manufacturing Complex
- Chocolate Bayou Oligomers
- Chocolate Bayou Works O&P

INEOS Nitriles

- Lima Chemical Plant

INEOS Styrolution

- Bayport Plant
- Channahon Plant
- Decatur Plant
- INEOS ABS USA Plant

Koch Industries, Inc.

Flint Hills Resources, LLC

- Houston Chemical
- Pine Bend Refinery

INVISTA

- Victoria Plant

LyondellBasell Industries

- Bayport Choate Plant
- Bayport Polymers Plant
- Bayport Underwood Plant
- Chocolate Bayou Polymers Plant
- Clinton Complex
- Corpus Christi Complex
- Edison Plant
- Lake Charles Polymers Plant
- Morris Complex
- Newark Plant
- Tuscola Plant
- Victoria Plant

Marathon Petroleum Corporation

Marathon Petroleum Company LP

- Anacortes Refinery
- Canton Refinery
- Louisiana Refinery
- Mandan Refinery
- Salt Lake City Refinery
- St. Paul Park Refinery

Monroe Energy, LLC

- Trainer Refinery

OQ Chemicals Corporation

- Bay City Plant

Occidental Chemical Corporation OxyVinyl, LP

- Houston Operations - LaPorte VCM Site
- Houston Operations - Pasadena PVC Site
- Houston Operations-Deer Park PVC Site
- Houston Operations-Deer Park VCM Site

Par Petroleum LLC

- Par Hawaii Refining
- U.S. Oil & Refining Co.

PBF Energy Inc.

- Martinez Refinery Company LLC

Phillips 66

- Alliance Refinery
- Bayway Refinery
- Billings Refinery
- Ferndale Refinery
- San Francisco Refinery - Rodeo
- Santa Maria Facility

Sinclair Oil Corporation

- Casper Refinery

South Hampton Resources, Inc.

- South Hampton Refining Company

TPC Group

- LCO Site
- Port Neches Operations

Valero Energy Corporation

- Ardmore Refinery
- Benicia Refinery
- Corpus Christi Refinery
- Houston Refinery
- St. Charles Refinery
- Texas City Refinery
- Three Rivers Refinery
- Wilmington Asphalt Plant
- Wilmington Refinery

Westlake Chemical Corporation

- Longview Plant (WA)

Contractor Safety Achievement Award

This award recognizes maintenance contractors working a minimum of 20,000 hours per calendar year at a regular member facility.

Section 1: Injury & Illness Data

The contractor company at the location submits this information for data analysis only:

Total Hours Worked

Total Fatalities (G)

Cases with Days Away From Work (H)

Cases with Job Transfer or Restriction (I)

Other Recordable Cases (J)

Days Away From Work (K)

Days with Transfer or Restriction (L)

DART

Total Recordable Incident Rate

Section 2: Incident Severity Screening Criteria

The contractor company at the location must answer **no** to the following questions to be eligible for the award:

Did the contractor company at the location experience an event where an employee was hospitalized (admitted for treatment) during the evaluation period? Yes No

Did the contractor company at the location experience an event where an employee had an amputation during the evaluation period? Yes No

Did the contractor company at the location experience an event that resulted in a workplace fatality? Yes No

Did the contractor company at the location experience a recordable injury where any of the following caused or contributed to the injury during the evaluation period: Yes No

- Failure to verify hazardous energy isolation (lockout/tag out)?
- Opening process equipment not properly prepared for maintenance?
- Improperly prepared or hazardous confined space?
- Improperly prepared or hazardous excavation?
- Any falls from height (>4 feet)?
- Contact/exposure to hazardous materials (physical and chemical) such as:
H2S, HF, Hydrocarbons, Corrosives, Electricity, Radiation, Excessive Heat, Etc.?
- Any crane or rigging failure?

Section 3: Participation and Best Practices

The contractor company at the location must meet a minimum score of **50** points to be eligible to apply for the award

Site Safety Processes / Initiatives (Contractor Safety Forums, Focus Teams, etc.)

- Implements timely with an active participation level in the development/deployment = 10
- Implements as required with no additional involvement = 5
- Doesn't support or promote with minimal required participation = 0

Audit Process / Employee Observation

- Most employees and supervisors are involved and follow-ups are completed with action plans = 10
- Good involvement but no formal follow-up = 5
- No program in place = 0

Short Service Worker / Mentoring Process

- Formal mentorship program/process for new employees = 10
- Informal mentoring process = 5
- No program in place = 0

Near Miss Reporting Program

- Actively reports near misses with a reporting process that includes high potential and significant events = 10
- Informal near miss reporting process = 5
- No program in place = 0

Frontline Leadership Program – NEW Added for 2018 Submission Criteria

- Formal Frontline Leadership/Supervisor Development Program = 10
- Informal Frontline Leadership Program = 5
- No Program in place = 0

VPP

- OSHA VPP Recognition (Star, Demonstration, Mobile Workforce, Challenge, SHARP) = 10
- VPP Application Submitted / In Process = 5
- No Participation = 0

Contractor Safety Achievement Award Recipients

AEGION Energy Services

Brinderson

- Anacortes Refinery of Marathon Petroleum Corporation
- Billings Refinery of Exxon Mobil Corporation
- El Segundo Refinery of Chevron U.S.A. Inc.
- Los Angeles Refinery of Marathon Petroleum Corporation
- Los Angeles Refinery of Phillips 66
- Salt Lake Refinery of Chevron U.S.A. Inc.
- San Francisco Refinery - Rodeo of Phillips 66

Schultz Industrial Services, Inc.

- El Segundo Refinery of Chevron U.S.A. Inc.
- Los Angeles Refinery of Phillips 66
- San Francisco Refinery - Rodeo of Phillips 66
- Santa Maria Facility of Phillips 66
- Wilmington Refinery of Valero Energy Corporation

Bay Ltd.

- Coffeyville Refinery of CVR Energy, Inc.
- Port Arthur Refinery of Valero Energy Corporation
- Texas City Refinery of Valero Energy Corporation

BrandSafway

- Baytown Chemical Plant of ExxonMobil Chemical Co.
- Baytown Refinery of Exxon Mobil Corporation
- Benicia Refinery of Valero Energy Corporation
- Cedar Bayou Chemical Complex of Chevron Phillips Chemical Company LP
- Chocolate Bayou Polymers Plant of LyondellBasell Industries
- Coffeyville Refinery of CVR Energy, Inc.
- El Dorado Refinery of HollyFrontier Corporation
- Ferndale Refinery of Phillips 66
- Houston Operations of TPC Group
- Pasadena Plastics Complex of Chevron Phillips Chemical Company LP
- Ponca City Refinery of Phillips 66
- San Francisco Refinery - Rodeo of Phillips 66
- Wood River Refinery of Phillips 66
- WRB Refining, LP - Borger Refinery of Phillips 66
- Wynnewood Refining Company LLC of CVR Energy, Inc.

Brock Group

Brock Industrial Services, LLC

- Bayway Refinery of Phillips 66
- Joliet Refinery of Exxon Mobil Corporation
- Lemont Refinery of CITGO Petroleum Corporation

Brock Services, LLC

- Ardmore Refinery of Valero Energy Corporation
- Baton Rouge Chemical Plant of ExxonMobil Chemical Co.
- Baton Rouge Plastics Plant of ExxonMobil Chemical Co.
- Baton Rouge Refinery of Exxon Mobil Corporation
- Baytown Olefins Plant of ExxonMobil Chemical Co.
- Baytown Refinery of Exxon Mobil Corporation
- Beaumont Polyethylene Plant of ExxonMobil Chemical Co.
- Beaumont Refinery of Exxon Mobil Corporation
- Cedar Bayou Chemical Complex of Chevron Phillips Chemical Company LP
- Cheyenne Refinery of HollyFrontier Corporation
- Corpus Christi Complex of LyondellBasell Industries
- Corpus Christi Refinery of CITGO Petroleum Corporation
- Corpus Christi Refinery of Valero Energy Corporation
- Houston Chemical of INVISTA
- La Porte Complex of LyondellBasell Industries
- Lake Charles Manufacturing Complex of Phillips 66
- Lemont Refinery of CITGO Petroleum Corporation
- Matagorda Complex of LyondellBasell Industries
- Salt Lake Refinery of Chevron U.S.A. Inc.
- Sweeny Complex of Phillips 66
- Sweeny/Old Ocean Facilities of Chevron Phillips Chemical Company LP
- Texas City Refinery of Valero Energy Corporation
- Three Rivers Refinery of Valero Energy Corporation
- Tulsa Refinery of HollyFrontier Corporation
- WRB Refining, LP - Borger Refinery of Phillips 66

Brown & Root Industrial Services, LLC

- Baton Rouge Refinery of Exxon Mobil Corporation
- Baytown Refinery of Exxon Mobil Corporation
- Billings Refinery of Exxon Mobil Corporation
- Corpus Christi Refinery of CITGO Petroleum Corporation
- Geismar Works of BASF Corporation
- Lake Charles Manufacturing Complex of CITGO Petroleum Corporation
- McPherson Refinery of CHS Inc.
- South Haven Site of W. R. Grace & Co.
- Texas City Plant of Eastman Chemical Company
- Tyrone Facility of W. R. Grace & Co.
- Victoria Plant of INVISTA

Contractor Safety Achievement Award Recipients, continued

Echo Group, Ltd.

Industrial Scaffolding

- Beaumont Refinery of Exxon Mobil Corporation
- Port Arthur Refinery of Valero Energy Corporation

Evergreen North America Industrial Services

- Channelview Chemical Complex of LyondellBasell Industries
- Galveston Bay Refinery of Marathon Petroleum Corporation
- Houston Operations - LaPorte VCM Site of OxyVinyl
- McKee Refinery of Valero Energy Corporation
- McPherson Refinery of CHS Inc.
- Wood River Refinery of Phillips 66
- WRB Refining, LP - Borger Refinery of Phillips 66

Excel Modular Scaffold

Excel Modular Scaffold

- Canton Refinery of Marathon Petroleum Corporation
- Casper Refinery of Sinclair Oil Corporation
- Catlettsburg Refining, LLC of Marathon Petroleum Corporation
- Galveston Bay Refinery of Marathon Petroleum Corporation
- Lake Charles Manufacturing Complex of CITGO Petroleum Corporation
- Louisiana Refinery of Marathon Petroleum Corporation
- Mandan Refinery of Marathon Petroleum Corporation
- Michigan Refining Division of Marathon Petroleum Corporation
- Placid Refining Company LLC of Placid Refining Company
- Robinson Illinois Refinery of Marathon Petroleum Corporation
- Salt Lake City Refinery of Marathon Petroleum Corporation
- Sinclair Wyoming Refinery of Sinclair Oil Corporation
- Tulsa Refinery of HollyFrontier Corporation

Global Mechanical Turnaround Services

- St. Paul Park Refinery of Marathon Petroleum Corporation
- Wilmington Refinery of Valero Energy Corporation

Global Scaffold Construction Services, Inc.

- Catlettsburg Refining, LLC of Marathon Petroleum Corporation
- Los Angeles Refinery of Marathon Petroleum Corporation
- Martinez Refinery of Marathon Petroleum Corporation
- Robinson Illinois Refinery of Marathon Petroleum Corporation

Next Generation Scaffold Services

- Baton Rouge Refinery of Exxon Mobil Corporation
- Mont Belvieu Complex of Enterprise Products Operating LLC

HydroChemPSC

- Anacortes Refinery of Marathon Petroleum Corporation
- Baton Rouge Chemical Plant of ExxonMobil Chemical Co.
- Baytown Chemical Plant of ExxonMobil Chemical Co.
- Baytown Refinery of Exxon Mobil Corporation
- Benicia Refinery of Valero Energy Corporation
- Catlettsburg Refining, LLC of Marathon Petroleum Corporation
- Chalmette Refinery of PBF Energy Inc.
- Channelview Chemical Complex of LyondellBasell Industries
- Cheyenne Refinery of HollyFrontier Corporation
- Coffeyville Refinery of CVR Energy, Inc.
- Delaware City Refinery of PBF Energy Inc.
- El Dorado Refinery of HollyFrontier Corporation
- El Segundo Refinery of Chevron U.S.A. Inc.
- Houston Operations of TPC Group
- Joliet Refinery of Exxon Mobil Corporation
- Lake Charles Manufacturing Complex of CITGO Petroleum Corporation
- Laurel Refinery of CHS Inc.
- Lemont Refinery of CITGO Petroleum Corporation
- Los Angeles Refinery of Phillips 66
- Louisiana Refinery of Marathon Petroleum Corporation
- Martinez Refinery of Marathon Petroleum Corporation
- Memphis Refinery of Valero Energy Corporation
- Michigan Refining Division of Marathon Petroleum Corporation
- Pascagoula Refinery of Chevron U.S.A. Inc.
- Port Arthur Plant of Chevron Phillips Chemical Company LP
- Salt Lake City Refinery of Marathon Petroleum Corporation
- Salt Lake Refinery of Chevron U.S.A. Inc.
- Seadrift Plant of Dow
- St. Charles Refinery of Valero Energy Corporation
- Sweeny/Old Ocean Facilities of Chevron Phillips Chemical Company LP
- Texas City Refinery of Valero Energy Corporation
- Torrance Refinery of PBF Energy Inc.
- Tulsa Refinery of HollyFrontier Corporation
- Victoria Plant of INVISTA
- Wood River Refinery of Phillips 66
- WRB Refining, LP - Borger Refinery of Phillips 66
- Wynnewood Refining Company LLC of CVR Energy, Inc.

Matrix Service Company

- Anacortes Refinery of Marathon Petroleum Corporation
- Louisiana Refinery of Marathon Petroleum Corporation

Ohmstede

- Cedar Bayou Chemical Complex of Chevron Phillips Chemical Company LP
- Corpus Christi Refinery of CITGO Petroleum Corporation
- Galveston Bay Refinery of Marathon Petroleum Corporation
- Lake Charles Manufacturing Complex of CITGO Petroleum Corporation
- Lemont Refinery of CITGO Petroleum Corporation
- Pasadena Refinery of Chevron U.S.A. Inc.
- Pascagoula Refinery of Chevron U.S.A. Inc.
- Port Arthur Plant of Chevron Phillips Chemical Company LP
- Port Arthur Refinery of Valero Energy Corporation
- Sweeny Complex of Phillips 66
- Sweeny/Old Ocean Facilities of Chevron Phillips Chemical Company LP

Onpoint Industrial Services LLC

- Baytown Refinery of Exxon Mobil Corporation
- Freeport Site of BASF Corporation
- Galveston Bay Refinery of Marathon Petroleum Corporation
- Port Arthur Refinery of Valero Energy Corporation
- Robinson Illinois Refinery of Marathon Petroleum Corporation
- St. Charles Refinery of Valero Energy Corporation
- Texas City Refinery of Valero Energy Corporation

ParFab Companies

- Sinclair Wyoming Refinery of Sinclair Oil Corporation
- Tulsa Refinery of HollyFrontier Corporation

Performance Contractors, Inc.

- Baytown Chemical Plant of ExxonMobil Chemical Co.
- Beaumont Refinery of Exxon Mobil Corporation
- Fortier Plant of Cornerstone Chemical
- Galveston Bay Refinery of Marathon Petroleum Corporation
- Geismar Works of BASF Corporation
- La Porte Complex of LyondellBasell Industries
- Lake Charles Manufacturing Complex of Phillips 66
- Pasadena Refinery of Chevron U.S.A. Inc.
- Pascagoula Refinery of Chevron U.S.A. Inc.
- Port Arthur Refinery of Valero Energy Corporation
- Sweeny Complex of Phillips 66
- Westlake Geismar Plant of Westlake Corporation
- Westlake Petrochemical Plant of Westlake Corporation

PSC Group

- Baton Rouge Polyolefins Plant of ExxonMobil Chemical Co.
- Baytown Refinery of Exxon Mobil Corporation
- Beaumont Refinery of Exxon Mobil Corporation
- Cedar Bayou Chemical Complex of Chevron Phillips Chemical Company LP
- Chalmette Refinery of PBF Energy Inc.
- Channelview Chemical Complex of LyondellBasell Industries
- Corpus Christi Complex of Flint Hills Resources, LLC

- Corpus Christi Refinery of CITGO Petroleum Corporation
- Corpus Christi Refinery of Valero Energy Corporation
- Deer Park Plant of Dow
- Geismar Works of BASF Corporation
- Houston Operations of TPC Group
- Houston Operations - Pasadena PVC Site of OxyVinyl
- Houston Operations-Deer Park PVC Site of OxyVinyl
- KNOXVILLE Site of Dow
- La Porte Complex of LyondellBasell Industries
- La Porte Site of Dow
- Lake Charles Manufacturing Complex of CITGO Petroleum Corporation
- Louisiana Refinery of Marathon Petroleum Corporation
- Louisville Plant of Dow
- Orange Plant of Chevron Phillips Chemical Company LP
- Pasadena Plastics Complex of Chevron Phillips Chemical Company LP
- Pascagoula Refinery of Chevron U.S.A. Inc.
- South Hampton Resources, Inc. of Trecora Chemical
- St. Charles Refinery of Valero Energy Corporation
- Sweeny/Old Ocean Facilities of Chevron Phillips Chemical Company LP
- Texas City Refinery of Valero Energy Corporation
- Victoria Plant of INVISTA

Repcon, Inc.

- Corpus Christi Refinery of CITGO Petroleum Corporation
 - Ferndale Refinery of Phillips 66
 - Lake Charles Manufacturing Complex of CITGO Petroleum Corporation
 - Robinson Illinois Refinery of Marathon Petroleum Corporation
 - Sinclair Wyoming Refinery of Sinclair Oil Corporation
- Turnaround Welding Services**
- Galveston Bay Refinery of Marathon Petroleum Corporation
 - Sinclair Wyoming Refinery of Sinclair Oil Corporation

STARCON International Inc.

- Canton Refinery of Marathon Petroleum Corporation
- Victoria Plant of INVISTA

Total Safety U.S., Inc.

- Baton Rouge Refinery of Exxon Mobil Corporation
- Baytown Refinery of Exxon Mobil Corporation
- Beaumont Refinery of Exxon Mobil Corporation
- Channelview Chemical Complex of LyondellBasell Industries
- Galveston Bay Refinery of Marathon Petroleum Corporation
- Houston Refinery of Houston Refining, LP
- Joliet Refinery of Exxon Mobil Corporation
- La Porte Complex of LyondellBasell Industries
- Navajo Refinery of HollyFrontier Corporation
- Sinclair Wyoming Refinery of Sinclair Oil Corporation
- Sweeny Complex of Phillips 66
- Victoria Plant of INVISTA

Contractor Safety Achievement Award Recipients

Turner Industries Group, LLC

Turner Industries Group, LLC

- Alliance Refinery of Phillips 66
- Baton Rouge Plastics Plant of ExxonMobil Chemical Co.
- Baton Rouge Polyolefins Plant of ExxonMobil Chemical Co.
- Baytown Chemical Plant of ExxonMobil Chemical Co.
- Baytown Refinery of Exxon Mobil Corporation
- Corpus Christi Complex of Flint Hills Resources, LLC
- Corpus Christi Refinery of CITGO Petroleum Corporation
- Fortier Plant of Cornerstone Chemical
- Houston Operations of TPC Group
- Houston Operations-Deer Park VCM Site of OxyVinyl
- Lake Charles (North) of Westlake Corporation
- Lake Charles (South) of Westlake Corporation
- Lake Charles Manufacturing Complex of Phillips 66
- Lake Charles Site of W. R. Grace & Co.
- Norco Site of W. R. Grace & Co.
- Pace Site of Eastman Chemical Company
- Placid Refining Company LLC of Placid Refining Company
- Port Neches Operations of TPC Group
- St. Gabriel Site of Eastman Chemical Company
- Westlake Geismar Plant of Westlake Corporation

Turner Specialty Services, LLC

- Baton Rouge Chemical Plant of ExxonMobil Chemical Co.
- Baton Rouge Refinery of Exxon Mobil Corporation
- Fortier Plant of Cornerstone Chemical
- Houston Operations - Pasadena PVC Site of OxyVinyl
- Houston Operations-Deer Park PVC Site of OxyVinyl
- Houston Operations-Deer Park VCM Site of OxyVinyl
- Lake Charles (South) of Westlake Corporation
- Lake Charles Site of W. R. Grace & Co.
- Plaquemine Plant of Westlake Corporation

Universal Plant Services, Inc.

- Baytown Refinery of Exxon Mobil Corporation
- Channelview Chemical Complex of LyondellBasell Industries
- Corpus Christi Complex of Flint Hills Resources, LLC
- Galveston Bay Refinery of Marathon Petroleum Corporation
- Houston Operations of TPC Group
- Joliet Refinery of Exxon Mobil Corporation
- Lake Charles (South) of Westlake Corporation
- Lake Charles Manufacturing Complex of CITGO Petroleum Corporation
- Los Angeles Refinery of Marathon Petroleum Corporation
- Mont Belvieu Complex of Enterprise Products Operating LLC
- Navajo Refinery of HollyFrontier Corporation
- Port Arthur Refinery of Valero Energy Corporation
- Sweeny Complex of Phillips 66
- Sweeny/Old Ocean Facilities of Chevron Phillips Chemical Company LP
- Tulsa Refinery of HollyFrontier Corporation
- Wilmington Refinery of Valero Energy Corporation
- Wood River Refinery of Phillips 66

Veolia North America

- Baton Rouge Refinery of Exxon Mobil Corporation
- Corpus Christi Complex of Flint Hills Resources, LLC
- El Segundo Refinery of Chevron U.S.A. Inc.
- Lake Charles Manufacturing Complex of CITGO Petroleum Corporation
- Lake Charles Manufacturing Complex of Phillips 66
- Los Angeles Refinery of Marathon Petroleum Corporation
- Sweeny Complex of Phillips 66
- Wood River Refinery of Phillips 66
- WRB Refining, LP - Borger Refinery of Phillips 66

Zachry Group

- Bayport Plant of Dow
- Borger Plant of Chevron Phillips Chemical Company LP
- Corpus Christi Complex of LyondellBasell Industries
- Corpus Christi Refinery of CITGO Petroleum Corporation
- Deer Park Plant of Dow
- Freeport Site of BASF Corporation
- Matagorda Complex of LyondellBasell Industries
- Meraux Refinery of Valero Energy Corporation
- Orange Plant of Chevron Phillips Chemical Company LP
- Pasadena CPN of BASF Corporation
- Pasadena Site of W. R. Grace & Co.
- Port Arthur Plant of Chevron Phillips Chemical Company LP
- St. Charles Refinery of Valero Energy Corporation
- Sweeny/Old Ocean Facilities of Chevron Phillips Chemical Company LP
- Victoria Plant of LyondellBasell Industries
- Woods Cross Refinery of HollyFrontier Corporation

JV Industrial Companies

- Baytown Refinery of Exxon Mobil Corporation
- Beaumont Refinery of Exxon Mobil Corporation
- Channelview Chemical Complex of LyondellBasell Industries
- Deer Park Plant of Dow
- Geismar Works of BASF Corporation
- La Porte Complex of LyondellBasell Industries
- Pasadena CPN of BASF Corporation
- Salt Lake Refinery of Chevron U.S.A. Inc.
- St. Charles Refinery of Valero Energy Corporation
- Sweeny/Old Ocean Facilities of Chevron Phillips Chemical Company LP

Quick Reference Guide

Alphabetical Listing of All Companies Receiving Awards

AEGION Energy Services

Brinderson

Schultz Industrial Services, Inc

American Refining Group, Inc.

- American Refining Group

BASF Corporation

- Pasadena CPN

Bay Ltd.

BrandSafway

Brock Group

Brock Industrial Services, LLC

Brock Services, LLC

Brown & Root Industrial Services, LLC

Cenovus Energy Inc.

- The Lima Refining Company

Chevron Phillips Chemical Company LP

- Bartlesville-Research and Technology Center
- Borger Plant
- Drilling Specialties Conroe Plant
- Orange Plant
- Pasadena Plastics Complex
- Port Arthur Plant

CHS Inc.

- Laurel Refinery
- McPherson Refinery

CITGO Petroleum Corporation

- Corpus Christi Refinery
- Lemont Refinery

Cornerstone Chemical

- Fortier Plant

Countrymark Cooperative Holding Corporation

- Mt. Vernon Refinery

Eastman Chemical Company

- Anniston Site
- Jefferson Site
- Linden Site
- Texas City Plant

Echo Group, Ltd.

Industrial Scaffolding

Enterprise Products Operating LLC

- Mont Belvieu Complex

Ergon, Inc.

- Ergon Refining, Inc.
Vicksburg, Mississippi
- Ergon West Virginia Inc. -
Newell Refinery

Evergreen North America Industrial Services

Excel Modular Scaffold

Global Mechanical

Turnaround Services

Global Scaffold Construction

Services, Inc.

Next Generation Scaffold Services

Exxon Mobil Corporation

ExxonMobil Refining and Supply Company

- Beaumont Refinery
- Billings Refinery
- Joliet Refinery

ExxonMobil Chemical Company

ExxonMobil Chemical Company

- Baton Rouge Plastics Plant
- Baton Rouge Polyolefins Plant
- Baytown Chemical Plant
- Baytown Olefins Plant

HollyFrontier Corporation

- Cheyenne Refinery
- El Dorado Refinery
- Puget Sound Refinery

Hunt Refining Company

- Sandersville Refinery
- Tuscaloosa Refinery

HydroChemPSC

INEOS Olefins & Polymers USA

- Battleground Manufacturing Complex
- Chocolate Bayou Oligomers
- Chocolate Bayou Works O&P

INEOS Nitriles

- Lima Chemical Plant

INEOS Styrolution

- Bayport Plant
- Channahon Plant
- Decatur Plant
- INEOS ABS USA Plant

Koch Industries

Flint Hills Resources, LLC

- Houston Chemical
- Pine Bend Refinery

INVISTA

- Victoria Plant

LyondellBasell Industries

- Bayport Choate Plant
- Bayport Polymers Plant
- Bayport Underwood Plant
- Chocolate Bayou Polymers Plant
- Clinton Complex
- Corpus Christi Complex
- Edison Plant
- Lake Charles Polymers Plant
- Morris Complex
- Newark Plant
- Tuscola Plant
- Victoria Plant

Quick Reference Guide, continued

Alphabetical Listing of All Companies Receiving Awards

Marathon Petroleum Corporation

Marathon Petroleum Company LP

- Anacortes Refinery
- Canton Refinery
- Louisiana Refinery
- Mandan Refinery
- Michigan Refining Division
- Salt Lake City Refinery
- St. Paul Park Refinery

Matrix Service Company

Monroe Energy, LLC

- Trainer Refinery

Ohmstede

Onpoint Industrial Services LLC

OQ Chemicals Corporation

- Bay City Plant

Occidental Chemical Company

OxyVinyls, LP

- Houston Operations - LaPorte VCM Site
- Houston Operations - Pasadena PVC Site
- Houston Operations-Deer Park PVC Site
- Houston Operations-Deer Park VCM Site

Par Petroleum LLC

- Par Hawaii Refining
- U.S. Oil & Refining Co.

ParFab Companies

PBF Energy Inc.

- Martinez Refinery Company LLC

Performance Contractors, Inc.

Phillips 66

- Alliance Refinery
- Bayway Refinery
- Billings Refinery
- Ferndale Refinery
- San Francisco Refinery - Rodeo
- Santa Maria Facility

Placid Refining Company

- Placid Refining Company LLC

PSC Group

Repcon, Inc.

Repcon, Inc.

Turnaround Welding Services

Sinclair Oil Corporation

- Casper Refinery

South Hampton Resources, Inc.

- South Hampton Refining Company

STARCON International Inc.

Total Safety U.S., Inc.

TPC Group

- LCO Site
- Port Neches Operations

Turner Industries Group, LLC

Turner Industries Group, LLC

Turner Specialty Services, LLC

Universal Plant Services, Inc.

Valero Energy Corporation

- Ardmore Refinery
- Benicia Refinery
- Corpus Christi Refinery
- Houston Refinery
- St. Charles Refinery
- Texas City Refinery
- Three Rivers Refinery
- Wilmington Asphalt Plant
- Wilmington Refinery

Veolia North America

Westlake Chemical Corporation

- Longview Plant (WA)

Zachry Group

JV Industrial Companies

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San Ramon, CA

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Monroe Energy, LLC
Trainer, PA

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Eastman Chemical Company
Kingsport, TN

Jeff Powell
Big West Oil, LLC
North Salt Lake, UT

Darryl Ramsaywak
Arkema Inc.
Pasadena, TX

Derek Steele
Cheniere Energy
Houston, TX

Jeffery Todd
HollyFrontier Corporation
Dallas, TX

Nathan Turner
Cenovus Energy Inc.
Lima, OH

Bruce Tylock
INEOS Olefins & Polymers USA
League City, TX

Simon Walshe
Hunt Refining Company
Tuscaloosa, AL

Aaron Willis
Countrymark Cooperative Holding
Corporation
Mt. Vernon, IN

David Carlin (Liaison)
Bay Ltd.
Corpus Christi, TX

Russell Klinegardner (Liaison)
Health and Safety Council
Pasadena, TX



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News Release

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Monday, April 5, 2022**

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AFPM Recognizes Facilities with Outstanding Safety Practices

WASHINGTON, D.C. – The American Fuel & Petrochemical Manufacturers (AFPM) has announced the winners of the 2021 Annual Safety Awards, part of the refining and petrochemical industries ongoing mission to enhance and recognize outstanding workplace safety. The awards, considered the industries' premier awards, are part of a comprehensive program developed by the AFPM Safety and Health Committee to promote safe operations in the refining and petrochemical industries. They also recognize facilities that have outstanding occupational and process safety performance.

"The U.S. refining and petrochemical industries continued to deliver on their commitment to the health and safety of our workforce, our communities, and the environment last year. The AFPM Safety Awards proudly honor the sites that have risen to the top, sites that never fail to focus on safety and continuously look for ways to improve, benefitting not only our employees and facilities, but also supporting community safety and improving environmental protection," said Chet Thompson.

The refining and petrochemical industries' commitment to safety is reflected in their records, where they have ranked in the top tenth percentile of more than 500 manufacturing industries tracked by the government over the last decade.

The highest honor, the *Distinguished Safety Award*, is awarded to the top sites with outstanding safety performance, program innovation and safety leadership. This honor was awarded to four facilities this year for achieving a sustained, exemplary level of safety performance, they are: LyondellBasell Industries – Morris Site; Marathon Petroleum Company – St. Paul Park Refinery; Monroe Energy LLC – Trainer Refinery and Phillips 66 – Sweeny Refinery.

continued on next page



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The *Elite Gold Award*, which recognizes facilities with safety performances in the top five percentile and that have demonstrated superior and consistent safety performance, program innovation and leadership, has been given to ten facilities this year: Chevron Phillips Chemical Company – Borger Plant; ExxonMobil Chemical Company – Baton Rouge Plastics Plant; ExxonMobil Chemical Company – Baton Rouge Polyolefins; LyondellBasell Industries – Bayport Complex; LyondellBasell Industries – Clinton Site; LyondellBasell Industries – Tuscola Plant; Marathon Petroleum Corporation – Anacortes Refinery; Marathon Petroleum Corporation – Louisiana Refining Division; Phillips 66 – Billings Refinery and Valero Energy Corporation – St. Charles Refinery.

The *Elite Silver Award* recognizes those sites that have attained top industry safety performance for the application year and demonstrated excellent program innovation and leadership over time. The Elite Silver Award recognizes the top ten percentile of industry safety and this year was awarded to 11 facilities: Chevron Phillips Chemical Company – Drilling Specialties Conroe Plant; ExxonMobil Chemical Company – Baytown Chemical Plant; ExxonMobil Chemical Company – Baytown Olefins Plant; Exxon Mobil Refining & Supply – Billings Refinery; Exxon Mobil Refining & Supply – Joliet Refinery; Flint Hills Resources, LLC – Houston Chemical; LyondellBasell Industries – Louisiana Integrated PolyEthylene JV LLC (LKO); Phillips 66 – Bayway Refinery; Valero Energy Corporation – Texas City Refinery; Valero Energy Corporation – Three Rivers Refinery and Valero Energy Corporation – Wilmington Asphalt Plant.

The AFPM *Innovation Awards*, introduced in 2020, recognize refineries, petrochemical facilities, and their contractors that have unique and innovative programs or practices that effectively improve the site's safety performance for either occupational or process safety. Seven sites received the award this year and they are Exxon Mobil Corporation – Beaumont Refinery; Flint Hills Resources LLC – Pine Bend Refinery; LyondellBasell Industries – Morris Site; Marathon Petroleum Company – Refining (corporate); Marathon Petroleum Company – Michigan Refining Division; Placid Refining Company, LLC and Valero Energy Corporation – Three Rivers Refinery.

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About AFPM

The American Fuel & Petrochemical Manufacturers (AFPM) is a national trade association whose members comprise virtually all U.S. refining and petrochemical manufacturing capacity.



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